



## LOCKOUT-TAGOUT POSTED PROCEDURE

ID Number: M21451  
Created: 2/1/2011  
Revised: 2/1/2011

Facility: Powder 2  
Description: West Front Chain Sweep M21451

Location: Dryer 4

LOCKOUT POINTS	LOCKOUT APPLICATION				
1	1. Notify affected personnel.	2. Properly shut down machine.	3. Isolate all energy sources.	4. Apply lockout devices, locks, and tags.	5. Verify total de-energization of all sources.

M21451



West Front Chain Sweep Gear Motor



Energy Source	Location	Method	Test
<b>Electrical</b>	Disconnect is located at the motor.	Turn Disconnect to the off position and apply lockout and tagout.	Attempt to start the equipment to verify de-energization

## LOCKOUT REMOVAL PROCESS

1. Ensure all tools and items have been removed.	2. Confirm that all employees are safely located.	3. Verify that controls are in neutral.	4. Remove lockout devices and reenergize machine.	5. Notify affected employees that servicing is completed.
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