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| Lockout-tagout posted procedure | | | |
| ID Number: M21451 | Facility: Powder 2 | | Location: Dryer 4 |
| Created: 2/1/2011 | Description: West Front Chain Sweep M21451 | | |
| Revised: 2/1/2011 |  |  | |

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| Lockout Points | Lockout Application | | | | |
| 1 | 1. Notify affected personnel. | 1. Properly shut down machine. | 1. Isolate all energy sources. | 1. Apply lockout devices, locks, and tags. | 1. Verify total de-energization of all sources. |

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| M21451 | West Front Chain Sweep Gear Motor |
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| Energy Source | Location | Method | Test |
| Electrical | Disconnect is located at the motor. | Turn Disconnect to the off position and apply lockout and tagout. | Attempt to start the equipment to verify de-energization |

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| Lockout Removal Process | | | | |
| 1. Ensure all tools and items have been removed. | 1. Confirm that all employees are safely located. | 1. Verify that controls are in neutral. | 1. Remove lockout devices and reenergize machine. | 1. Notify affected employees that servicing is completed. |