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| Lockout-tagout posted procedure |
| ID Number: M21451 | Facility: Powder 2 | Location: Dryer 4 |
| Created: 2/1/2011 | Description: West Front Chain Sweep M21451 |
| Revised: 2/1/2011 |  |  |

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| Lockout Points | Lockout Application |
| 1 | 1. Notify affected personnel.
 | 1. Properly shut down machine.
 | 1. Isolate all energy sources.
 | 1. Apply lockout devices, locks, and tags.
 | 1. Verify totalde-energization of all sources.
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| M21451 | West Front Chain Sweep Gear Motor |
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| Energy Source | Location | Method | Test |
| Electrical | Disconnect is located at the motor. | Turn Disconnect to the off position and apply lockout and tagout. | Attempt to start the equipment to verifyde-energization |

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| Lockout Removal Process |
| 1. Ensure all tools and items have been removed.
 | 1. Confirm that all employees are safely located.
 | 1. Verify that controlsare in neutral.
 | 1. Remove lockout devices and reenergize machine.
 | 1. Notify affected employees that servicing is completed.
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