

Cost-effective Rollover Protective Structure (CROPS)

for Wheeled Agricultural Tractors

FORD 8N SERIES

FIELD INSTALLATION PHOTOS

Note: “Left” and “Right” refer to the tractor operators’ left or right as they sit in the seat looking forward.

DEPARTMENT OF HEALTH AND HUMAN SERVICES
Centers for Disease Control and Prevention
National Institute for Occupational Safety and Health



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CROPS Field Installation Photos, Ford 8N Series
Completed Ford 8N CROPS Installations



CROPS Field Installation Photos, Ford 8N Series



CROPS Field Installation Photos, Ford 8N Series



CROPS Field Installation Photos, Ford 8N Series

Before



After



Before



After



Ford 8N Seat Belt Field Installation Photos. Two types of seat mounting systems were encountered. Both are shown here in the next 7 photos.



Ford 8N
Original
Seat
Mounting
Without
Seat Belt.



Ford 8N
Original
Seat
Mounting
With Seat
Belt.

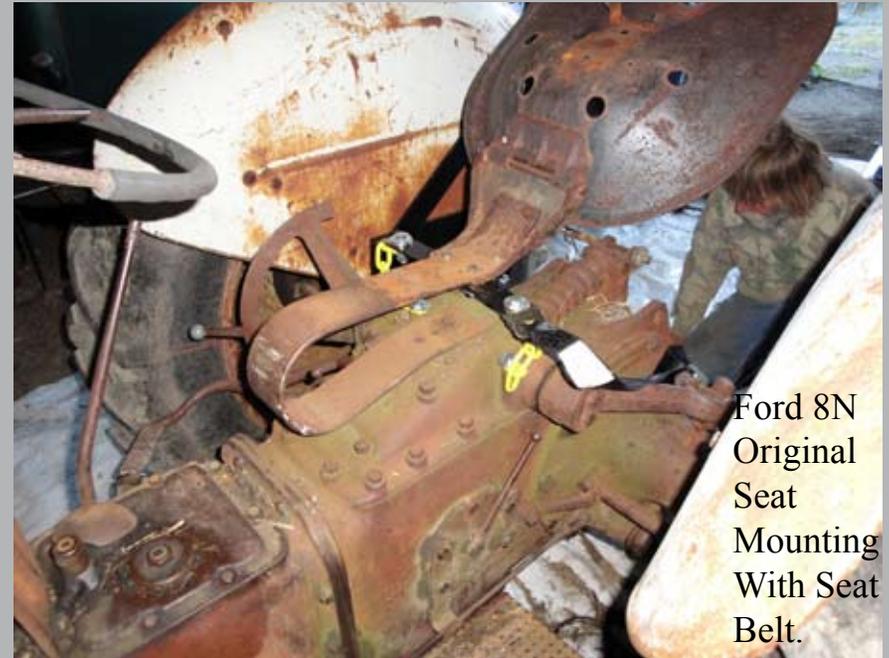


Ford 8N
Original
Seat
Mounting
With Seat
Belt.

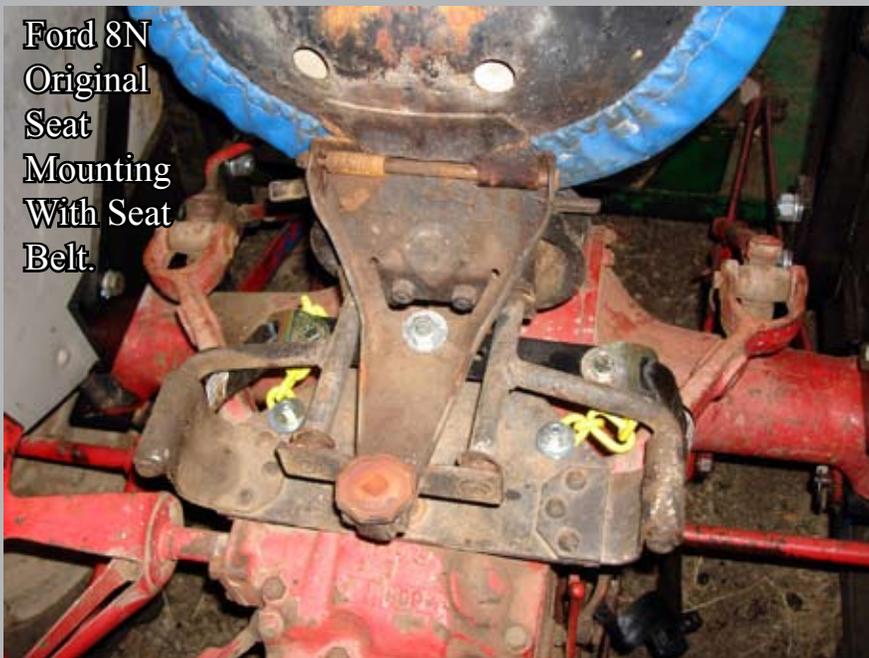
CROPS Field Installation Photos, Ford 8N Series



Ford 8N
Original
Seat
Mounting
With Seat
Belt.



Ford 8N
Original
Seat
Mounting
With Seat
Belt.



Ford 8N
Original
Seat
Mounting
With Seat
Belt.



Ford 8N
Original
Seat
Mounting
With Seat
Belt.

CROPS Field Installation Photos, Ford 8N Series
Field Photos of Ford 8N CROPS Installation Steps



Steps 1-3 Installation of Parts 1-4 and Fenders



Step 3 Close Up



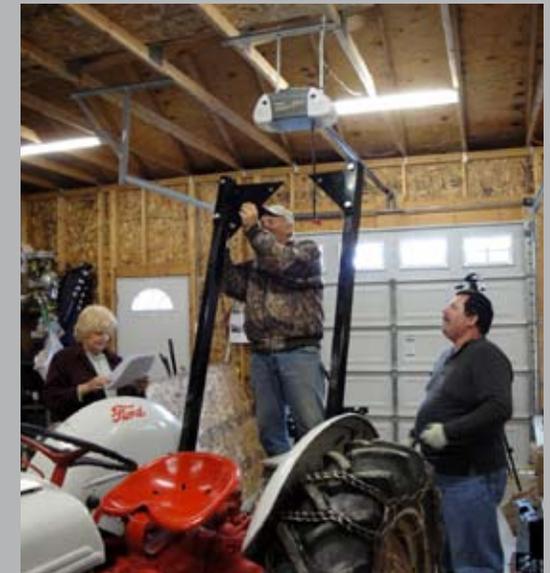
Step 3 Underside



Steps 5-7 Installation of Left Vertical Tube Part 6L



Steps 14-16 Rear View



Steps 14-16 Front View

CROPS Field Installation Photos, Ford 8N Series
Field Photos of Ford 8N CROPS Installation Steps



Steps 17 -19 Installing Cross Bar Rear View



Steps 17-19 Installing Cross Bar Front View



Steps 20-23 Proper Bolt Torque



Installation Finished, Time for Discussion



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