

Cost-effective Rollover Protective Structure (CROPS)

for Wheeled Agricultural Tractors

FORD 4000 SERIES

FIELD INSTALLATION PHOTOS

Note: “Left” and “Right” refer to the tractor operators’ left or right as they sit in the seat looking forward.

DEPARTMENT OF HEALTH AND HUMAN SERVICES
Centers for Disease Control and Prevention
National Institute for Occupational Safety and Health



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CROPS Field Installation Photos, Ford 4000 Series
Completed Ford 4000 CROPS Installations



CROPS Field Installation Photos, Ford 4000 Series

Before



After



Before



After



CROPS Field Installation Photos, Ford 4000 Series

Before



After



CROPS Field Installation Photos, Ford 4000 Series

Before



After



CROPS Field Installation Photos, Ford 4000 Series

Before



After



CROPS Field Installation Photos, Ford 4000 Series

Field Photos of Ford 4000 CROPS Installation Steps



Step 1 Close Up



Step 3 Close Up



Steps 1-3 Installation of Parts 1-4 and Fenders



Steps 11-13 Installation of Right Vertical Tube Part 6R



Steps 14-16 Rear View



Steps 17-19 Installing Cross Bar Rear View

CROPS Field Installation Photos, Ford 4000 Series

Field Photos of Ford 4000 CROPS Installation Steps



Steps 17-19 Installing Cross Bar Side View



Steps 20-23 Proper Bolt Torque



Steps 20-23 Proper Bolt Torque



Steps 20-23 Proper Bolt Torque



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