

# **Cost-effective Rollover Protective Structure (CROPS)**

for Wheeled Agricultural Tractors

FORD 3000 SERIES

FIELD INSTALLATION PHOTOS

Note: “Left” and “Right” refer to the tractor operators’ left or right as they sit in the seat looking forward.

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DEPARTMENT OF HEALTH AND HUMAN SERVICES  
Centers for Disease Control and Prevention  
National Institute for Occupational Safety and Health



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## Completed Ford 3000 CROPS Installations



**Before**



**After**



*CROPS Field Installation Photos, Ford 3000 Series*



**Before**



**After**



**Before**



**After**



*CROPS Field Installation Photos, Ford 3000 Series*

Field Photos of Ford 3000 CROPS Installation Steps



Steps 1-2 Installation of Parts 1-2



Steps 1-2 Installation of Parts 1-2



Steps 14-16 Front View



Steps 14-16 Rear View



Steps 20-23 Proper Bolt Torque





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