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OCCUPATIONAL EXPOSURE TO

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U. S. DEPARTMENT OF HEALTH, EDUCATION, AND WELFARE
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1972
PREFACE

The Occupational Safety and Health Act of 1970 emphasizes the need for standards to protect the health of workers exposed to an ever increasing number of potential hazards at their workplace. To provide relevant data from which valid criteria and effective standards can be deduced, the National Institute for Occupational Safety and Health has projected a formal system of research, with priorities determined on the basis of specified indices.

It is intended to present successive reports as research and epidemiologic studies are completed and sampling and analytical methods are developed. Criteria and standards will be reviewed periodically to ensure continuing protection of the worker.

I am pleased to acknowledge the contributions to this report on heat stress by members of my staff and the valuable constructive comments by the Review Consultants on Heat Stress to NIOSH. The NIOSH recommendations for standards are not necessarily a consensus of all the consultants and professional societies that reviewed this criteria document on heat stress. A list of the NIOSH Review Committee and Consultants appears on pages iii and iv.

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CRITERIA DOCUMENT: RECOMMENDATIONS FOR AN OCCUPATIONAL EXPOSURE STANDARD FOR HOT ENVIRONMENTS

TABLE OF CONTENTS

PREFACE

REVIEW COMMITTEES

I RECOMMENDATIONS FOR A STANDARD FOR WORK IN HOT ENVIRONMENTS

Section 1 - Definitions
Section 2 - Applicability
Section 3 - Work Practices
Section 4 - Environmental Measurements
Section 5 - Medical
Section 6 - Appraisal of Employees of Hazards from Exposure to Excessive Heat
Section 7 - Warning Signs
Section 8 - Monitoring
Section 9 - Recordkeeping

II INTRODUCTION

III BIOLOGIC EFFECT OF EXPOSURE

Extent of Exposure
Early Historical Reports
Epidemiological Studies
Effects of Heat
Correlation of Exposure and Effects
Medical Considerations

IV ENVIRONMENTAL DATA AND CONTROL

Analysis of the Problem and Options for Control

V DEVELOPMENT OF STANDARD

Basis for Previous Standards
Considerations for a Recommended Standard
Environmental Measurements
Medical
Appraisal of Employees of Health and Safety Practices in Hot Environments

VI REFERENCES
I. RECOMMENDATIONS FOR A STANDARD FOR WORK IN HOT ENVIRONMENTS

The National Institute for Occupational Safety and Health (NIOSH) recommends that employee exposure to heat in the workplace be controlled by requiring compliance with the work practice standard set forth in the following sections. Adherence to the precautionary procedures prescribed will prevent acute or chronic heat disorders and illnesses and heat induced unsafe acts, and will reduce the risk of harmful effects due to the interactions between excessive heat and toxic chemicals and physical agents. The standard is amenable to techniques that are valid, reproducible, and presently available. It will be reviewed and revised as necessary.

Section 1 - Definitions

(a) Acclimatization to heat means a series of physiological and psychological adjustments that occur in an individual during his first week of exposure to a hot environment so that thereafter the individual is capable of working in a hot environment without excessive strain.

(b) Unimpaired mental performance means the ability of an employee to cope with conditions where safety and health depend on constant alertness because he has to make critical decisions, fine discriminations, or fast and skillful actions.

(c) Intermittent heat exposure means exposure to hot environmental
conditions which continues no longer than fifteen minutes without an interrupting interval spent either spontaneously or according to a prescribed schedule in a cooler environment.

(d) Continuous heat exposure means any exposure to hot environmental conditions which is not an intermittent exposure.

(e) Hot environmental condition means any combination of air temperature, humidity, radiation and wind speed that exceeds a Wet Bulb Globe Temperature (WBGT) of 79°F.

Section 2 - Applicability

The provisions of this standard are applicable to all places of employment, indoors and outdoors, and to all employees except those who are required to wear impermeable protective clothing.

Section 3 - Work Practices

(a) For sedentary jobs where continuous unimpaired mental performance is required, no employee shall be exposed to conditions which exceed the limits set forth in Figure I-1.

(b) No employee should be permitted to work without protective observation at high heat stress levels.

(c) When exposure of an employee is continuous for one hour or intermittent for a period of two hours and the time-weighted average WBGT exceeds 79°F for men or 76°F for women, then any one or combination of the following practices shall be initiated to insure that the employee's body care temperature does not exceed 100.4°F:
FIGURE I-1. UPPER LIMITS OF EXPOSURE FOR UNIMPAIRED MENTAL PERFORMANCE
(1) Acclimatization

(1) Unacclimatized employees shall be acclimatized over a period of 6 days. The acclimatization schedule shall begin with 50 percent of the anticipated total work load and time exposure on the first day, followed by daily 10 percent increments building up 100 percent total exposure on the sixth day.

(2) Regular acclimatized employees who return from nine or more consecutive calendar days of leave, shall undergo a four day acclimatization period. The acclimatization schedule shall begin with 50 percent of the anticipated total exposure on the first day, followed by daily 20 percent increments building up to 100 percent total exposure on the fourth day.

(3) Regular acclimatized employees who return from four consecutive days of illness should have medical permission to return to the job, and should undergo a four day re-acclimatization period as defined in (2) above.

(ii) A work and rest regimen shall be implemented to reduce the peaks of physiological strain and to improve recovery during rest periods.

(iii) The total work load shall be evenly distributed over the entire work day when possible.

(iv) When possible hot jobs shall be scheduled for the coolest part of the work shift.
(v) Regular breaks, consisting as a minimum of one every hour, shall be prescribed for employees to get water and replacement salt. The employer shall provide a minimum of 8 quarts of cool potable 0.1 percent salted drinking water or a minimum of 8 quarts of cool potable water and salt tablets per man per shift. The water supply shall be located as near as possible to the position where the employee is regularly engaged in work, but never further than 200 feet* therefrom.

(vi) Appropriate protective clothing and equipment shall be provided and used.

(vii) Engineering controls to reduce the environmental heat load shall be utilized.

Section 4 - Environmental Measurements

(a) The WBGT index used as the parameter in determining the environmental conditions for implementation of work practices shall be calculated by the following equations:

For indoor exposure, or outdoor exposure with no solar load:

\[ \text{WBGT} = 0.7 \ \text{WB} + 0.3 \ \text{GT} \]

For outdoor sunlit exposure:

\[ \text{WBGT} = 0.7 \ \text{WB} + 0.2 \ \text{GT} + 0.1 \ \text{DB} \]

where \( \text{WB} \) = the natural wet-bulb temperature obtained with a wetted sensor exposed to the natural air movement (unaspirated)

\[ \text{GT} = \text{globe thermometer temperature} \]

\[ \text{DB} = \text{dry-bulb temperature} \]

*Except where a variance had been granted.
(b) The time-weighted average WBGT shall be determined by the equation:

\[
\text{Av. WBGT} = \frac{(\text{WBGT}_1 \times t_1) + (\text{WBGT}_2 \times t_2) + \cdots + (\text{WBGT}_n \times t_n)}{(t_1) + (t_2) + \cdots + (t_n)}
\]

where WBGT\(_1\), WBGT\(_2\), WBGT\(_n\), are calculated values of WBGT for the various work and rest areas occupied during total time period; \(t_1\), \(t_2\), \(t_n\) are the elapsed times in minutes spent in the corresponding areas which are determined by a time study.

(i) Where exposure to environmental conditions is continuous for several hours or the entire work day, the WBGT shall be calculated as an hourly time-weighted-average.

(ii) Where exposure is intermittent, the WBGT shall be calculated as a two-hour time-weighted average.

Section 5 - Medical

(a) All employees who are 45 years of age and older and who have not had previous occupational exposure to heat shall not be assigned to jobs where the environmental conditions equal or exceed 79°F WBGT for men and 76°F WBGT for women, until they are acclimatized.

(b) All personnel who are to be assigned to hot jobs for the first time shall be evaluated by a physician prior to assignment to assure that the individual can cope with the hot environment. In the examination special emphasis should be on the cardiovascular, renal, hepatic, endocrine, and respiratory system and the skin. The examination should
also include a complete medical history of the worker with specific emphasis on previous heat-related disorders or illnesses.

(c) All employees exposed to hot environmental conditions should be given a periodic physical examination every 2 years for employees under age 45, and every year for employees 45 years of age or older, that should include all components of the preplacement examination.

(d) There shall be a person available during working hours, who shall have had first aid training in recognizing the signs and symptoms of any heat disorder or illness.

Section 6 - Appraisal of Employees of Hazards from Exposure to Excessive Heat

Each employee who may be exposed to environmental conditions that exceed the prescribed limits shall be given training in health and safety procedures through a program that shall include the following as a minimum:

(a) Information as to water intake for replacement purposes.

(b) Information as to salt replacement.

(c) Importance of weighing each day before and after the day's work.

(d) Instruction on how to recognize the symptoms of heat disorders and illnesses, including dehydration, exhaustion, heat syncope, heat cramps, salt deficiency exhaustion, prickly heat, and heat stroke.
(e) Information as to special caution that shall be exercised in situations where employees are exposed to toxic agents and/or other stressful physical agents which may be present in addition to and simultaneously with heat.

(f) Information concerning heat acclimatization. The information shall be kept on file and readily accessible to the worker at all places of employment where he may be exposed to excessive heat.

Section 7 - Warning Sign

The following warning sign shall be appropriately located at one or more places to be noticed by any one entering an area where environmental conditions are 86°F WBGT or above.

WARNING
HEAT STRESS AREA

Section 8 - Monitoring

(a) A WBGT profile shall be established for each work place for winter and summer seasons to serve as a guide for deciding when work practices shall be initiated to conform with the requirements of the standard. The first profile shall be established within 3 months of the effective date of this standard.

(b) After the WBGT profiles have been established, monitoring shall be conducted once during July and August of each year.

Section 9 - Recordkeeping

(a) The following records shall be maintained:
(i) Medical records for each employee.

(ii) Records of acclimatization as required by Section 3(c)(i).

(iii) Records of the WBGT for each work area as specified in Section 8.

(b) Records required by provisions (i) and (ii) above shall be maintained for a period of the employee's employment and for one year thereafter.

(c) Records of the WBGT as specified in (iii) above shall be maintained for a period determined by the Secretary of Labor with consultation with the Secretary of Health, Education, and Welfare.
II. INTRODUCTION

This report presents the criteria and the standard based thereon which were prepared to meet the need for preventing occupational diseases arising from exposure to industrial heat. The necessary relevant data are made available for use by the Secretary, Department of Health, Education, and Welfare in accordance with the provision of the Occupational Safety and Health Act of 1970 requiring the development of criteria by "The Secretary, Department of Health, Education, and Welfare... on the basis of such research, demonstrations, and experiments and any other information available to him... to effectuate the purposes of this Act."..., "... by providing medical criteria which will assure insofar as practicable that no employee will suffer diminished health, functional capacity, or life expectancy as a result of his work experience"...

The National Institute for Occupational Safety and Health (NIOSH), after a review of data and consultations with others, formalized a system for the development of criteria upon which standards can be established to protect the health of workers from exposure to hazardous chemical and physical agents. It should be pointed out that any recommended criteria for a standard should enable management and labor to develop better engineering controls and more healthful work practices and should not be used as a final goal.
These criteria for a standard for industrial heat are one of the first of the criteria developed by NIOSH. The criteria and standard speak only to work in a hot environment as applicable under the Occupational Safety and Health Act of 1970. These criteria were developed to assure that the standard based thereon would: (a) protect against heat induced illnesses; (b) be amenable to techniques that are valid, reproducible, and available to industry and official agencies; and (c) be attainable with existing technology. This recommended work practices standard is designed to prevent primary heat disorders, heat induced unsafe acts, and harmful effects which may arise from the interactions between heat and toxic chemicals and physical agents.

This recommended standard is based upon the best currently available information. Research is continuing both in NIOSH and in industry to provide necessary data for a more detailed standard. The recommended standard is essentially a work practices standard. The environmental measurements are not intended as an upper limit for occupational exposure, but only as a level at which work practices must be implemented. Such research will serve to validate other methods for incorporation into this recommended standard. Additional criteria are hoped to be recommended to augment this recommendation in the future.