


<p><b>National Institute for Occupational Safety and Health</b>          National Personal Protective Technology Laboratory          Respirator Branch          626 Cochran Mill Road          Pittsburgh, Pennsylvania 15236</p>	
Date: July 11, 2005	NOTE: The Respirator Branch maintains an updated index of current procedures.

DETERMINATION OF CBRN BASE GASES (AMMONIA)  
 SERVICE LIFE TEST, TIGHT FITTING POWERED AIR-  
 PURIFYING RESPIRATORS (PAPR)  
 STANDARD TEST PROCEDURE (STP)

1. PURPOSE

This test establishes the procedure for ensuring that the level of protection provided by the *CBRN Base Gases (Ammonia) Service Life Test Air-Purifying Respirators Standard Test Procedure* submitted for Approval, Extension of Approval, or examined during Certified Product Audits, meet the minimum certification standards set forth in *42 CFR Part 84, Subpart G, Section 84.63(a)(c)(d)*; Volume 60, Number 110, June 8, 1995 and the *Statement of Standard for Chemical, Biological, Radiological, and Nuclear (CBRN) Tight Fitting Powered Air- Purifying Respirator (PAPR)* Dated ??.

2. GENERAL

This STP describes the *CBRN Base Gases (Ammonia) Service Life Test Tight Fitting Powered Air-Purifying Respirators Standard Test Procedure* test in sufficient detail that a person knowledgeable in the appropriate technical field can select equipment with the necessary resolution, conduct the test and determine whether or not the product passes the test.

3. EQUIPMENT AND MATERIAL

3.1. The list of necessary test equipment and materials follows:

- 3.1.1. Miller Nelson Research Model 401 Flow-Temperature-Humidity Control System or equivalent. An automated system to control the airflow, temperature, and humidity of an air supply for an operating system. Laboratory air and distilled water are supplied to the unit; the three sensors and controlling mechanisms are incorporated electronically. The capacity of the unit is airflow: 20 to 200 liters / minute +/- 2%), relative humidity:

Approvals:	1st Level	2nd Level	3rd Level	4th Level

20 to 90 +/- 3 % and temperature ambient to 35 °C +/- 1°C

- 3.1.2. EdgeTech Dew Prime II Hygrometer, Model 2000 or equivalent. A micro-processor based programmable chilled mirror dew point hygrometer . The hygrometer uses the dew point and ambient temperature to calculate the relative humidity. Ambient temperature range is: -50°C to 130°C ± 0.2°C; relative humidity is 1% to 95% ± 0.5%.
- 3.1.3. Air-Sentry IMS Ammonia Analyzer, Model 10R-NH3-4000M or equivalent. The analyzer is a system component that monitors the concentration of ammonia using the technology of Ion Mobility Spectroscopy. The analyzer range for ammonia is 1 to 3000 ppm ± 0.1 % of full scale.
- 3.1.4. Air-Sentry IMS Ammonia Analyzer, Model 10R-NH3-50ppm or equivalent. The analyzer is a system component that monitors the concentration of ammonia using the technology of Ion Mobility Spectroscopy. The analyzer range for ammonia is 0.1 to 50 ppm ± 0.1 % of full scale.
- 3.1.5. Mass Flow Controller, Brooks Instruments, variable flow rate depending on use.
- 3.1.6. Read out and Control Electronics, Brooks Instruments, Model 0154, Power supply and controller for the Brooks Mass Flow Controller or equivalent. The flow controllers are an integrally mounted control valve module with which stable gas flows can be achieved. Various flow rates are used with an accuracy of ± 0.7 % of rate and ± 0.2 % full scale.
- 3.1.7. Dry Gas Meter. Must have NIST traceable calibration certificate.
- 3.1.8. Certified cylinder of approximately 12.5 ppm NH<sub>3</sub> and 2500 ppm NH<sub>3</sub> in Nitrogen.
- 3.1.9. Ammonia cylinder, 99% purity
- 3.2 Test fixture for mounting canisters.
- 3.3 The test chamber consisting of a 24" x 24" x 10" air tight PVC plastic box with door opening lined with gasket material. Two 1 ¼" pipes located on the left and right side of the test chamber for the introduction of the test concentration and for the exit of the test fixture. Several Swagelok® fitting are located on the inlet and exit of the test chamber. These fitting are used to measure upstream and downstream concentrations, temperature and humidity. The fixture is not commercially available.

### 3 TESTING REQUIREMENTS AND CONDITIONS

- 3.1 This test procedure is only valid if the respirator system has first completed NIOSH Standard Test Procedure entitled *Determination Of Durability Test For Environmental And Transportation Conditions And Rough Handling Drop Test On Chemical Biological Radiological Nuclear (CBRN) Tight Fitting Powered Air-Purifying Respirators (PAPR) And Canisters Standard Test Procedure (STP)*.
- 3.2 Prior to testing the PAPR canisters. The airflow of the PAPR system must be measured using the *Determination of Airflow On Chemical Biological Radiological Nuclear (CBRN) Tight Fitting Powered Air-Purifying Respirators (PAPR) Standard Test Procedure (STP)*.
- 3.3 Prior to beginning any testing, all measuring equipment to be used must have been calibrated in accordance with the manufacturer's calibration procedure and schedule. At a minimum, all measuring equipment utilized for this testing must have been calibrated within the preceding 12 months using a method traceable to the National Institute of Standards and Technology (NIST).
- 3.4 Precision and accuracy (P&A) must be determined for each instrument in accordance with laboratory procedures and NIOSH/NPPTL guidance. Sound practice requires, under *NIOSH Manual of Analytical Methods*, demonstrating a tolerance range of expected data performance of a plus or minus 25% of a 95% confidence interval of the stated standard requirement. NIOSH/NPPTL P&A tolerance can be higher but not lower.
- 3.5 Any laboratory using this procedure to supply certification test data to NIOSH will be subject to the provisions of the NIOSH Supplier Qualification Program (SQP). This program is based on the tenets of ISO/IEC 17025, the NIOSH Manual of Analytical Methods and other NIOSH guidelines. An initial complete quality system audit and follow on audits are requirements of the program. Additional details of the Program and its requirements can be obtained directly from the institute.
- 3.6 Normal laboratory safety practices must be observed. This includes safety precautions described in the current NIOSH Pittsburgh Health and Safety Program.
- 4.6.1 Safety glasses, lab coats and hard-toe shoes must be worn at all times.
- 4.6.2 Workbenches must be maintained free of clutter and non-essential test equipment.
- 4.6.3 When handling any broken glass laboratory equipment, lab technicians

and personnel must wear special gloves, which protect against lacerations or punctures.

- 4.7 **Please refer to Material Safety Data Sheets and the NIOSH Health and Safety Manual for the proper protection and care in handling, storing, and disposing of the chemicals and gases used in this procedure.**

## 5. PROCEDURE

Note: Reference Section 3 for equipment, model numbers and manufacturers. For calibration purposes, use those described in the manufacturer's operation and maintenance manuals.

- 5.1. Follow individual instruction manuals for set up and maintenance of equipment used in this procedure prior to beginning testing. Malfunctioning equipment must be repaired or replaced and properly set up and calibrated before starting all tests.
- 5.2. After the manufacturer's specified warm-up period, adjust instruments to read zero and make adjustment for Labview software to read 0 ppm. Calibrate both ammonia analyzers using the certified gas cylinder containing the 12.5 or 2500 ppm, during calibration make adjustment for Labview software to read the appropriate concentration for the detector.
- 5.3. Set up test equipment as shown in Figure 1. The humidity reading is controlled by the Miller Nelson system and monitored by the Dew Point Hygrometer. The sample pickup for the hygrometer is placed into the air stream as the airstream is entering the test chamber. Airflow through hygrometer should be at approximately 0.5 Lpm. The thermocouple for the hygrometer is placed in the test chamber. **Caution: The airstream sample coming from the hygrometer should be piped from the hygrometer to the fume hood.**
- 5.4. Verify the following equipment is on:
- 5.4.1 Miller Nelson Unit.
- 5.4.2 Air and water supplies.
- 5.4.3 NIOSH Service Life Apparatus Controller software program.
- 5.5. Set the airflow to the required airflow for the test. Verify the airflow from the test fixture using the appropriate dry test meter.
- 5.6. Establish the correct humidity and temperature as per the test standard in paragraph 6.3.

- 5.7 Weigh and record initial weight of the test canister on Test Data Sheet.
- 5.8 Make sure diverter valve in the system is diverting the challenge concentration airflow to discharge and not into the testing chamber.
- 5.9 Mount canister onto test fixture and place in testing chamber.
- 5.10 Divert 0.8 Lpm airflow from airflow line to the ammonia challenge detector.
- 5.11 Turn on ammonia cylinder.
- 5.12 Establish the test concentration of 2500 ppm ammonia.
- 5.13 Once the ammonia concentration has been established, testing may begin.
- 5.14 Direct challenge concentration airflow into test chamber.
- 5.15 Start Timer. Airflow out of the fixture is directed into the breakthrough detector. Monitor and record the upstream and downstream temperatures of the air stream throughout testing.
- 5.16 Run test until breakthrough of 12.5 ppm is observed or minimum service life is surpassed. Record this data on the test data sheet.
- 5.17 Direct challenge concentration airflow out of test chamber.
- 5.18. Weigh and record final weight of the test canister on Test Data Sheet.
- 5.19. Allow clean air to purge through test chamber for 10-15 minutes.
- 5.20. Repeat steps 5.7 through 5.21 for each test described in section 6.3.
- 5.21. When all tests are completed turn off ammonia cylinder, set temperature and humidity to zero and allow air to pass through the system for 30 minutes.

## 6. PASS OR FAIL CRITERIA

- 6.1 The criterion for passing this test is set forth in 42 CFR Part 84, Subpart G, Section 84.63(a)(c)(d); Volume 60, Number 110, June 8, 1995.
- 6.2 This test establishes the standard procedure for ensuring that:
  - 84.63 Test requirements; general.
    - (a) Each respirator and respirator component shall when tested by the applicant

and by the Institute, meet the applicable requirements set forth in subparts H through L of this part.

- (c) In addition to the minimum requirements set forth in subparts H through L of this part, the Institute reserves the right to require, as a further condition of approval, any additional requirements deemed necessary to establish the quality, effectiveness, and safety of any respirator used as protection against hazardous atmospheres.
- (d) Where it is determined after receipt of an application that additional requirements will be required for approval, the Institute will notify the applicant in writing of these additional requirements, and necessary examinations, inspections, or tests, stating generally the reasons for such requirements, examinations, inspections, or tests.

### 6.3 Base Gases (Ammonia) test for CBRN canisters

- 6.3.1. Three canisters will be tested at the determined Lpm, continuous air flow, 25 %  $\pm$  5 % relative humidity (RH), 25 °C  $\pm$  5 °C and 2500 ppm ammonia. Minimum service life will be 15, 30, 45, 60, 90 or 120 minutes as per manufacturer request.
- 6.3.2. Three canisters will be tested at the determined Lpm, continuous air flow, 80 %  $\pm$  5 % relative humidity (RH), 25 °C  $\pm$  5 °C and 2500 ppm ammonia. Minimum service life will be 15, 30, 45, 60, 90 or 120 minutes as per manufacturer request.
- 6.3.3. Three canisters will be tested at 275 Lpm divided by the number of canisters on the unit, continuous air flow, 50 %  $\pm$  5% relative humidity (RH), 25 °C  $\pm$  5 °C and 2500 ppm ammonia. Minimum service life must be 5 minutes.
- 6.3.4. End of service life concentration is 12.5 ppm ammonia.

## 7. RECORDS AND TEST SHEETS

- 7.1 All test data will be recorded on the determination of AMMONIA SERVICE LIFE test data sheet.
- 7.2 All videotapes and photographs of the actual test being performed, or of the tested equipment shall be maintained in the task file as part of the permanent record.
- 7.3 All equipment failing any portion of this test will be handled as follows:

- 7.3.1 If the failure occurs on a new certification application, or extension of approval application, send a test report to the CET Section Chief and prepare the hardware for return to the manufacturer.
- 7.3.2 If the failure occurs on hardware examined under an Off-the-Shelf Audit the hardware will be examined by a technician and the CET Section Chief for cause. All equipment failing any portion of this test may be sent to the manufacturer for examination and then returned to NIOSH. However, the hardware tested shall be held at the testing laboratory until authorized for release by the CET Section Chief, or his designee, following the standard operating procedures outlined in Procedure for Scheduling, and Processing Post-Certification Product Audits, RB-SOP-0005-00.

## 8 ATTACHMENTS

- 8.1 Bench Top Set-up
- 8.2 Data Sheet
- 8.3 Service life testing airflow calculations

## 9. RECORD OF CHANGE

Attachment 8.2: Data Sheet

Attachment 8.4: Service life testing airflow calculations.

\_\_\_\_\_ Number of filtering elements on the PAPR System.

\_\_\_\_\_ L / min airflow (recorded from airflow measurement standard test procedure  
XXX)

Airflow for service life test = Total airflow (L/min) / number of filtering elements