

# Summary

- ➔ Strategic priorities and planning are important components of **effective prevention programming**.
- ➔ NCHHSTP has three Center-wide **strategic imperatives**
  - Reducing health disparities
  - Program collaboration and service integration
  - Maximizing global synergies
- ➔ During FY2008 NCHHSTP will undertake a **strategic planning process** to identify key priorities, objectives and tasks for implementation.