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Centers for Disease Control and Prevention
National Institute for Occupational Safety and Health







National Survey of the Mining Population Part I: Employees

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DEPARTMENT OF HEALTH AND HUMAN SERVICES

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SECTION CONTENTS

Employee Statistics for All Mines

Employee Statistics for Coal Mines

Employee Statistics for Metal Mines

Employee Statistics for Nonmetal Mines

Employee Statistics for Stone Mines

Employee Statistics for Sand and Gravel Mines

Contents

Abstract	
Introduction	2
Background and Overview	2
Survey Materials	3
The Paper Questionnaire	3
The Internet Questionnaire	4
Sample Design and Selection	4
Definition of the Target Population	4
Construction of the Sampling Frame	5
Stratification Guidelines	5
Sampling Plans	15
Data Collection	19
Survey Packet	19
Survey Promotion	20
Follow-up Contacts	21
Data Imputation and Statistical Weighting Procedures	21
Data Imputation	21
Data Weighting, Estimation, and Variance Estimation	22
Lessons Learned	22
Survey Results	23
Employee Job Titles	27
Statistical Analysis	28
Employee Statistics for All Mines	29
Employee Statistics for Coal Mines	55
Employee Statistics for Metal Mines	73
Employee Statistics for Nonmetal Mines	91
Employee Statistics for Stone Mines	111
Employee Statistics for Sand and Gravel Mines	
Acknowledgements	149
References	151
Appendices	153
Appendix A. Questionnaire Booklet	155

Appendix B. Questions and Answers Brochure	179
Appendix C. MSHA Form 7000-2: Quarterly Mine Employment and Coal Producti Report	
Appendix D. Standard Industrial Classifications (SIC) for Active Mines in 2007	187
Appendix E. Stratification and Sample Size Guidelines	191
Appendix F. Sample Size Allocation Using MSHA Data from the Second Quarter 2002	
Appendix G. Critical Items from the Questionnaire	209
Appendix H. Job Titles as Submitted by Survey Respondents	215
Appendix I. Glossary	243

Figures

Figure 1. Map of	Active Coal Mining Operations for 2007	7
Figure 2. Map of	Active Metal Mining Operations for 2007	8
	Active Nonmetal Mining Operations for 2007	
Figure 4. Map of	Active Stone Mining Operations for 2007	10
Figure 5. Map of	Active Sand and Gravel Mining Operations for 2007	11
Figure 6. Density	Map for Mine Operator Employees for 2007	12
Figure 7. Density	Map for Underground Mine Operator Employees for 2007	13
Figure 8. Density	Map for Surface Mine Operator Employees for 2007	14
Figure 9. Weighte	ed Response Rates by Sector and Mine Type	26
Figure 10. Educa	tion Level of Employees at All Mines	35
Figure 11. Race of	of Employees at All Mines	36
Figure 12. Primar	y Work Location of Employees at All Mines	37
Figure 13. Occup	ational Categories of Employees at All Mines	53
Figure 14. Educa	tion Level of Employees at Coal Mines	61
Figure 15. Race of	of Employees at Coal Mines	62
Figure 16. Primar	y Work Location of Employees at Coal Mines	63
Figure 17. Occup	ational Categories of Employees at Coal Mines	72
Figure 18. Educa	tion Level of Employees at Metal Mines	79
Figure 19. Race of	of Employees at Metal Mines	80
Figure 20. Primar	y Work Location of Employees at Metal Mines	81
Figure 21. Occup	ational Categories of Employees at Metal Mines	89
Figure 22. Educa	tion Level of Employees at Nonmetal Mines	97
Figure 23. Race of	of Employees at Nonmetal Mines	98
Figure 24. Primar	y Work Location of Employees at Nonmetal Mines	99
Figure 25. Occup	ational Categories of Employees at Nonmetal Mines	109
Figure 26. Educa	tion Level of Employees at Stone Mines	117
Figure 27. Race of	of Employees at Stone Mines	118
Figure 28. Primar	y Work Location of Employees at Stone Mines	119
Figure 29. Occup	ational Categories of Employees at Stone Mines	129
Figure 30. Educa	tion Level of Employees at Sand and Gravel Mines	137
Figure 31. Race of	of Employees at Sand and Gravel Mines	138
Figure 32. Primar	y Work Location of Employees at Sand and Gravel Mines	139
Figure 33. Occup	ational Categories of Employees at Sand and Gravel Mines	147

Tables

Table 1. S	Sample Allocation for Underground Coal Mines	16
Table 2. S	Sample Allocation for Surface Coal Mines	16
Table 3. S	Sample Allocation for Underground Metal Mines	16
Table 4. S	Sample Allocation for Surface Metal Mines	17
Table 5. S	Sample Allocation for Underground Nonmetal Mines	17
Table 6. S	Sample Allocation for Surface Nonmetal Mines	17
Table 7. S	Sample Allocation for Underground Stone Mines	18
Table 8. S	Sample Allocation for Surface Stone Mines	18
Table 9. S	Sample Allocation for Sand and Gravel Mines	18
Table 10. Week	Number of Mines in the Final Sample by Sector, Type, and Reporting	20
Table 11.	Summary of Final Results for All Sampled Mines	24
Table 12.	Number of Completed Surveys by Mode	24
Table 13.	Summary of Ineligible Mines by Sector	25
Table 14.	Summary of Refusal by Mine Sector and Type of Refusal	25
	National Estimates of Mines and Mine Employees in Spring/Summer	27
Table 16.	Demographic Characteristics of Employees at All Mines	33
Table 17.	Occupational Characteristics of Employees at All Mines	34
Table 18.	Estimated Number of Administration/Professional Employees at All Mines .	38
Table 19.	Estimated Number of Maintenance Employees at All Mines	43
Table 20.	Number of Miscellaneous Employees at All Mines	44
Table 21.	Estimated Number of Production Employees at All Mines	45
Table 22.	Estimated Number of Service and Utility Employees at All Mines	50
Table 23.	Demographic Characteristics of Employees at Coal Mines	59
Table 24.	Occupational Characteristics of Employees at Coal Mines	60
	Estimated Number of Administration/Professional Employees at Coal	64
Table 26.	Estimated Number of Maintenance Employees at Coal Mines	67
Table 27.	Number of Miscellaneous Employees at Coal Mines	68
Table 28	Estimated Number of Production Employees at Coal Mines	68

Table 29.	Estimated Number of Service and Utility Employees at Coal Mines	. 70
Table 30.	Demographic Characteristics of Employees at Metal Mines	. 77
Table 31.	Occupational Characteristics of Employees at Metal Mines	. 78
	Estimated Number of Administration/Professional Employees at Metal	82
Table 33.	Estimated Number of Maintenance Employees at Metal Mines	. 85
Table 34.	Number of Miscellaneous Employees at Metal Mines	. 86
Table 35.	Estimated Number of Production Employees at Metal Mines	. 86
Table 36.	Estimated Number of Service and Utility Employees at Metal Mines	. 88
Table 37.	Demographic Characteristics of Employees at Nonmetal Mines	. 95
Table 38.	Occupational Characteristics of Employees at Nonmetal Mines	. 96
	Estimated Number of Administration/Professional Employees at etal Mines	100
Table 40.	Estimated Number of Maintenance Employees at Nonmetal Mines	103
Table 41.	Number of Miscellaneous Employees at Nonmetal Mines	104
Table 42.	Estimated Number of Production Employees at Nonmetal Mines	104
Table 43.	Estimated Number of Service and Utility Employees at Nonmetal Mines	107
Table 44.	Demographic Characteristics of Employees at Stone Mines	115
Table 45.	Occupational Characteristics of Employees at Stone Mines	116
	Estimated Number of Administration/Professional Employees at Stone	120
Table 47.	Estimated Number of Maintenance Employees at Stone Mines	123
Table 48.	Number of Miscellaneous Employees at Stone Mines	124
Table 49.	Estimated Number of Production Employees at Stone Mines	124
Table 50.	Estimated Number of Service and Utility Employees at Stone Mines	127
Table 51.	Demographic Characteristics of Employees at Sand and Gravel Mines	135
Table 52.	Occupational Characteristics of Employees at Sand and Gravel Mines	136
	Estimated Number of Administration/Professional Employees at Sand ravel Mines	140
	Estimated Number of Maintenance Employees at Sand and Gravel	142
Table 55.	Number of Miscellaneous Employees at Sand and Gravel Mines	143
Table 56.	Estimated Number of Production Employees at Sand and Gravel Mines	143

Table 57. Estimated Number of Service and Utility Employees at Sand and Gravel Mines	. 145
Table E-1. Half-Length of 95% Confidence Intervals in Percentage Points for Various Percentages Being Estimated for Domains of Various Sizes with Various Design Effects	. 196
Table F-1. Sample Allocation for Underground Coal Mines	. 199
Table F-2. Sample Allocation for Surface Coal Mines	. 200
Table F-3. Sample Allocation for Underground Metal Mines	. 201
Table F-4. Sample Allocation for Surface Metal Mines	. 202
Table F-5. Sample Allocation for Underground Nonmetal Mines	. 203
Table F-6. Sample Allocation for Surface Nonmetal Mines	. 204
Table F-7. Sample Allocation for Underground Stone Mines	. 205
Table F-8. Sample Allocation for Surface Stone Mines	. 206
Table F-9. Sample Allocation for Sand and Gravel Mines	. 207

Acronyms and Abbreviations

CI Confidence Interval

DEFF Design Effect
DSU Data suppressed

FPC Finite population corrected

FTE Full-time Equivalent
IC Information Circular
LCL Lower Confidence Limit

MIPS Mining Industry Population Survey
MSHA Mine Safety and Health Administration

NA Not applicable

NIOSH National Institute for Occupational Safety and Health

OMB Office of Management and Budget

OMSHR Office of Mine Safety and Health Research

SIC Standard Industrial Classification

UCL Upper Confidence Limit

Definition of Terms

Confidence Interval: An interval that gives an estimated range of values

which is likely to include an unknown population parameter, the estimated range being calculated

from a given set of sample data

Jackknife Repeated A commonly used resampling approach to variance

Replication: estimation

Lower Confidence Limit: The lower bound of a confidence interval

National Estimate: A weighted statistical calculation which uses the

results from a probability sample survey to estimate

a national number

Survey Count: The actual number of responses obtained from the

National Survey of the Mining Population

Upper Confidence Limit: The upper bound of a confidence interval

National Survey of the Mining Population Part I: Employees

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Office of Mine Safety and Health Research National Institute for Occupational Safety and Health

Abstract

The National Institute for Occupational Safety and Health (NIOSH) conducted the first comprehensive survey of the U.S. mining population in more than 20 years. The National Survey of the Mining Population captured the current profile of the U.S. mining workforce. Data collection began in March 2008 and continued through August 2008. Randomly selected mining operations in all of the major mining sectors (i.e., coal, metal, nonmetal, stone, and sand and gravel) received the survey and had the option of completing a paper or web-based questionnaire. A total of 737 mining operations returned completed questionnaires and reported data for 9,008 employees.

Two sets of data were collected in this national survey. There were questions about the mining operation, including employee training, work schedules, the use of independent contractor employees, and mine communication and safety systems. The employee questions included demographic and occupational questions about individual employees. The survey sample data were weighted in order to provide national estimates of mine and employee characteristics.

This Information Circular (IC) is published in two parts—"Part I: Employees" presents the employee-level data and "Part II: Mines" presents the mine-level data. Both parts of this IC include an overview of the survey background, development of the survey materials, sample design and sample selection, data collection and processing, statistical weighting, and lessons learned. The survey data are summarized for the overall U.S. mining industry and the five major mining sectors. The information gathered from the survey respondents is being published only as summarized data so that no single mining operation or employee can be identified.

Introduction

Surveillance of occupational injuries, illnesses, and exposures has been an integral part of the work of the National Institute for Occupational Safety and Health (NIOSH) since its creation by the Occupational Safety and Health Act in 1970. Surveillance activities at the Office of Mine Safety and Health Research (OMSHR) are focused on the nation's mining workforce. These surveillance activities make extensive use of data from a number of different national databases. The most frequently used databases are those maintained by the Mine Safety and Health Administration (MSHA). Included are databases of reported employment, accidents/injuries/illnesses, hazardous exposures, coal production, mine inspections, violations and citations, etc. Two of the most commonly used databases are the mine operator and contractor address/employment file and the file listing reports of accidents, injuries, and illnesses.

Analysis of data from the existing MSHA employment and accident/injury/illness databases has been able to meet some, but not all, of the OMSHR surveillance needs. For example, to identify subpopulations in each major mining sector or type of mining operation at risk of adverse health and safety outcomes, OMSHR needs the capability to calculate age, gender-, and occupation-specific rates of injuries, fatalities, and disease. Additionally, due to the reduced reporting requirements for independent contractors, OMSHR cannot determine the number of contractor employees working separately in metal, nonmetal, stone, or sand and gravel operations. The National Survey of the Mining Population was designed to collect mineand employee-level information to address these and other data gaps.

Background and Overview

The last national survey targeting the mining workforce, the Mining Industry Population Survey (MIPS), was conducted in 1986 by the U.S. Bureau of Mines (USBM) in the U.S. Department of the Interior. The mining industry has experienced many changes since the MIPS was conducted, and its data are too outdated to be considered useful for surveillance on the current mining workforce. In addition, the MIPS did not include any information on independent contractor employees. Therefore, the National Institute for Occupational Safety and Health, Office of Mine Safety and Health Research conducted this survey to provide updated demographic and occupational information on the mining workforce. The National Survey of the Mining Population collected information from each of the five major mining sectors (coal, metal, nonmetal, stone, and sand and gravel). The survey's main objectives were to:

- Collect basic information about mining operations.
- Establish the demographic and occupational characteristics of mine operator employees.
- Estimate the number of independent contractor employees used by mining operations.

Data collection began in March 2008 and continued through August 2008. A survey packet was mailed to each sampled mining operation. Respondents were given the option of completing a paper questionnaire or using a web questionnaire. Two sets of data were collected

in this survey. The mine questions included items about the mining operations, communication and safety systems, and the mine's use of independent contractor employees. The employee questions included demographic and occupational questions about individual employees. The survey's employee-level data will be used by OMSHR to determine the accident rates for various demographic and occupational categories as well as provide information that will be used to improve the safety and health of miners.

This Information Circular (IC) is published in two parts—"Part I: Employees" presents the employee-level data and "Part II: Mines" presents the mine-level data. The employee and mine data are summarized for the overall U.S. mining industry and the major mining sectors. In addition, the data in the Mines IC is stratified by underground and surface for the coal, metal, nonmetal, and stone sectors. The information gathered from the survey respondents is being published only as summarized data so that no single mining operation or employee can be identified. The intent of this IC is to present the methodology used to design and conduct the survey and to provide up-to-date information about U.S. mining operations and their employees.

Survey Materials

A survey packet was developed which contained a cover letter, a questionnaire booklet with employee sampling instructions (Appendix A), directions for accessing the Internet version of the questionnaire, a Questions and Answers (Q&A) brochure (Appendix B), and a stamped, self-addressed return envelope.

The Paper Questionnaire

Each survey paper questionnaire booklet was personalized with a box at the top of page 1 which included: the mine ID number, the mine name, the reporting week (date), and a "submit-by" date. The Questionnaire Overview section presented general instructions and guidelines for completing the survey. The survey consisted of five parts as summarized below:

- Mine Questions—This first part of the questionnaire included sections on: Training;
 Other Languages; Work Schedules for Production Workers, Production Support
 Workers, and Preparation Plant/Mill Workers; Shift Work for these same three types
 of workers; Independent Contractor Employees; and Safety, Communication, and
 Rescue Measures.
- Employee Selection Instructions—This page contained step-by-step instructions for selecting the sample of employees to be included in the Employee Questions. Personalized mine information was preprinted at the top of this page, including: the mine ID number, the mine name, the reporting week (date), the range of the estimated number of employees working at the mine, a "start-with" number and a "take-every" number for selecting employees from the mine's employee roster.
- <u>Instructions for Employee Questions</u>—This two-page section of the questionnaire provided item-by-item explanations for the Employee Questions.

- <u>Employee Questions</u>—These items were formatted as a fold-out answer form. The sections included: Regular Job Title, Mining Experience, Number of Hours Worked During the Reporting Week, Primary Work Location, Gender, Race, Ethnicity, Birth Year, and Education Level. Two pages of the form were included, with the first page containing lines for reporting up to 15 employees and the second page containing lines for reporting up to 14 additional employees, or a maximum of 29 sampled employees.
- <u>Final Questions and Comments</u>—This two-page section of the questionnaire included: questions for reporting unusual events or circumstances at the mine during the designated reporting week; the date the questionnaire was completed; the name, title and telephone number of the company representative who should be contacted regarding questionnaire completion; space for entering comments or explanations related to specific responses; and mailing instructions.

The Internet Questionnaire

Beginning in October 2004, a pilot study was conducted to evaluate the recruitment materials, questionnaire, and survey procedures developed for the nationwide survey of the mining population. This study allowed OMSHR to explore the feasibility of developing a webbased version of the questionnaire. The pilot study debriefing interview contained several questions to determine whether the mine had access to the Internet and how convenient this would be for completion of the questionnaire. The majority of respondents indicated that an Internet connection was available at their mine and more than 50 percent reported preferring an electronic response option. Thus, for the National Survey of the Mining Population, a web-based survey was made available. The survey contractor developed the web survey, including programming of the administrative interface, Section 508 compliance, data validation, quality assurance, and programming of the critical questions.

Sample Design and Selection

Definition of the Target Population

The target population for a survey is the entire set of population units about which the survey data are to be used to make inferences. Establishment surveys such as the National Survey of the Mining Population must delineate the level of the business organization that constitutes the units of the target population. Because hazards vary across mines, the target population for this survey was defined in terms of the individual mining operation.

The target population of mines consisted of active mines in current production. The survey was further restricted to operations that were covered under Title 30 of the U.S. Code, specifically mines whose mineral output was sold or used in commerce. The target population of employees was restricted to those mine employees for whom the mine operator must report hours worked using the MSHA Form 7000-2: *Quarterly Mine Employment and Coal Production*

Report (Appendix C). This includes all direct employees working at the mine, but not contract employees brought in periodically or regularly to perform work at the mine.

There is an important temporal aspect to these definitions for mines and for mine operator employees. Over time, some mines will go in and out of operation. Similarly, employees join the mining labor force and leave the labor force over time. Accordingly, the National Survey of the Mining Population focused on mines in operation during a particular calendar quarter and the current employees of those mines.

Construction of the Sampling Frame

The sampling frame for a survey is the list or mechanism used to enumerate target population members for sample selection purposes. Individual sampling frames for each of the five major mining sectors (see Figures 1–5) were constructed using the 2007 second quarter data released by the Mine Safety and Health Administration, so that the sampling frames would be in sync with the actual time period when data collection would begin (the second quarter of 2008). To ensure that any startup or intermittent mining operations would not be missed, all mines reporting zero employment hours were included in these frames. Any mines with a status of abandoned or abandoned/sealed were excluded from the sampling frames. The Standard Industrial Classification (SIC) for the active coal, metal, nonmetal, stone, and sand and gravel mines used in the sampling frames is presented in Appendix D.

Stratification Guidelines

For the National Survey of the Mining Population, mine-level and employee-level analyses were planned, which required adequate sample sizes of mines and of employees. Because multiple employees were to be sampled from each responding mine, sample size requirements for mine-level analyses tended to drive the total number of mines that needed to be sampled. The sample size for employees was determined by the number of sampled mines responding and the average number of employees sampled per mine.

The competing needs of mine-level analysis versus employee-level analysis required the use of a compromise design that supported the objectives of both types of analyses. For mine-level analyses, the best design was one that selected mines with equal probability, while for employee-level analyses the best design was one that selected mines with probability proportional to the number of employees. The compromise design met both needs by stratifying by the number of employees and then sampling mines with equal probability within strata. Strata associated with large mines (in terms of employment) were given greater selection probabilities than small mines, which would facilitate employee-level analyses by making the employee selection probabilities less variable across mines.

Mine size was an important domain for study at the mine level as well as at the employee level. For example, mines might be more likely to vary in their training procedures based upon employee size. Small mines may be more likely to use trainers from outside the organization, while large mines may be more likely to rely on in-house trainers. Hence, stratifying by the number of employees when sampling mines served an analytic purpose, as well as facilitated the over sampling of large mines needed for employee-level analyses (see Figure 6).

From an analysis standpoint, it was also desirable to control for underground versus surface mines when sampling mines and employees (see Figures 7 and 8). Underground coal mines, in particular, have higher injury and fatality rates than surface mines. There is substantial diversity in the incidence of injuries and fatalities at underground mines versus surface mines across all mining sectors. Nearly one-third of coal and metal mines are underground. Less than ten percent of nonmetal and stone mines are underground and sand and gravel mines are surface only. Stratification by underground mines versus surface mines allows for the control over sample sizes needed for effective comparisons of underground mines to surface mines. A more in-depth discussion of the stratum size formation and sample size guidelines used in this survey can be found in Appendix E.

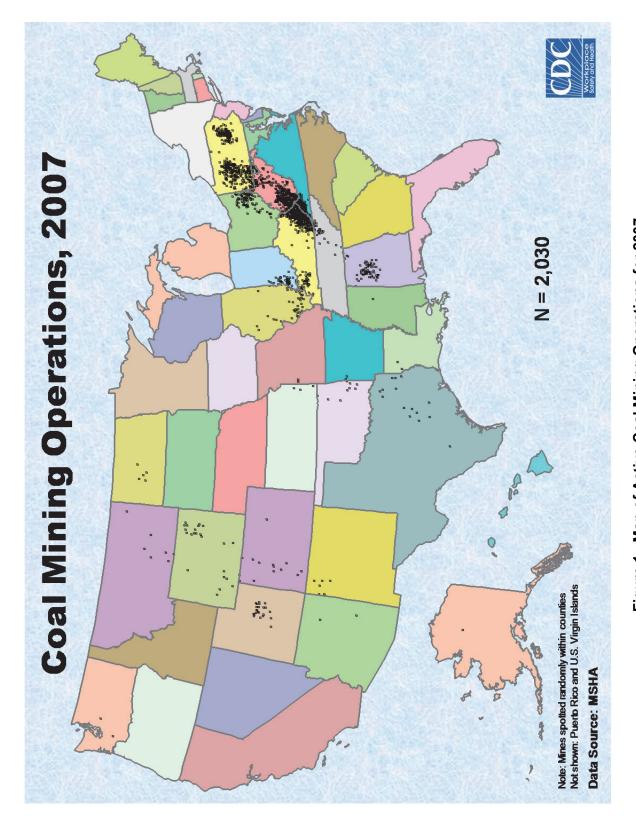


Figure 1. Map of Active Coal Mining Operations for 2007.

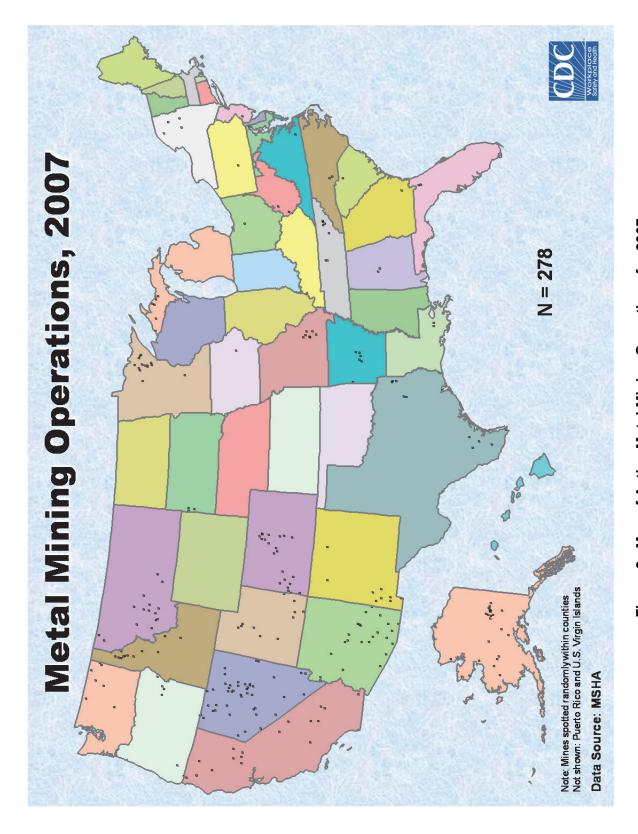


Figure 2. Map of Active Metal Mining Operations for 2007.

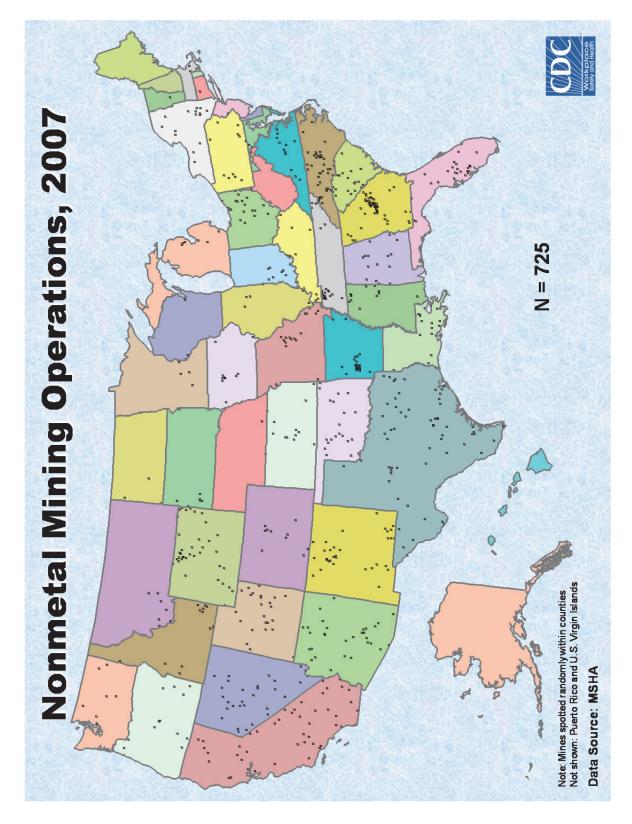


Figure 3. Map of Active Nonmetal Mining Operations for 2007.

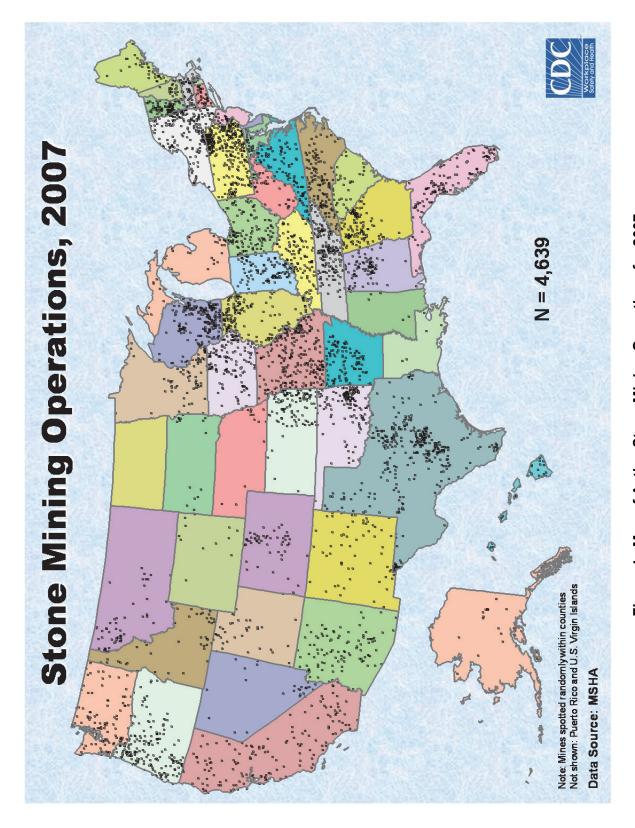


Figure 4. Map of Active Stone Mining Operations for 2007.

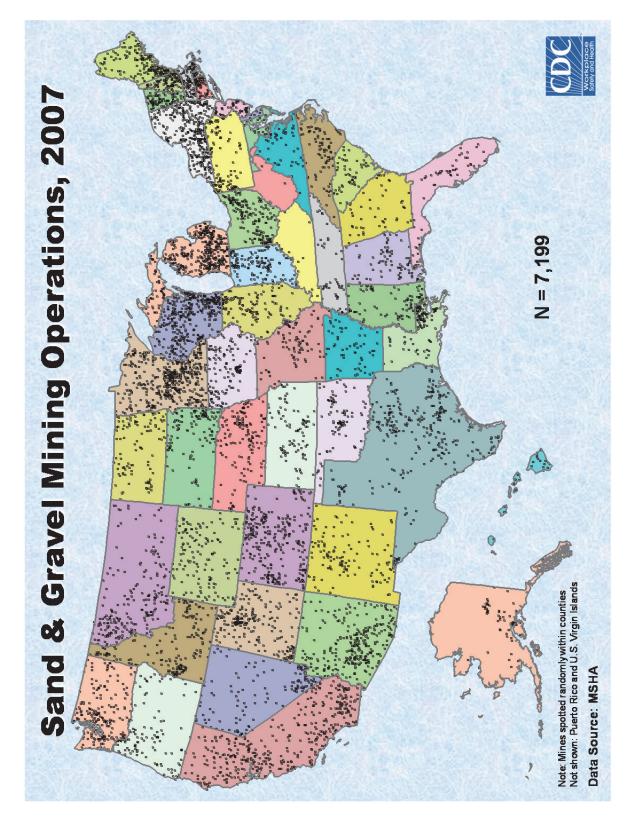


Figure 5. Map of Active Sand and Gravel Mining Operations for 2007.

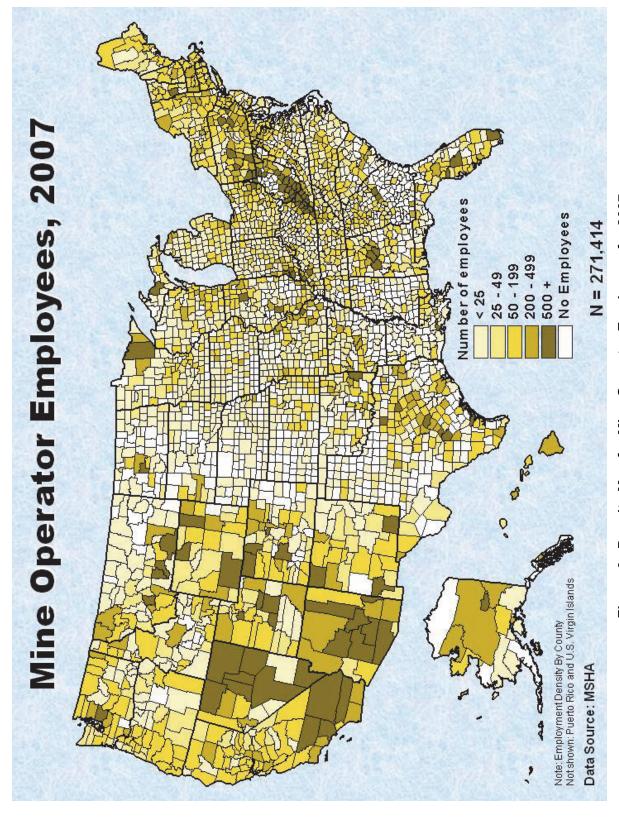


Figure 6. Density Map for Mine Operator Employees for 2007.

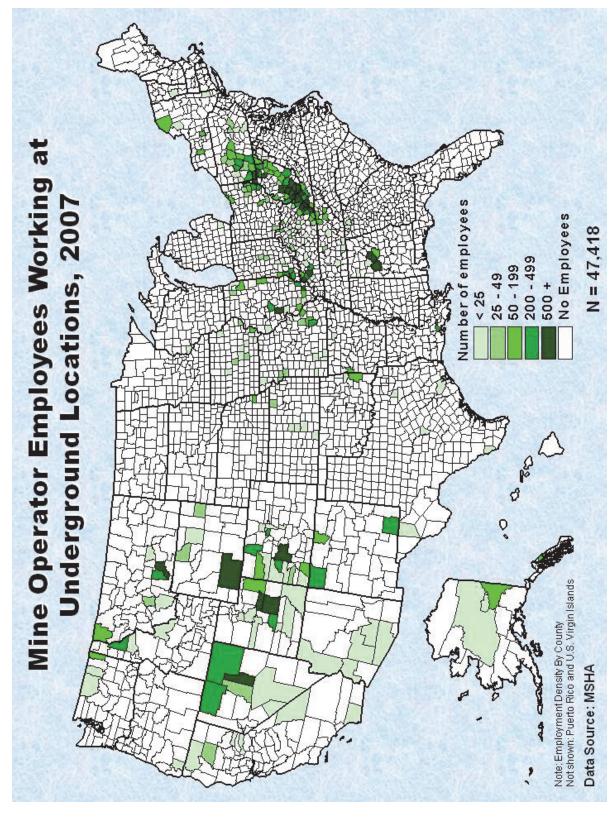


Figure 7. Density Map for Underground Mine Operator Employees for 2007.

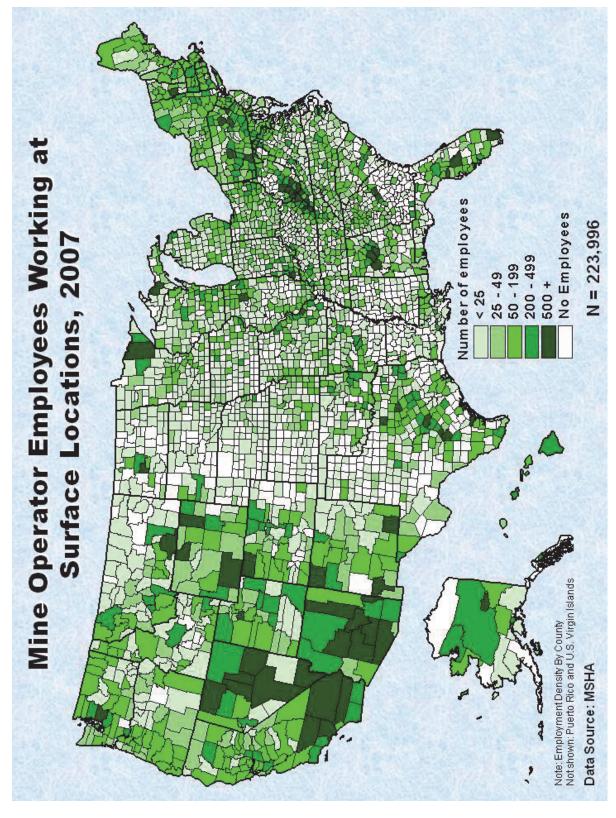


Figure 8. Density Map for Surface Mine Operator Employees for 2007.

Sampling Plans

The original sampling plans were finalized in 2004 after a pretest with eight mining operations. These plans were developed using MSHA data from the second quarter of 2002. The number of actual employees was used to develop these designs rather than the number of full-time equivalent (FTE) employees, because the mine operator would be sampling based upon counts of actual employees, not FTEs. Mines were classified as surface or underground based upon MSHA subunit codes. Mines reporting any employment at underground work locations were classified as underground mining operations.

Because there would actually be two surveys, one for mines and one for employees, the sampling allocation needed to be balanced. An approach that Cochran [1977] suggested was used where the size strata were defined so that they were equal in terms of the square root of the size measure (in this case, the number of employees). The square root was used as a compromise between the needs of mine-level estimation where equal selection probabilities were best (size = 1) and employee-level estimation was best (size = number of employees). Detailed sample size allocation tables based on 2002 data for coal, metal, nonmetal, stone, and sand and gravel mines can be found in Appendix F.

Following the Office of Management and Budget (OMB) approval to conduct the national survey, the final sampling allocations were updated using 2007 second quarter MSHA data. Nine sampling frames were constructed based on the mining sector and mine type (underground or surface). The sampling was conducted using the SurveySelect procedure in the SAS statistical software package (SAS Institute Inc., Cary, NC). Systematic random sampling within the employee size strata was used together with controlled sorting by the state where the mine was located. The latter was done to ensure that the sample of mines was geographically representative. All metal mines and all underground nonmetal mines were selected with certainty from every stratum. The final survey sample of mines consisted of 331 underground coal, 385 surface coal, 74 underground metal, 159 surface metal, 39 underground nonmetal, 286 surface nonmetal, 96 underground stone, 498 surface stone, and 453 sand and gravel, for a total of 2,321 mining operations. Tables 1–9 present the sample allocations by mining sector and mine type.

Table 1. Sample Allocation for Underground Coal Mines

	Number of	Percentage of	Number of	Percentage of Total	Sample
Stratum	Mines	Total Mines		Employees	Mines
1–9	146	25.4%	331	0.8%	56
10–25	118	20.5%	1,972	4.8%	68
26-50	117	20.3%	4,460	10.8%	67
51–75	58	10.1%	3,622	8.8%	35
76–100	32	5.6%	2,790	6.8%	22
101-250	61	10.6%	9,267	22.5%	49
251+	43	7.5%	18,750	45.5%	34
Total	575	100%	41,192	100%	331

Table 2. Sample Allocation for Surface Coal Mines

				Percentage of	
	Number of	Percentage of	Number of	Total	Sample
Stratum	Mines	Total Mines	Employees	Employees	Mines
1–9	725	51.8%	2,147	5.7%	101
10–25	302	21.6%	4,945	13.1%	84
26-50	209	14.9%	7,305	19.4%	75
51–75	65	4.6%	4,057	10.8%	36
76–100	30	2.1%	2,612	6.9%	20
101-250	44	3.1%	7,235	19.2%	44
251+	25	1.8%	9,407	24.9%	25
Total	1,400	100%	37,708	100%	385

Table 3. Sample Allocation for Underground Metal Mines

				Percentage of	
	Number of	Percentage of	Number of	Total	Sample
Stratum	Mines	Total Mines	Employees	Employees	Mines
1–9	26	35.1%	137	1.8%	26
10–25	8	10.8%	134	1.8%	8
26-50	9	12.2%	327	4.3%	9
51–75	7	9.5%	443	5.8%	7
76–100	2	2.7%	168	2.2%	2
101-250	13	17.6%	2,312	30.4%	13
251+	9	12.2%	4,077	53.7%	9
Total	74	100%	7,598	100%	74

Table 4. Sample Allocation for Surface Metal Mines

				Percentage of	
	Number of	Percentage of	Number of	Total	Sample
Stratum	Mines	Total Mines	Employees	Employees	Mines
1–9	60	37.7%	217	0.9%	60
10–25	21	13.2%	325	1.3%	21
26-50	13	8.2%	454	1.9%	13
51–75	4	2.5%	239	1.0%	4
76–100	3	1.9%	254	1.0%	3
101-250	26	16.4%	4,518	18.7%	26
251+	32	20.1%	18,204	75.2%	32
Total	159	100%	24,211	100%	159

Table 5. Sample Allocation for Underground Nonmetal Mines

				Percentage of	
	Number of	Percentage of	Number of	Total	Sample
Stratum	Mines	Total Mines	Employees	Employees	Mines
1–9	7	17.9%	30	0.6%	7
10–25	5	12.8%	95	1.9%	5
26-50	6	15.4%	258	5.2%	6
51–75	4	10.3%	257	5.2%	4
76–100	2	5.1%	170	3.5%	2
101-250	11	28.2%	1,980	40.3%	11
251+	4	10.3%	2,125	43.2%	4
Total	39	100%	4,915	100%	39

Table 6. Sample Allocation for Surface Nonmetal Mines

				Percentage of	
	Number of	Percentage of	Number of	Total	Sample
Stratum	Mines	Total Mines	Employees	Employees	Mines
1–9	339	53.6%	1,305	7.5%	92
10–25	128	20.2%	1,990	11.4%	65
26-50	81	12.8%	3,052	17.6%	46
51–75	32	5.1%	2,026	11.7%	32
76–100	19	3.0%	1,689	9.7%	17
101-250	25	3.9%	3,805	21.9%	25
251+	9	1.4%	3,520	20.2%	9
Total	633	100%	17,387	100%	286

Table 7. Sample Allocation for Underground Stone Mines

	Number of	Percentage of	Number of	Percentage of Total	Sample
Stratum	Mines	Total Mines	Employees	Employees	Mines
1–9	15	14.0%	78	2.0%	14
10–25	42	39.3%	733	18.8%	32
26-50	30	28.0%	1,030	26.4%	30
51–75	13	12.1%	812	20.8%	13
76–100	2	1.9%	174	4.5%	2
101-250	4	3.7%	511	13.1%	4
251+	1	0.9%	560	14.4%	1
Total	107	100%	3,898	100%	96

Table 8. Sample Allocation for Surface Stone Mines

				Percentage of	
	Number of	Percentage of	Number of	Total	Sample
Stratum	Mines	Total Mines	Employees	Employees	Mines
1–9	2,034	49.6%	9,039	11.9%	116
10–25	1,345	32.8%	21,224	28.0%	114
26-50	426	10.4%	15,002	19.8%	95
51–75	107	2.6%	6,537	8.6%	51
76–100	56	1.4%	4,903	6.5%	36
101-250	128	3.1%	18,294	24.1%	83
251+	3	0.1%	911	1.2%	3
Total	4,099	100%	75,910	100%	498

Table 9. Sample Allocation for Sand and Gravel Mines

				Percentage of	
	Number of	Percentage of	Number of	Total	Sample
Stratum	Mines	Total Mines	Employees	Employees	Mines
1–3	2,846	44.3%	5,555	13.0%	119
4–6	1,615	25.1%	7,761	18.2%	80
7–9	729	11.3%	5,682	13.3%	37
10–25	1,010	15.7%	14,629	34.4%	110
26-50	190	3.0%	6,411	15.1%	70
51–75	27	0.4%	1,632	3.8%	27
76–100	8	0.1%	684	1.6%	8
101-250	2	0.0%	219	0.5%	2
251+	0	0.0%	0	0.0%	0
Total	6,427	100%	42,573	100%	453

Data Collection

Survey Packet

The survey packet mailed to each sampled mining operation contained the following materials:

- A cover letter from NIOSH that introduced the study to the selected mines and stressed the importance of the study to the safety and health of miners. The letter was personalized and addressed to the best respondent identified through initial contacts with the mine.
- A Questions and Answers brochure that answered frequently asked questions.
- A copy of the paper questionnaire.
- Personalized directions for accessing the Internet questionnaire.
- A postage-paid return envelope for returning the hard-copy questionnaire.

The mine respondents were given the option of completing either the paper questionnaire booklet or the web-based survey questionnaire. The Questions and Answers brochure explained that both surveys asked the same questions. To minimize the employee-level questionnaire burden, mines with 30 or more employees were asked to provide data for only a sample of the total employees working during the specific reporting week. Mines with less than 30 employees were asked to report for all of them.

For mines with 30 or more employees working in the reference week, the mine respondent was asked to select the sample of employees by following sampling instructions included in the survey questionnaire. The sampling instructions were designed to select from 15 to 25 employees per mine, with employee counts from the frame used to determine the sampling rate. The employees were selected using systematic sampling with custom-generated "startwith" and "take-every" numbers included on the instructions page of the questionnaire. The "take-every" number was determined by dividing the number of employees the mine reported to MSHA by 30 and then rounding down. A random number table was consulted to get a random number between 1 and the "take-every" number which would be the "start-with" number. The "start-with" number constituted the first selection made from the list, prepared by the mine, of employees working during the reference week. The "take-every" number needed to be added repeatedly to the "start-with" number to determine the remaining selections. The variable number of employees selected per mine resulted from the need to use an integer as the "take-every" number to simplify the mathematics for the respondent.

The MSHA employment data printed on the mine's questionnaire may not have been current for the data collection period. This limitation was handled by instructing the mine respondents to call in when their mine employment for the reference week was 20 percent greater or 20 percent less than the employment projected from the MSHA data. The survey contractor would then provide alternative "start-with" and "take-every" numbers to these mine respondents, after determining that the respondents were reporting for the correct mine.

Each sampled mining operation was randomly assigned a reporting week, balanced by mine type and sector. The reporting week was a seven-day period that the mine respondent was asked to reference when answering some items in the questionnaire. The reporting week was

described in the questionnaire as the mine's payroll week, which included the date that was preprinted on the first page of the questionnaire. Over the course of the survey, there were a total of 12 reporting weeks. On average, 193 mines were assigned to each reporting week (see Table 10).

Table 10. Number of Mines in the Final Sample by Sector, Type, and Reporting Week

	Total					Sand and		
Week	Mines	Coal	Metal	Nonmetal	Stone	Gravel	Surface	Underground
1	193	59	20	27	50	37	147	46
2	193	60	19	27	49	38	148	45
3	194	60	19	28	50	37	148	46
4	193	60	19	27	49	38	148	45
5	194	60	19	27	50	38	149	45
6	194	60	19	27	50	38	149	45
7	193	59	20	27	49	38	149	44
8	194	60	20	27	50	37	148	46
9	193	60	19	27	49	38	148	45
10	193	59	20	27	49	38	149	44
11	193	59	20	27	49	38	149	44
12	194	60	19	27	50	38	149	45
Total	2,321	716	233	325	594	453	1,781	540

Survey Promotion

Several initiatives were implemented before the start of data collection to promote the survey and to maximize response rates. OMSHR undertook considerable efforts to publicize the survey. At the start of data collection in March 2008, the National Mining Association offered to prepare and publish an article about the survey in its newsletter. Throughout the data collection period, OMSHR continued to pursue additional publicity efforts, promoting the survey both within NIOSH and to the mining community. A sand and gravel industry newsletter included an article about the survey. A notice about the survey was also published in the May 2008 issue of *CoalUSA* magazine.

Prior to the mailing of the survey packet, initial telephone calls were made to the contacts identified for each selected mine. In some cases the same contact individuals were found to be associated with multiple mines; for example, nine contacts were affiliated with mining companies that each had seven or more mines in the sample. A special effort was made by OMSHR to contact these individuals and inform them of the selection of multiple mining operations, determine the most appropriate addressee/recipient of the survey packet, and encourage participation in the survey. Throughout the data collection period, OMSHR continued to assist the survey contractor in both initiating and receiving calls with mine contacts and in responding to e-mails from the sampled mining operations.

Follow-up Contacts

Once the survey packet had been sent to the contact person at the mine, the data collection schedule provided for a three-week waiting period, to allow the contact the opportunity to complete the survey. After the waiting period, follow-up reminder calls were made to those mines that did not return their questionnaires or complete the web surveys by the "please submit" date printed on the survey. The main functions of the follow-up calls were to:

- Ensure that the survey materials had been received and that the materials were delivered to the appropriate person.
- Answer any questions regarding completing the survey.
- Serve as a reminder to complete the survey.

The most difficult challenge of follow-up was simply reaching the contacts. To deal with this issue, various approaches and initiatives were implemented. Because e-mail addresses were often available for mine contacts, an e-mail initiative was developed whereby an e-mail reminder was sent to anyone who had: (1) started, but did not complete a web survey; (2) not yet opened a web survey; (3) not returned a questionnaire; or (4) not made contact during the follow-up calls. This resulted in some immediate responses to the e-mails, along with many calls to the toll-free study telephone line and directly to OMSHR, often from contact persons who had a question on how to complete the survey. There were also a number of out-of-office replies that were useful in determining when another follow-up attempt could be made.

In addition, OMSHR also prepared a follow-up letter, cosigned by the study project director and the director of the NIOSH Office of Mine Safety and Health Research, with space at the bottom for the web survey login information and mine-specific password. This letter was mailed to contacts at more than 1,000 mining operations. As a result, OMSHR received some additional completed questionnaires. However, a large number of letters were returned as undeliverable.

Data Imputation and Statistical Weighting Procedures

A questionnaire was considered completed if it was missing no more than two of the 52 critical items listed in Appendix G. Returned questionnaires with more than two missing critical items were considered partially complete and, when possible, data imputation was used to complete these missing items.

Data Imputation

Imputation is the process of replacing missing data with legitimate values derived through logical deduction, regression models, or other probabilistic means. For the National Survey of the Mining Population, an attempt was made to impute missing data for the questions in the Training; Prep Plant/Mill Workers (found in the Work Schedules and Shift Work sections); Independent Contractor Employees; Safety, Communication, and Rescue Measures; and Employee Length of Service sections of the questionnaire. The Prep Plant/Mill Workers questions were imputed via information retrieved from the MSHA data on mines not having a

preparation plant. In these cases, the relevant questionnaire items were set equal to zero or to the "not applicable" response. The questions in the Training; Independent Contractor Employees; and Safety, Communication and Rescue Measures sections were imputed via logical deduction, that is, when one or more responses were affirmative within the section and no negative responses were recorded, all missing items were set to the negative response. The Employee Length of Service section was completed via a regression model that predicted one or more missing items for the Total Years in this Job Title, Total Years at this Mine, and Total Years in Mining questions from those of the three that were reported.

Data Weighting, Estimation, and Variance Estimation

Sample survey data are weighted in order to provide unbiased or nearly unbiased estimates. The weights take into account variable probabilities of selection as well as compensate for bias introduced by differences between respondents and nonrespondents. For the National Survey of the Mining Population, weights were calculated in two steps. First, a base weight was calculated as the reciprocal of a given mine's probability of selection. These probabilities varied by major mining sector (coal, metal, nonmetal, stone, and sand and gravel), mine type (underground or surface), and mine size (number of employees). Second, a nonresponse adjusted weight was calculated as the product of the base weight and a nonresponse adjustment factor. The nonresponse adjustment factor was calculated as the ratio of the sum of weights for all eligible mines within a primary stratum (sector by mine type) to the sum of the weights for all responding mines.

Survey sampling implies some imprecision in the estimates and this imprecision is measured as variance and standard errors. For this survey, the Jackknife Repeated Replication (JRR) method was used to support variance estimation. One hundred replicate weights were created for each record in the dataset, with every replicate weight repeating the two steps described previously. Each replicate weight was used to derive a replicate estimate, and the variance in the replicate estimates (across the 100 replicates) could then be used to estimate the variance and standard error of each survey estimate.

Lessons Learned

The following lessons learned are based on project staff observations (by both OMSHR and the survey contractor) and the feedback obtained from the survey respondents. Also presented are any additional methods that could have been implemented to potentially increase the response rate or the efficiency of the study management.

- The questionnaire, with its foldout employee section and sample selection approach, appeared to be a barrier to completion. It is possible that the perceived level of effort for completing the survey prevented some mines from participating.
- Comments regarding ease of use of the survey were similar for both paper and web-based respondents. Partial responses on both versions of the questionnaire often stopped at the beginning of the employee section. This may have occurred when the mine contact realized that he/she could not complete the full questionnaire without retrieving information from other people in the mine organization, or from records not conveniently

- located, or that other staff may have been unable or unwilling to complete the questionnaire.
- There was no incentive provided for completion of the survey, other than to assist OMSHR.
- Most refusal information related to time/burden issues. Some contacts refused after learning that they were assigned to complete questionnaires for multiple mines in their organization. Health and safety contacts often said that the survey content focused too little on health and safety issues and too much on human resource questions.
- The e-mail follow-up reminders and OMSHR follow-up letter were helpful initiatives, but may have been more effective had they been initiated at an earlier time in the data collection process.
- Even though multiple contact attempts and various response modes were used in this survey, conducting a nonresponse survey could have helped to ascertain whether the population of nonresponders differed measurably from the participants. It also could have been very useful in understanding and characterizing barriers to participation.
- Some suggestions for future surveys are the following:
 - Conducting the survey to focus on one major mining sector at a time in order to improve performance.
 - Reducing the length of the questionnaire, in response to complaints from mines that did not have the staff or the time to complete it.
 - Involving large mining companies in early reviews of the survey to obtain their input on questions they might find objectionable and their feedback on how to best administer the survey.

Survey Results

Overall, 954 completed or partial surveys were returned from the sampled mining operations. The outcomes of data collection for each of the sampled mines are summarized in Table 11. The 651 "critical items complete" and 86 "final missing critical items" questionnaires were the 737 survey responses that were used for the estimates presented in this IC. The mode of completion by the respondents is shown in Table 12.

Table 11. Summary of Final Results for All Sampled Mines

Result Code Description	Total
Critical items complete *	651
Final missing critical items *	86
Partial response	217
Final refusal—explicit refusal by corporate management	56
Final refusal, other reason—explicit refusal by local mine management	77
Final refusal, records unavailable—explicit refusal by local mine management	5
Final refusal, staff time—explicit refusal by local mine management	85
Ineligible mine	85
Ineligible, no contact	32
Initialized, no response	1,020
Hard-copy questionnaire received, but blank	7
Total	2,321

^{*}Comprised final survey dataset

Table 12. Number of Completed Surveys by Mode

Mode	Count	Percentage
Web questionnaire	360	49%
Paper questionnaire	377	51%
Total	737	100%

Based on the review of the results of all contact attempts, 117 mines were determined to be ineligible. A summary of the ineligible mines by sector is presented in Table 13. Some of the reasons for ineligibility were:

- Mine has been closed.
- No contact was ever made with anyone at the mine.
- Mine is nonproducing.
- Construction work on the mine has not yet begun.
- Mine is shutting down and moving out equipment.
- Mine was just an exploration mine and was never in a producing status.
- Mine contracts out all of its mining operations.

Table 13. Summary of Ineligible Mines by Sector

Mine Sector	Ineligible Mine	Ineligible No Contact	Total
Coal	53	14	67
Metal	10	7	17
Nonmetal	9	4	13
Stone	7	3	10
Sand and Gravel	6	4	10
Total	85	32	117

Refusals to participate in the survey were received from 223 mines. The major reasons for refusal are shown in Table 14.

Table 14. Summary of Refusal by Mine Sector and Type of Refusal

Reason for Refusal	Coal	Metal	Nonmetal	Stone	Sand and Gravel	Total
Corporate refusal	20	1	11	16	8	56
General refusal	18	7	13	23	16	77
Records unavailable	1	3	0	0	1	5
Staff time	27	8	12	16	22	85
Total	66	19	36	55	47	223

The overall weighted response rate for the survey was 36.7 percent, with the lowest response rate for coal mines (25.8 percent) and the highest for nonmetal mines (48.8 percent). Underground mines responded at 30.1 percent compared to surface mines at 37.1 percent. The response rate data are presented in Figure 9.

The weighted response rates were calculated as the ratio of the sum of the weights of responding mines divided by the sum of the weights for all eligible sampled mines. The denominator included all nonresponding mines that were known to be eligible along with a percentage, p, of the weight corresponding to mines which did not respond but for whom it was not possible to determine whether in fact they were eligible. The percentage, p, was computed as the ratio of the weights of known eligible nonrespondents, plus respondents, plus ineligible mines. The ratios were computed separately for each nonresponse adjustment cell, which was defined by sector, mine type, and mine size.

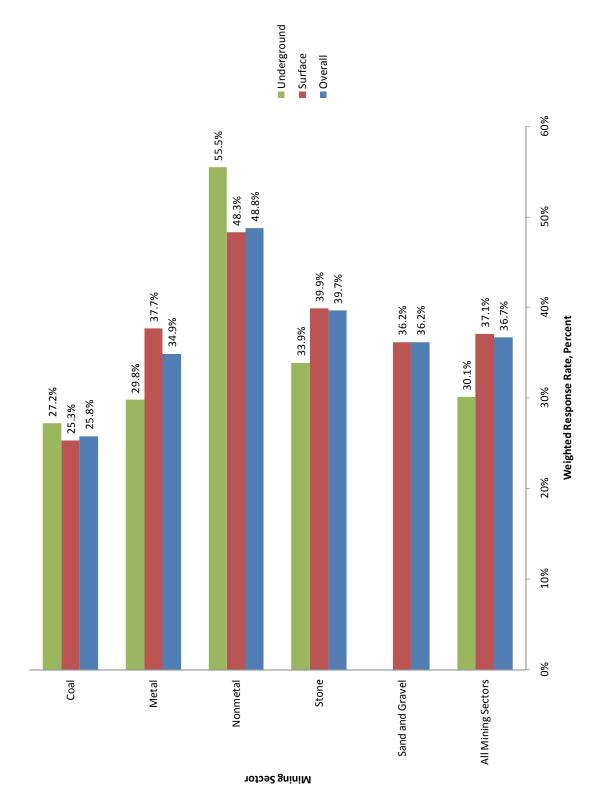


Figure 9. Weighted Response Rates by Sector and Mine Type.

Based on the data collected in this survey, Table 15 represents national estimates of the number of mines and the mine operator employees (with associated 95 percent confidence intervals) by sector during a typical week in the spring/summer of 2008. There were an estimated 231,549 employees working in 12,321 mines. Of these employees, 53,326 worked in 668 underground mines and the remaining 178,222 worked in 11,654 surface mines.

Table 15. National Estimates of Mines and Mine Employees in Spring/Summer 2008

	Number of		Number of	
Mine Sector	Mines*	95% CI	Employees*	95% CI
Coal, underground	454	(411, 498)	38,290	(31,088, 45,492)
Coal, surface	1,053	(925, 1,181)	31,717	(23,810, 39,625)
Metal, underground	71	(62, 79)	8,653	(2,419, 14,887)
Metal, surface	130	(113, 147)	30,430	(9,332, 51,528)
Nonmetal, underground	38	(29, 47)	3,424	(1,919, 4,928)
Nonmetal, surface	577	(506, 647)	15,925	(10,668, 21,182)
Stone, underground	105	(92, 118)	2,959	(2,491, 3,427)
Stone, surface	3,852	(3,600, 4,104)	68,006	(62,641, 73,372)
Sand and Gravel	6,042	(4,774, 7,309)	32,144	(26,275, 38,013)
Total	12,321	(11,003, 13,640)	231,549	(204,685, 258,413)

^{*}Data do not sum to total due to independent rounding.

Employee Job Titles

The information for the mine operator employee job titles was collected using an openended format in which the survey respondent was asked to "write in" the job title for each of his/her sampled employees. A detailed listing of the job titles supplied by the respondents can be found in Appendix H. This approach allowed flexibility and lessened burden by not constraining the respondent to determine the most appropriate fit from a list of predefined job-title categories.

Initially, the Mine Safety and Health Administration (MSHA) Part 50 Data User's Handbook [MSHA 2007] was used to code the job titles supplied by the survey respondents. In some cases, slang terms or the name of a piece of mining equipment were provided as the employee's job title. To handle these situations, job codes were assigned by researching the equipment, mine type or commodity, and consulting *A Dictionary of Mining, Mineral, and Related Terms* [Thrush 1968] and *The Dictionary of Mining and Mineral Terms* [Infomine Inc. 2010]. Mining program researchers who were former mine employees also assisted by reviewing the "difficult-to-code" job titles and defining the occupation. In some instances, where logical, multiple job titles were combined under a single occupation code. For example, a "Belt Worker" and "Belt Man" were assigned the same code.

Once the job titles were coded, they were grouped into occupational categories. The four major categories are Administration/Professional, Maintenance, Production, and Service and

Utility. When a reported job title did not fit within any of these four categories, it was put into a Miscellaneous category. Within the four major occupational categories, there are subunits with up to four levels. Each of these subunits is further divided based on the type of work performed. National estimates of the number of workers have been computed for each major category (excluding Miscellaneous where only survey counts are reported) and the first three subunit levels.

Statistical Analysis

The statistical analysis of the data from the National Survey of the Mining Population was conducted using the SAS statistical software package. The SAS SURVEYFREQ and SURVEYMEANS procedures were used to create the weighted summary statistics that are reported in the IC. These procedures properly analyze data from complex sample surveys by taking the sample design into account. The variance estimation method used with these data was the Jackknife Repeated Replication (JRR). At this time, the subpopulation analysis for JRR is not available in SAS 9.2. In order to provide national estimates for the coal, metal, nonmetal, stone, and sand and gravel mining sectors, a SAS macro, using a reweighting method, proposed by Wang and Waldron [2010] was adopted for these subpopulation analyses. In their paper, Wang and Waldron compared the results of a subgroup analysis using their macro with PROC SURVEYMEANS and found these results were almost identical to those obtained when using the standard subpopulation analysis procedure in both the Stata 10.0 (StataCorp LP) and SUDAAN 10 (RTI International) statistical analysis software packages. In order to provide a measure of precision, a 95 percent confidence interval (CI) has been calculated for all survey estimates reported in this IC. Data were suppressed, and no national estimates were computed when the unweighted survey count was fewer than five responses (i.e., the number of responses was too small to be able to produce a reliable estimate) [NCHS 2002, 2004]. Due to independent rounding, the percentages shown in the individual bar charts may not sum to exactly 100 percent.

Employee Statistics for All Mines

Summary of Employee Statistics for All Mines

The demographic and occupational characteristics of employees in the U.S. mining industry are presented in Tables 16 and 17 and Figures 10–12. The weighted estimate for gender indicates that the workforce is composed predominately of male employees (92.5 percent). The major racial category is White (93.6 percent) followed by Black or African American (4.3 percent). Twelve percent of these employees have an ethnicity of Hispanic or Latino. Sixty-five percent are high school graduates, with another 24.1 percent having an education level beyond high school. A review of the weighted estimates indicates that the average worker is 43.3 years of age and has worked in mining for 12.9 years, 9.0 years at the current mine, and 7.1 years in his/her job title. The number of hours worked per week averages 45.4 with the "Surface Mine: Strip, Open Pit or Quarry" being the primary work location for the majority, or 34.1 percent of miners. An additional 23.0 percent of employees work in "Mill Operations, Preparation Plants, or Breakers," and another 18.3 percent are employed in the "Underground Mine: Underground" work location.

Tables 18, 19, 21, 22, and Figure 13 present the national estimates of the number of workers by four major occupational categories. (No estimates were calculated for Table 20: "Miscellaneous.") An estimated 62,646 (27.2 percent) mine workers are employed in the "Administration/Professional" category; 35,276 (15.3 percent) in the "Maintenance" category; 90,495 (39.4 percent) in the "Production" category; and 41,851 (18.2 percent) in the "Service and Utility" category.

Table 16. Demographic Characteristics of Employees at All Mines

Demographic Characteristic	Survey	National Estimate	95% LCL	95% UCL	National	95% LCL	95% UCL
Gender:							
Male	8,414	211,471	188,671	234,270	92.5	91.1	93.9
Female	211	17,213	12,403	22,024	7.5	6.1	8.9
Age (vears)	8.673	43.3	42.4	44.1			
Highest level of education:							
Less than 9th grade	222	4,996	3,062	6,930	2.4	1.5	3.3
9th-12th grade (no diploma)	800	18,600	15,299	21,902	8.8	7.3	10.3
HS Graduate or Equivalent (GED)	5,452	136,599	121,769	151,429	64.7	61.3	68.1
Some College, Associate Degree, or	1,392	39,326	30,655	47,996	18.6	15.9	21.3
Technical School							
Bachelor's Degree or beyond	452	11,516	9,017	14,014	5.5	4.5	6.4
Fullifoldy:	700	26 622	17 120	26 103	,	0	7 14
Non-Hispanic of Non-Latino	726	102 830	172 663	213.016	- 72 - 078	8.0.9 8.0.9	- 0 - 1
	2, ,	56,003	1,000	0,0	9.) 	<u>-</u>
Race:							
American Indian or Alaska Native	119	4,050	1,851	6,249	2.0	0.0	3.0
Asian	တ	183	26	311	0.1	0.0	0.2
Black or African American	397	8,893	6,419	11,367	4.3	3.2	5.4
Native Hawaiian or Other Pacific Islander	14	634	140	1,127	0.3	0.1	0.5
White	7,717	194,016	174,955	213,077	93.6	92.1	95.0

Table 17. Occupational Characteristics of Employees at All Mines

Occupational Characteristic	Survey	National Estimate	95% LCL	95% UCL	National Percent	95% LCL	95% UCL
Hours worked (per week)	8,363	45.4	44.6	46.2			
Experience:							
Experience in this Job Title (years)	8,641	7.1	6.4	7.8			
Experience at this Mine (years)	8,773	0.6	8.3	9.6			
Total Mining Experience (years)	8,539	12.9	12.1	13.7			
Primary Work Location:							
Underground Mine: Underground	1,585	42,191	34,049	50,333	18.3	15.0	21.6
Underground Mine: Surface Shops or Yards	287	4,884	3,461	6,307	2.1	1.5	2.7
Surface Mine: Strip, Open Pit, or Quarry	2,722	78,493	58,106	98,879	34.1	28.4	39.7
Surface Mine: Auger, Culm Bank, or	78	3,581	267	968'9	1.6	0.1	3.0
Refuse Pile (Coal Mine Only)							
Surface Mine: Dredge	185	4,491	2,551	6,430	1.9	7.	2.8
Surface Mine: Other Surface Mining	922	21,492	14,757	28,227	9.3	6.4	12.3
(Metal/Nonmetal Only)							
Independent Shops or Yards	64	1,304	205	2,404	9.0	0.1	1.0
Mill Operations, Preparation Plants, or	2,251	53,052	45,563	60,541	23.0	19.2	26.9
Breakers							
Office	889	20,835	16,764	24,906	9.0	7.8	10.3

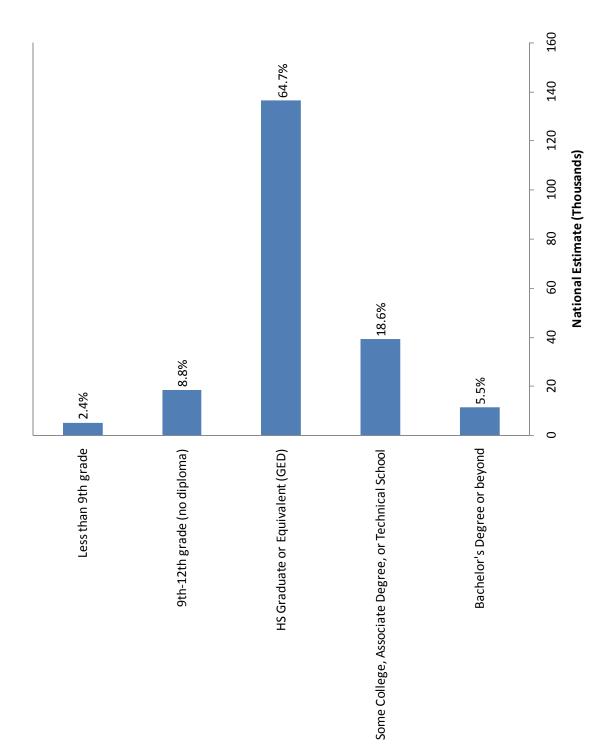


Figure 10. Education Level of Employees at All Mines.

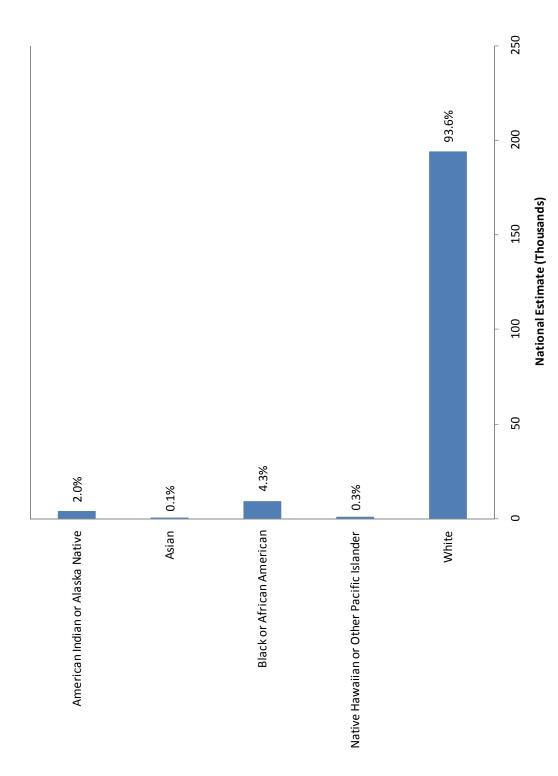


Figure 11. Race of Employees at All Mines.

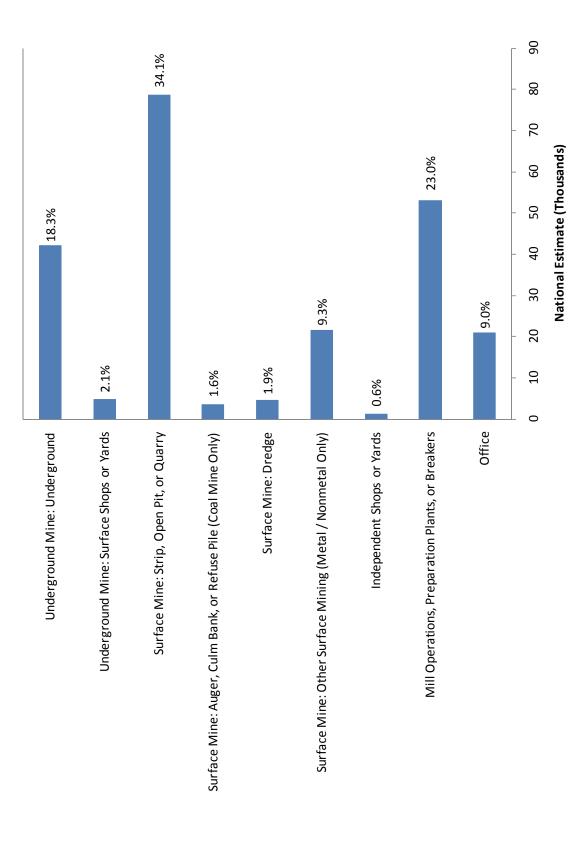


Figure 12. Primary Work Location of Employees at All Mines.

Table 18. Estimated Number of Administration/Professional Employees at All Mines

	Cum (a)	Notional	-	
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
ADMINISTRATION/PROFESSIONAL	2,453	62,646	54,584	70,708
Office Staff	<u>408</u>	<u>10,181</u>	<u>8,304</u>	<u>12,057</u>
Administrative Staff	225	5,493	4,299	6,687
Administration				
Administrative Assistant				
Clerk				
Coal Distribution Coordinator Communications				
Customer Service				
Human Resources				
Information Technology				
Mine Clerk				
Office Clerk				
Office Staff				
Plant Clerk Receptionist				
Secretary				
Systems Analyst				
Technical Coordinator				
Business	136	3,510	2,257	4,762
Accounting	130	3,510	2,257	4,702
Bookkeeper				
Buyer				
Cost Coordinator				
Payroll				
Procurement				
Purchasing Sales				
Shipping				
Terminal Operator				
Security	14	346	119	573
Guard	,,,	340	113	0/0
Security				
·				
Supplies	31	818	404	1,232
Supply Clerk				
Warehouse Warehouse Technician				
Warehouseman				
Union Representative	2	DSU	DSU	DSU
•				
<u>Professional</u>	334	10,304	7,332	<u>13,276</u>
Engineer Director of Engineering	61	1,722	860	2,584
Director of Engineering Engineer				
(Electrical/Mining/Ventilation)				
Engineer, not otherwise specified				
Environmental Engineer				
Plant Engineer				

Table 18. Estimated Number of Administration/Professional Employees at All Mines (continued)

(contin	iucuj			
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Process Engineer Production Engineer Project Engineer				
Chemist Control Person/Analyst Environmental Environmental Specialist Geologist Metallurgist Operating Engineer Operations Operations Specialist Physical Tester Planner Production Scheduler Reliability Engineer Surveyor Utility Engineer	90	3,408	1,568	5,249
Coal Sampler Electrical Technician Electronic Technician Engineering Technician Fuel Operator/Technician Lab Technician Laboratory Technician/Refiner Materials Technician Mechanic Technician Mill Technician Mine Technician Plant Technician Process Control Operator/Technician Operator/Technician Quarry Technician Sampler/Lab Technician Technician Utility Technician	183	5,174	3,148	7,199
Safety Inspector Safety Safety Director Safety Manager Safety Supervisor	<u>51</u>	<u>1,425</u>	<u>854</u>	<u>1,996</u>

Table 18. Estimated Number of Administration/Professional Employees at All Mines (continued)

(00111111	,			
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Supervisory	1,660	40,736	35,454	46,018
Executive	71	1,365	1,005	1,726
CEO	• •	.,000	1,000	.,. =0
General Manager				
<u> </u>				
Mine Owner				
President				
Vice President				
Foreman	626	15,807	12,870	18,744
Assistant Superintendent		,	,	,
Belt Foreman (underground)				
Electrical Foreman (underground)				
Foreman				
Foreman/Manager Foreman/Shift Boss				
Labor Foreman				
Lead Man				
Maintenance Foreman				
Maintenance Lead Man				
Mill Foreman				
Mine Foreman				
Outby Foreman				
Pit Foreman				
Plant Foreman				
Preparation Plant Foreman				
Production Foreman				
Section Foreman				
Section Foreman/Boss				
Shift Foreman				
Shop Foreman				
Superintendent				
Track Foreman				
Underground Foreman				
Manager	339	8,224	6,266	10,182
Area Manager				
Assistant Manager				
Assistant Mine Foreman/Assistant				
Mine Manager				
Concentrator Manager				
Customer Service Manager				
Distribution Manager				
Dredge Manager				
Dry Plant Manager				
Engineer/Operations Manager				
Engineering Manager				
Environmental Manager				
Equipment Maintenance Manager				
Equipment Manager				
Facility Manager				
Financial Manager				
Human Resources Manager				

Table 18. Estimated Number of Administration/Professional Employees at All Mines (continued)

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Lab Manager				_

Maintenance Manager

Management

Manager

Mill Manager

Mine Foreman/Mine Manager

Mine Manager

Office Manager

Operations Manager

Plant Manager

Plant Superintendent

Process Manager

Production Manager

Project Manager

Purchasing Manager

Quality Control Manager

Quarry Manager

Raw Material Manager

Regulatory Manager

Sales Manager

Scale Office Manager

Shift Manager

Shipping Manager

Shop Manager

Storeroom Manager

Technical Services Manager

Supervisor 624 15,340 13,052 17,627

Assistant Mine Supervisor

Assistant Supervisor

Auger Crew Supervisor

Backhoe Supervisor

Bagging/Baghouse Supervisor

Belt Coordinator

Blasting Supervisor

Clay Operator

Concentrator Supervisor

Control Room Supervisor

Crusher Supervisor

Dozer Supervisor

Electrical Supervisor

Engineering Supervisor

Equipment Supervisor

Gold House Supervisor

Lab Supervisor

Leaching Supervisor

Loader Supervisor

Loadhouse Supervisor

Maintenance Supervisor

Mechanic Supervisor

Mine Operations

Mine Operator

Table 18. Estimated Number of Administration/Professional Employees at All Mines (continued)

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
Mine Supervisor				_
Mobile Equipment Supervisor				
Pit Operator				
Pit Supervisor				
Plant Operator				
Plant Supervisor				
Prep Plant Operator				
Process Supervisor				
Production Supervisor				
Quality Assurance Supervisor				
Quarry Operator				
Quarry Supervisor				
Shift Supervisor				
Shipping Supervisor				
Supervisor				
Tailings Supervisor				
Transportation Supervisor				
Warehouse Supervisor				
Wash Plant Supervisor				

Abbreviation: DSU, data suppressed.

Table 19. Estimated Number of Maintenance Employees at All Mines

Table 19. Estimated Number of Maintenance Employees at An Mines				
Occupation by Catogory	Survey	National Estimato	95% I CI	95% LICI
Occupation by Category MAINTENANCE Specialty Electrician Diagnostic Electrician Electrician Electrician/Wireman Electrician Trainee Maintenance Electrician Master Electrician Trainer Electrician	1,311 272 190	35,276 8,234 6,291	95% LCL 29,913 <u>6,445</u> 4,592	95% UCL 40,639 10,022 7,990
Welder Certified Welder Maintenance Welder Repair/Welder Welder Welder Welder (nonshop) Welder/Fabricator Welder/Mechanic	82	1,942	1,312	2,572
Support Maintenance Continuous Miner Maintenance Crusher Maintenance Dragline Oiler Electrical Maintenance Equipment Maintenance Fixed Maintenance Greaser/Oiler Liquid Fuel Handler Maintenance Maintenance Clerk Maintenance Coordinator Maintenance Planner Maintenance Technician Mechanic Clerk Mechanical Maintenance Mill Maintenance Millwright Mobile Maintenance Pipefitter Plant Maintenance Production/Process Maintenance Road Maintenance Skilled Maintenance Truck Maintenance Underground Belt Maintenance Underground Maintenance	1,039 392	27,043 8,873	22,718 7,065	31,367 10,682

Table 19. Estimated Number of Maintenance Employees at All Mines (continued)

	Survey	National	•	-
Occupation by Category	Count	Estimate	95% LCL	95% UCL
Mechanic	556	14,368	11,607	17,129
Aggregate Mechanic Automotive Mechanic Belt Mechanic Diagnostic Mechanic Diesel Mechanic Equipment Mechanic Heavy Equipment Mechanic Maintenance Mechanic Master Mechanic Mechanic Mechanic Mechanic/Electrician Mechanic/Welder Mechanic Helper Mechanic Trainee Mobile Equipment Mechanic Mobile Maintenance Mechanic Mobile Mechanic Plant Mechanic Prep Plant Mechanic Shop Mechanic Underground Belt Mechanic Wrens Mechanic	330	14,300	71,007	11,129
Repairman	91	3,801	739	6,864
Automotive Repairman Crusher Repairman Electronic/Electrical Repairman Heavy Duty Repairman Instrument Repairman Maintenance Repairman Mechanical Repairman Plant Repairman Repairman Skilled Repairman Tailings Repairman Underground Belt Repairman				

Table 20. Number of Miscellaneous Employees at All Mines

	Survey
Occupation by Category	Count
MISCELLANEOUS	35
<u>Trainee</u>	<u>19</u>
<u>Unknown</u>	<u>16</u>

Table 21. Estimated Number of Production Employees at All Mines

Table 21. Estimated Number of Production Employees at All Mines				
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
PRODUCTION	3,571	90,495	76,183	104,807
Equipment Operator	1,860	<u>49,707</u>	40,495	<u>58,920</u>
Dragline Operator	24	677	40,400 275	1,079
2. agc eperater				1,010
Equipment Operator	944	23,373	19,276	27,469
Backhoe Operator				
Bobcat Operator				
Bulldozer Operator				
Crane Operator Dredge Operator				
End Dump Driver				
End Dump Driver/Operator				
Equipment Operator				
Forklift Operator				
Front End Loader				
Front End Loader Operator				
Grader Operator				
Gravity Mag Operator				
Heavy Equipment Operator				
Highlift Operator				
Hopper Operator				
Large Shovel/Backhoe/Load				
Operator				
Machine Operator				
Mobile Bridge Operator				
Mobile Equipment Operator				
Mucking Machine Operator				
Paver Operator Payloader Operator				
Raise Borer Operator				
Road Grader Operator				
Rock Duster				
Rotary Bucket Excavator Operator				
Rotary Dump Operator				
Scaler (mechanical)				
Scraper Operator				
Stationary Equipment Operator				
Stripping Operator				
Tower Operator				
Track Hoe				
Tractor Operator				
Tractor Operator/Motorman				
Hoist	36	430	93	766
Hoist Engineer			_	
Hoist Operator				
Hoistman				
Skip Tender/Cager/Station				
Attendant				

45

Table 21. Estimated Number of Production Employees at All Mines (continued)

Occupation by Category	Survey Count	National Estimate	95% LCL	95% LICI
Occupation by Category Material Mover	704	18,923	14,005	95% UCL 23,841
Dump Truck Driver Haul Truck Operator Haul Truck Operator/Driver Hauler/Haul Unit Operator Hauler Operator Off Road Truck Driver Ore Truck Driver/Operator Pit Truck Driver Quarry Truck Driver Refuse Truck Driver/Backfill Truck Driver Rock Truck Driver Rubber Tire Operator Scoop Car Operator Scoop Loader Scoop Tram Operator Shuttle Car Operator Stock Truck/Stock Pile Driver Truck Driver Underground Coal Hauler Underground Haulage Operator Water Truck Operator	704	16,923	14,005	23,641
Mining Machines Continuous Miner Helper Continuous Miner Operator Face Operator Head Operator Jacksetter Longwall Operator Shearer Operator Undercutter Operator	106	4,056	2,635	5,477
Operator/Driver Dump Operator Motorman Motorman/Locomotive Operator Operator/Driver Transportation	29	740	300	1,179
Shovel Operator	17	1,510	0	3,434
Extraction Labor Coal Miner Heading Prep Mine Production Mine Spec Mine Support Miner Miner Support Production Miner	<u>212</u>	<u>5,229</u>	<u>2,590</u>	<u>7,868</u>

Table 21. Estimated Number of Production Employees at All Mines (continued)

			National	(,
Occupation by	/ Category	Survey Count	National Estimate	95% LCL	95% UCL
Material P	reparation	<u>304</u>	<u>6,178</u>	4,598	7,758
Additiv	Ves Additive Press Operator Additives Utility Calcine Operator Thickener Operator	14	271	9	532
Crush	er	122	2,891	1,732	4,050
	Blunging Operator Breaker Operator Crusher Attendant Crusher Helper Crusher Operator/Pan Feeder Operator Crusher Plant Operator Hammer Mill Operator Jaw Operator Mill Crusher Operator Rock Breaker Operator Screenhouse Crusher				
Cutter	Cutting Machine Operator Sawyer Splitter Stone Cutter Trimmer	70	1,194	286	2,102
Mill	Dry Mill Operator Limestone Prep Operator Mill Hand/Helper Mill Operator (ball/pebble/rod) Mill Production Worker Milling Machine Operator Mill Man Roller Mill Operator Roller Operator	98	1,822	1,101	2,543
Process Belt Vi	ulcanizer	<u>186</u> 9	<u>5,769</u> 464	2,649 0	<u>8,890</u> 1,197
Dry Pr	ocessing Dry Plant/Process Operator Dryer Operator Fluid Bed Dryer Operator Kiln Operator	42	763	362	1,164
Other	Fabricator Process Attendant Process Operator	32	825	300	1,351

Table 21. Estimated Number of Production Employees at All Mines (continued)

			•	
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Separation	83	3,244	275	6,212
Centrifuge Utility Digestion Operator Extruder Operator Filter Evaporation Operator Filter Operator Flotation Plant Operator Flotation/Concentrator Operator Froth Cell Operator Grinder Operator Leach Utility Leaching Operations Worker Mix Chemist Mix Operator Pan Operator Pan Operator Pelletizing Operations Worker Pug Operator/Mixer Tender Rotex Operator Screen Plant Labor Screen Plant Operator Slurry Operator Tailings Operator		3,277	273	0,212
Wash Process Wash Operator Washer Operator	12	410	105	715
Wet Processing Wet Plant Attendant Wet Plant Operator	8	63	7	120
Support Drill Operator Auger Operator Coal Drill Operator Drill Helper/Chuck Tender Drill Operator Highwall Drill Operator Rotary Electric/Hydraulic Drill Operator	<u>1,009</u> 101	23,611 1,684	<u>19,052</u> 1,179	28,170 2,189
Electronics Console Operator Power Systems Robot Operator	4	DSU	DSU	DSU
Explosives Blaster Driller/Blaster Explosives/Powder Man Shooter Shot Firer	82	1,524	864	2,183

Table 21. Estimated Number of Production Employees at All Mines (continued)

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Other	579	14,279	9,944	18,614
Control Room				
Controller				
Control Man				
Dispatcher				
Operator, not otherwise specified				
Panel Operator				
Port Operator				
Production Operator				
Rak Handler				
Scaler (hand)				
Top Operator				
Underground Operator				
Underground Plant Operator				
Quality Control	75	1,609	1,090	2,128
Quality Control				
Quality Control/Quality Assurance				
Roof Bolter	168	4,321	3,073	5,569
Roof Bolter				
Roof Control Operator				

Abbreviation: DSU, data suppressed.

Table 22. Estimated Number of Service and Utility Employees at All Mines

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
SERVICE and UTILITY	1,638	41,851	36,921	46,781
General Labor	817	<u>21,603</u>	17,514	<u>25,692</u>
Cleaners	10	<u>21,003</u> 212	17,51 4 68	<u>25,652</u> 356
Cleanup Man	70	2.12	00	000
Dry Attendant				
Janitor				
Steamer				
Tank Car Washer				
Tower Cleaner				
Ochotmotica	25	4.004	20.4	4 704
Construction Cement Man/Concrete Worker	35	1,064	394	1,734
Construction				
Curb Cutter				
Ground Control/Timberman				
Packer				
Screed Person				
Shaft Miner/Shaft Repairer				
Laborer	490	13,000	9,958	16,042
Cook Ground Hand				
Ground Man				
Inside Laborer				
Laborer				
Miller				
Outby Laborer				
Outside Laborer				
Plant Helper				
Plant Man				
Production Support				
Production Worker				
Quarry Worker Root Picker				
Shop Man				
Stick Picker				
Surface Support				
Track Man				
			4.000	
Material Handling	145	2,867	1,880	3,853
Bagger/Bagging Operations Worker				
Crude Pile Operator				
Material Handler				
Mudpicker				
Palletizer				
Reclaim Operator				
Rolling Stock Crew				
Silo Operator				
Stacker				
Storage Operator				

Table 22. Estimated Number of Service and Utility Employees at All Mines (continued)

Table 22. Estimated Number of Service and				Jillilacaj
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Storeroom Sweeper Operator Yard Laborer Yard Man				
Tradesman Apprentice/Journeyman Boiler Operator Boilermaker Carpenter/Plumber/Painter Craftsman Machinist Trades Person	33	1,928	0	3,966
Weighman Scale Clerk/Operator Weighman Weighmaster	104	2,532	1,869	3,195
Support Labor Barge Operations Barge Attendant/Boat Operator Boat Pilot Deck Hand Dock Hand Dock Worker	<u>821</u> 28	<u>20,249</u> 442	<u>17,248</u> 120	23,249 763
Conveyor Operator Belt Cleaner/Conveyor Man Belt Man/Conveyor Man	56	1,557	771	2,343
Distribution Packaging Operations Worker Packhouse	35	564	106	1,021
Examiner Fire Boss Mine Examiner Underground Belt Examiner	34	1,006	408	1,605
Bin Attendant Bin Puller/Truck Loader Bulk Loader Chute Puller Load Haul Dump—Complete Cycle Loader Operator Loading Loadman Loadout Operator Operator/Loader Pit Loader Operator Plant Loader Operator	462	11,020	9,083	12,958

Table 22. Estimated Number of Service and Utility Employees at All Mines (continued)

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
Production Loader Quarry Loader Operator Rail Loader Operator Shipping Loader Stock Loader/Piler Tipple Operator Underground Loader Yard Loader Operator	Count	Lottinuco	00/0 202	30% 332
Pumper	10	467	0	982
Gravel Pumper				
Pumper				
Supplies Parts	15	214	87	341
Parts Runner Supply Hauler Supply Man Supply Man/Nipper				
Crusher Utility E.O. Utility Equipment Utility Lampman Mill Utility Operator Utility Outside Utility Pit Utility Person Plant Utility Production Utility Quarry Utility Utility Beltline Utility Belts Utility Bolter Utility Lubricator Utility Man Utility Scaler Wet Utility	177	4,853	3,328	6,377
Ventilation Brattice Man Ventilation Man Abbreviation: DSLL data suppressed	4	DSU	DSU	DSU

Abbreviation: DSU, data suppressed.

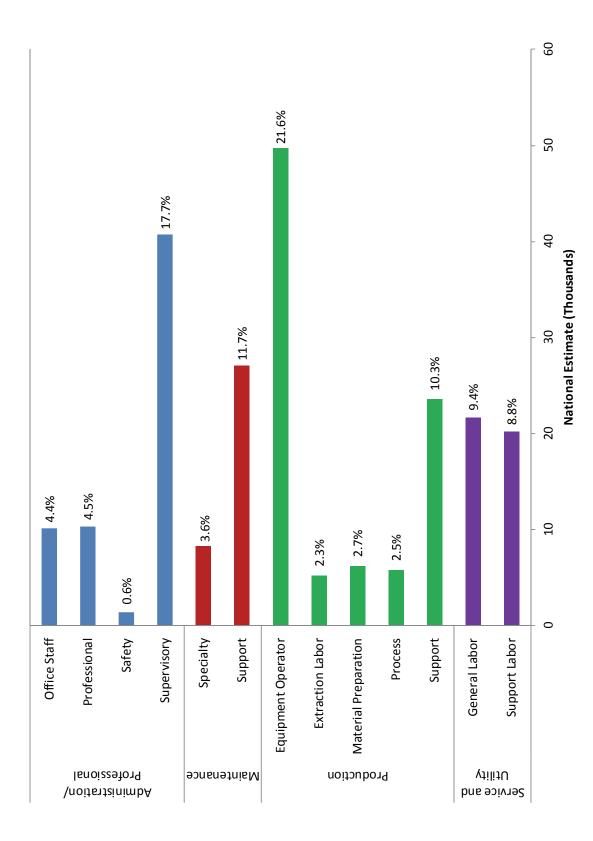


Figure 13. Occupational Categories of Employees at All Mines.

Employee Statistics for Coal Mines

Summary of Employee Statistics for Coal Mines

The demographic and occupational characteristics of employees in the U.S. coal mining industry are presented in Tables 23 and 24 and Figures 14–16. The weighted estimate for gender indicates that the workforce is composed predominately of male employees (96.2 percent). The majority of coal mine employees are White (96.4 percent) followed by American Indian or Alaska Native (2.5 percent). Only 1.9 percent of these employees have an ethnicity of Hispanic or Latino. Seventy-seven percent are high school graduates, with another 16.8 percent having an education level beyond high school. A review of the weighted estimates indicates that the average coal mine worker is 43.8 years of age and has worked in mining for 16.0 years, with 8.2 years at the current mine, and 7.8 years in his/her job title. The national estimate for the average number of hours worked per week is 47.3. The primary work location for an estimated 46.8 percent of coal mine employees is "Underground Mine: Underground." An additional 24.0 percent of these employees work at a "Surface Mine: Strip, Open Pit, or Quarry," while another 15.3 percent are employed in the "Mill Operations, Preparation Plants, or Breakers" work location.

Tables 25, 26, 28, 29, and Figure 17 present the national estimates of the number of coal mine workers by four major occupational categories. (No estimates were calculated for Table 27: "Miscellaneous.") An estimated 16,048 (23.2 percent) are employed in the "Administration/Professional" category; 12,000 (17.3 percent) in the "Maintenance" category; 29,562 (42.7 percent) in the "Production" category; and 11,791 (17.0 percent) in the "Service and Utility" category.

Table 23. Demographic Characteristics of Employees at Coal Mines

	1				1		
Demographic Characteristic	Survey Count	National Estimate	95% LCL	95% UCL	National Percent	95% LCL	95% UCL
Gender:							
Male	2,260	65,374	54,760	75,989	96.2	94.7	7.76
Female	99	2,559	1,406	3,713	3.8	2.3	5.3
Age (years)	2,255	43.8	42.5	45.1			
Highest level of education:							
Less than 9th grade	4	182	99	299	0.3	0.1	0.5
9th-12th grade (no diploma)	149	3,839	2,040	5,638	6.2	3.5	8.9
HS Graduate or Equivalent (GED)	1,644	47,548	38,760	56,336	76.7	72.4	80.9
Some College, Associate Degree, or	273	8,698	6,097	11,300	14.0	10.7	17.4
Technical School							
Bachelor's Degree or beyond	26	1,742	973	2,512	2.8	1.7	3.9
Htbnicity:							
Hispanic or Latino	37	1.222	430	2.015	6.1	0.7	3.0
Non-Hispanic or Non-Latino	2,224	64,548	53,859	75,237	98.1	97.0	99.3
Race:							
American Indian or Alaska Native	37	1,635	0	3,434	2.5	0.0	5.2
Asian	0	Ϋ́	Ϋ́	Υ V	₹ Z	A A	Ϋ́
Black or African American	26	774	189	1,358	1.2	0.3	2.1
Native Hawaiian or Other Pacific Islander	0	Ϋ́	Ϋ́Z	Ϋ́	Ϋ́	A A	Ϋ́
White	2,209	62,528	51,932	73,125	96.4	93.5	99.3

Abbreviation: NA, not applicable.

Table 24. Occupational Characteristics of Employees at Coal Mines

Occupational Characteristic	Survey	National Estimate	95% LCL	95% LCL 95% UCL	National Percent	35% LCL	35% LCL 95% UCL
Hours worked (per week)	2,131	47.3	45.9	48.7			
Experience:							
Experience in this Job Title (years)	2,209	7.8	6.9	8.7			
Experience at this Mine (years)	2,294	8.2	9.9	8.6			
Total Mining Experience (years)	2,166	16.0	14.3	17.7			
Primary Work Location:							
Underground Mine: Underground	1,021	32,358	26,196	38,519	46.8	40.5	53.1
Underground Mine: Surface Shops or Yards	85	2,477	1,447	3,508	3.6	2.0	5.1
Surface Mine: Strip, Open Pit, or Quarry	613	16,620	11,106	22,135	24.0	17.5	30.6
Surface Mine: Auger, Culm Bank, or	78	3,581	267	968'9	5.2	9.0	9.6
Reigne Pile (Coal Mille Offly)							
Independent Shops or Yards	19	462	0	1,344	0.7	0.0	1 .9
Mill Operations, Preparation Plants, or	407	10,565	6,984	14,147	15.3	10.8	19.7
Office	107	3,103	1,956	4,249	4.5	3.0	0.9

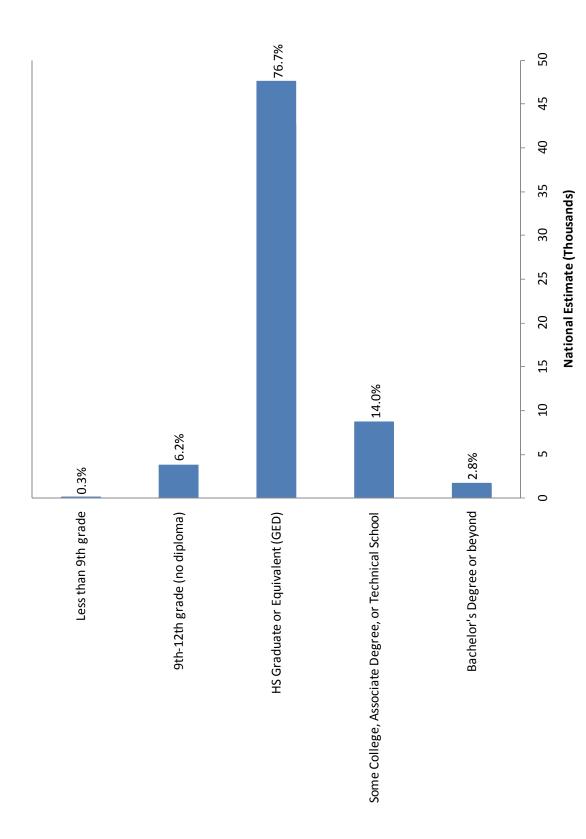


Figure 14. Education Level of Employees at Coal Mines.

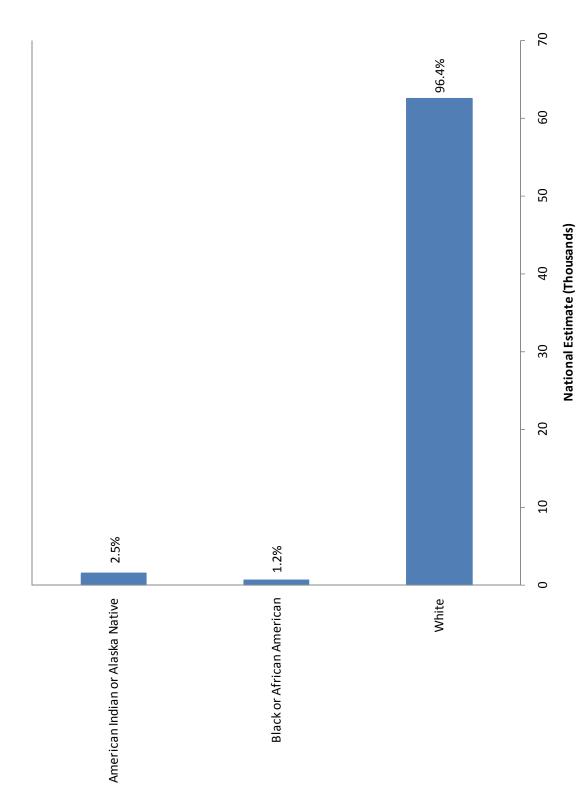


Figure 15. Race of Employees at Coal Mines.

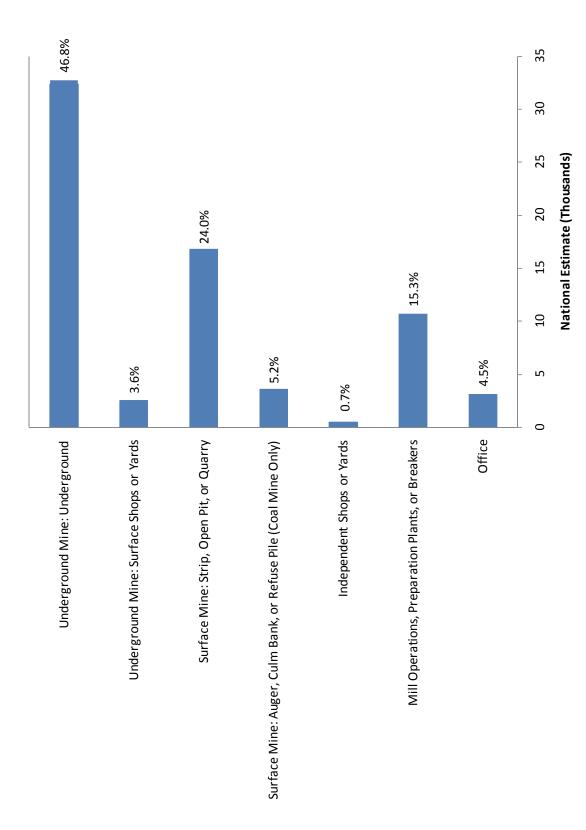


Figure 16. Primary Work Location of Employees at Coal Mines.

Table 25. Estimated Number of Administration/Professional Employees at Coal Mines

		-	-	
	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
ADMINISTRATION/PROFESSIONAL	523	16,048	12,552	19,544
Office Staff	<u>69</u>	<u>2,120</u>	1,39 <u>5</u>	<u>2,846</u>
Administrative Staff	<u>33</u> 43	1,323	730	<u>2,040</u> 1,916
Administration	73	1,525	750	1,510
Administrative Assistant				
Clerk				
Coal Distribution Coordinator				
Human Resources				
Mine Clerk				
Office Staff				
Secretary				
Technical Coordinator				
Duningan	46	470	254	704
Business	16	479	254	704
Accounting				
Purchasing				
Sales				
Shipping				
Coourity	2	Dell	DCII	DCII
Security	2	DSU	DSU	DSU
Supplies	8	254	49	459
	0	234	43	439
Supply Clerk Warehouse Technician				
Warehouseman				
Professional	59	<u>2,214</u>	<u>683</u>	<u>3,746</u>
Engineer	<u>59</u> 10	303	<u> </u>	<u>5,740</u> 564
Engineer	10	303	72	304
(Electrical/Mining/Ventilation)				
Engineer, not otherwise specified				
Engineer, not otherwise specified				
Non-engineer	7	176	7	344
Environmental	•	110	•	077
Professional, not otherwise				
specified				
Surveyor				
Surveyor				
Technician	42	1,736	178	3,293
Coal Sampler	72	1,750	170	3,233
Electronic Technician				
Engineering Technician				
Fuel Operator/Technician				
Lab Technician				
Plant Technician				
Technician				

Table 25. Estimated Number of Administration/Professional Employees at Coal Mines (continued)

·				
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Safety Safety Safety Director Safety Supervisor	<u>12</u>	<u>464</u>	<u>143</u>	<u>785</u>
Supervisory Executive CEO Mine Owner	383 3	11,24 <u>9</u> DSU	8,753 DSU	<u>13,745</u> DSU
Foreman Assistant Superintendent Belt Foreman (underground) Electrical Foreman (underground) Foreman Foreman/Manager Labor Foreman Lead Man Maintenance Foreman Outby Foreman Pit Foreman Preparation Plant Foreman Section Foreman Section Foreman/Boss Shift Foreman Superintendent Track Foreman Underground Foreman	208	5,346	4,296	6,397
Manager Assistant Manager Assistant Mine Foreman/Assistant Mine Manager Engineer/Operations Manager Maintenance Manager Management Manager Mine Foreman/Mine Manager Office Manager Plant Manager Plant Superintendent	76	3,187	1,456	4,918

Table 25. Estimated Number of Administration/Professional Employees at Coal Mines (continued)

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Supervisor Assistant Supervisor Auger Crew Supervisor Belt Coordinator Electrical Supervisor Engineering Supervisor Maintenance Supervisor Mine Operator Mine Supervisor Pit Operator Pit Supervisor Plant Operator Plant Supervisor Prep Plant Operator Production Supervisor Supervisor Supervisor Warehouse Supervisor	96	2,657	1,677	3,636

Table 26. Estimated Number of Maintenance Employees at Coal Mines

	Survey	National	050/ 1 01	050/ 1101
Occupation by Category	Count	Estimate	95% LCL	95% UCL
MAINTENANCE Specialty Electrician Electrician Trainee Maintenance Electrician Master Electrician	370 <u>118</u> 98	12,000 3,719 3,137	8,929 <u>2,569</u> 2,073	15,071 <u>4,869</u> <i>4,20</i> 2
Trainer Electrician				
Welder Welder Welder (nonshop) Welder/Fabricator Welder/Mechanic	20	582	205	959
Support Maintenance Continuous Miner Maintenance Dragline Oiler Greaser/Oiler Maintenance Maintenance Technician Mechanic Clerk Pipefitter Underground Belt Maintenance Underground Maintenance	252 51	8,281 1,550	5,764 763	10,798 2,337
Mechanic Belt Mechanic Diesel Mechanic Mechanic Mechanic/Electrician Mechanic Helper Mechanic Trainee Mobile Equipment Mechanic Plant Mechanic Prep Plant Mechanic Shop Mechanic Underground Belt Mechanic	184	6,334	4,071	8,597
Repairman Automotive Repairman Repairman Underground Belt Repairman Underground Repairman	17	397	76	717

Table 27. Number of Miscellaneous Employees at Coal Mines

	Survey
Occupation by Category	Count
MISCELLANEOUS	15
<u>Trainee</u>	<u>14</u>
<u>Unknown</u>	<u> </u>

Table 28. Estimated Number of Production Employees at Coal Mines

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
PRODUCTION	1,016	29,562	23,638	35,485
Equipment Operator	<u>626</u>	<u>18,710</u>	<u>14,430</u>	22,990
Dragline Operator	11	369	21	718
Equipment Operator Backhoe Operator Bulldozer Operator Crane Operator End Dump Driver/Operator Equipment Operator Front End Loader Heavy Equipment Operator Highlift Operator Large Shovel/Backhoe/Load Operator Machine Operator Mobile Bridge Operator Mobile Equipment Operator Road Grader Operator Road Grader Operator Rotary Bucket Excavator Operator Rotary Dump Operator Scraper Operator Stationary Equipment Operator Tractor Operator/Motorman	276	7,391	5,196	9,587
Hoist Hoistman	2	DSU	DSU	DSU
Material Mover Dump Truck Driver Haul Truck Operator Hauler Operator Off Road Truck Driver Refuse Truck Driver/Backfill Truck Driver Rock Truck Driver Rubber Tire Operator Scoop Car Operator Shuttle Car Operator	227	6,423	4,140	8,707

Table 28. Estimated Number of Production Employees at Coal Mines (continued)

			-	_
ccupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Truck Driver Underground Coal Hauler Underground Haulage Operator Water Truck Operator				
Mining Machines Continuous Miner Helper Continuous Miner Operator Face Operator Jacksetter Longwall Operator Shearer Operator	97	3,906	2,484	5,328
Operator/Driver Motorman Motorman/Locomotive Operator Transportation	12	354	61	647
Shovel Operator	1	DSU	DSU	DSU
Extraction Labor Coal Miner Mine Spec Miner Support Production Miner	<u>53</u>	<u>1,609</u>	<u>256</u>	<u>2,963</u>
Material Preparation Crusher Crusher Attendant	<u>5</u> 4	<u>116</u> DSU	DS <u>U</u>	<u>302</u> DSU
Cutter Cutting Machine Operator	1	DSU	DSU	DSU
Process Conveyor Operator Belt Vulcanizer	<u>13</u> 5	<u>334</u> 96	<u>85</u> 0	<u>584</u> 230
Separation Flotation Plant Operator Froth Cell Operator	4	DSU	DSU	DSU
Wash Process Washer Operator	3	DSU	DSU	DSU
Wet Process Wet Plant Attendant	1	DSU	DSU	DSU
Support Drill Operator Auger Operator Coal Drill Operator Highwall Drill Operator	31 <u>9</u> 25	8,791 616	6,547 245	11,036 986

Table 28. Estimated Number of Production Employees at Coal Mines (continued)

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Explosives Blaster Driller/Blaster Explosives/Powder Man Shooter Shot Firer	15	638	130	1,145
Other Control Man Dispatcher Operator, not otherwise specified Underground Operator Underground Plant Operator	126	3,349	1,777	4,920
Quality Control	1	DSU	DSU	DSU
Roof Bolter	152	4,169	2,927	5,411

Table 29. Estimated Number of Service and Utility Employees at Coal Mines

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
SERVICE and UTILITY	410	11,791	9,398	14,184
General Labor	<u>163</u>	4,863	<u>3,101</u>	6,625
Cleaner	3	DSU	DSU	DSU
Cleanup Man				
Janitor				
Steamer				
Construction	2	DSU	DSU	DSU
Laborer	138	4,229	2,472	5,985
Inside Laborer		•	·	•
Laborer				
Outby Laborer				
Outside Laborer				
Production Support				
Production Worker				
Shopman				
Surface Support				
Track Man				
Material Handling	4	DSU	DSU	DSU
Rolling Stock Crew				
Yard Man				
Tradesman	5	102	0	248
Apprentice/Journeyman	_	- -	•	

Table 29. Estimated Number of Service and Utility Employees at Coal Mines (continued)

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
Weighman Weighman Weighmaster	11	239	73	404
Support Labor Barge Operations Barge Attendant/Boat Operator Boat Pilot Deck Hand Dock Hand	<u>247</u> 12	6,928 180	4,770 0	<u>9,085</u> 383
Conveyor Operator Belt Cleaner/Conveyor Man Belt Man/Conveyor Man	45	1,254	511	1,996
Examiner Fire Boss Mine Examiner Underground Belt Examiner	34	1,006	408	1,605
Loading Bin Attendant Loader Operator Loadout Operator Tipple Operator Underground Loader	74	1,514	988	2,040
Pumper	9	400	0	902
Supplies Parts Runner Supply Man	8	151	34	267
Outside Utility Outside Utility Utility Belts Utility Bolter Utility Man	61	2,298	1,043	3,552
Ventilation Brattice Man Ventilation Man	4	DSU	DSU	DSU

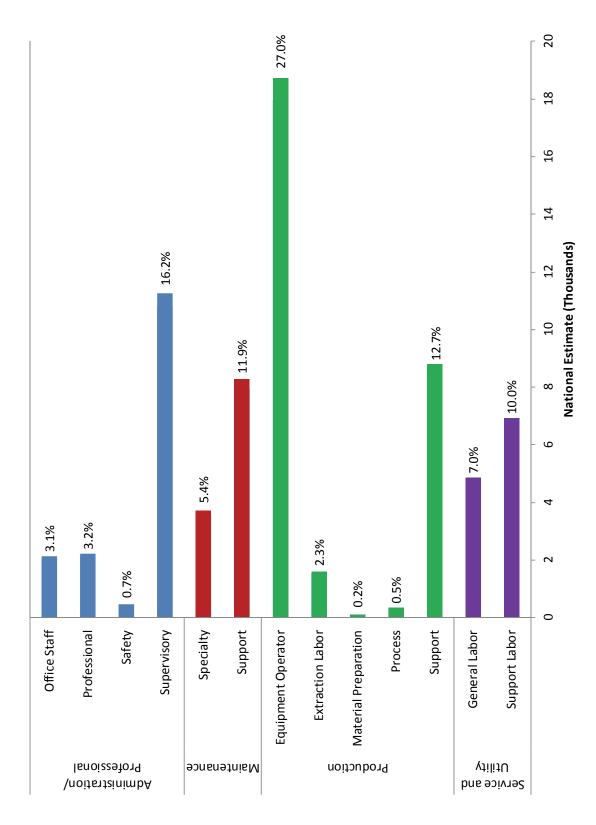


Figure 17. Occupational Categories of Employees at Coal Mines.

Employee Statistics for Metal Mines

Summary of Employee Statistics for Metal Mines

The demographic and occupational characteristics of employees in the U.S. metal mining industry are presented in Tables 30 and 31 and Figures 18–20. The weighted estimate for gender indicates that the workforce is composed predominately of male employees (86.2 percent). The majority of metal mine workers are White (91.4 percent), with another 4.7 percent of the workers having a racial category of Black or African American. Twenty-five percent of these employees are Hispanic or Latino. An estimated 53.3 percent are high school graduates and 43.6 percent have a level of education beyond high school. A review of the weighted estimates indicates that the average metal miner is 41.5 years of age and has worked in mining for 10.7 years, 8.7 years at the current mine, and 4.7 years in his/her job title. The national estimate for the average number of hours worked per week is 42.7. The primary work location for an estimated 42.7 percent of metal mine employees is a "Surface Mine: Strip, Open Pit or Quarry." An additional 23.9 percent of these employees work in "Mill Operations, Preparation Plants, or Breakers," while another 15.8 percent are employed in the "Underground Mine: Underground" work location.

Tables 32, 33, 35, 36, and Figure 21 present the national estimates of the number of workers by four major occupational categories. (No estimates were calculated for Table 34: "Miscellaneous.") An estimated 10,652 (27.5 percent) metal mine workers are employed in the "Administration/Professional" category; 7,238 (18.7 percent) in the "Maintenance" category; 17,581 (45.3 percent) in the "Production" category; and 3,339 (8.6 percent) in the "Service and Utility" category.

Table 30. Demographic Characteristics of Employees at Metal Mines

	Survey	National			National		
Demographic Characteristic	Count	Estimate	95% LCL	95% LCL 95% UCL	Percent	35% CCL	95% LCL 95% UCL
Gender:							
Male	871	33,562	15,620	51,504	86.2	81.9	90.4
Female	93	5,383	1,152	9,615	13.8	9.6	18.1
Age (years)	958	41.5	39.3	43.8			
Highest level of education:							
inglicatievel of education.	1	C	c	7	c	Ċ	7
Less man am grade	•	00	>	133	0.7	0.0	4.0
9th-12th grade (no diploma)	32	1,030	276	1,784	2.9	0.0	4.9
HS Graduate or Equivalent (GED)	496	18,934	9,552	28,317	53.3	44.0	62.6
Some College, Associate Degree, or	242	12,377	4,629	20,125	34.9	27.2	42.5
Technical School							
Bachelor's Degree or beyond	87	3,104	1,515	4,692	8.7	6.1	11.3
; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;							
Eulincity. Hispanic or Latino	137	0 483	1 130	17 834	9 70	7 7 7	37.0
Non-Hispanic or Non-I ating	783	20, 60 000	14 213	43,803	24.0 75.4	- 0 - 1 - 1	, c , c
	2	7,000	7,4	1,000	†. ?	3	
Race:							
American Indian or Alaska Native	17	1,073	0	2,156	3.3	1.3	5.4
Asian	0	Ϋ́Z	A A	Ϋ́	Ϋ́Z	Ϋ́Z	Ϋ́Z
Black or African American	35	1,492	0	3,059	4.7	0.0	8.7
Native Hawaiian or Other Pacific Islander	က	DSO	DSO	DSO	DSO	DSO	DSO
White	818	29,276	16,297	42,255	91.4	86.8	0.96

Abbreviations: DSU, data suppressed; NA, not applicable.

Table 31. Occupational Characteristics of Employees at Metal Mines

	Survey	National			National		
Occupational Characteristic	Count	Estimate	95% LCL	95% UCL	Percent	95% LCL	95% UCL
Hours worked (per week)	922	42.7	41.4	44.0			
Experience:							
Experience in this Job Title (years)	916	4.7	2.9	6.5			
Experience at this Mine (years)	928	8.7	7.3	10.0			
Total Mining Experience (years)	871	10.7	9.4	12.0			
Primary Work Location:							
Underground Mine: Underground	172	6,152	876	11,428	15.8	2.0	29.5
Underground Mine: Surface Shops or	53	1,252	327	2,177	3.2	9.0	2.8
Yards							
Surface Mine: Strip, Open Pit, or Quarry	204	16,624	0	34,516	42.7	20.9	64.4
Surface Mine: Dredge	~	DSO	DSO	DSO	DSO	DSO	DSO
Surface Mine: Other Surface Mining	127	1,876	405	3,348	4.8	0.5	9.1
(Metal/Nonmetal Only)							
Mill Operations, Preparation Plants, or	301	9,307	4,644	13,970	23.9	9.1	38.7
Breakers							
Office	106	3,751	782	6,720	9.6	6.9	12.4
Abbaniotion: DOL Joto Classical							

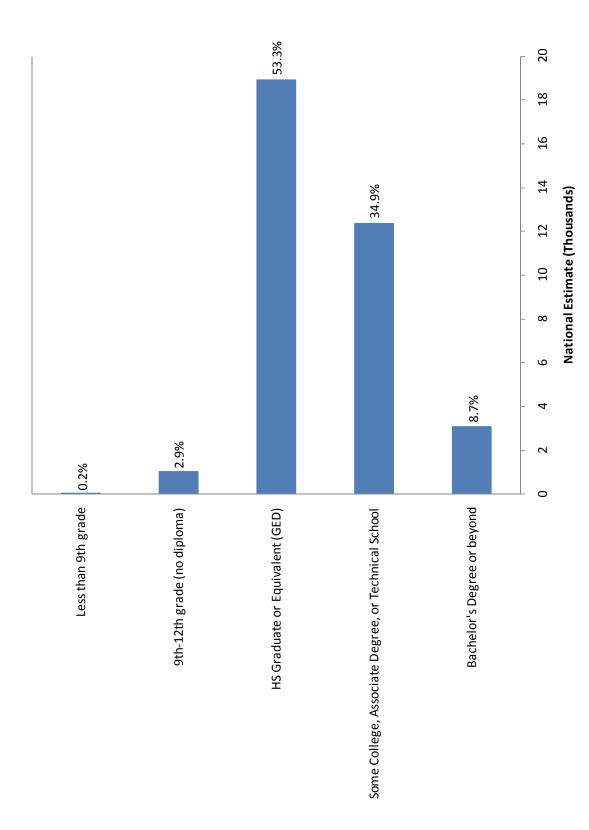


Figure 18. Education Level of Employees at Metal Mines.

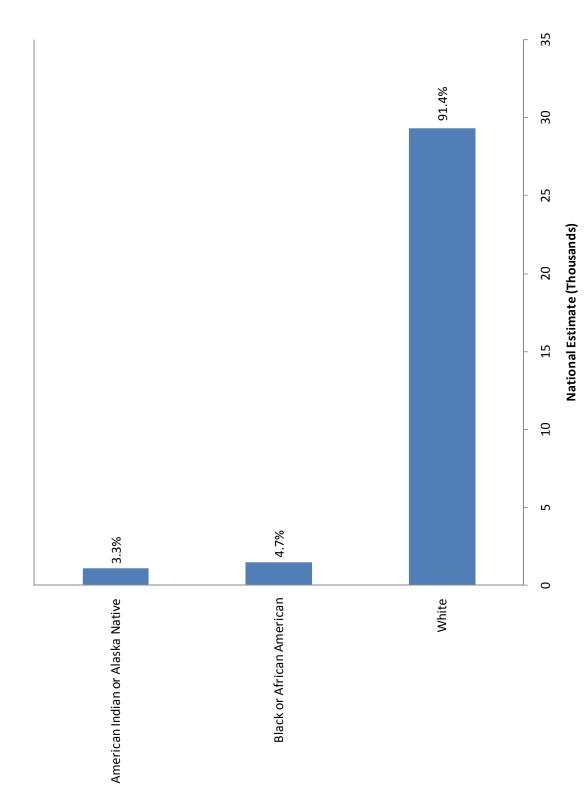


Figure 19. Race of Employees at Metal Mines.

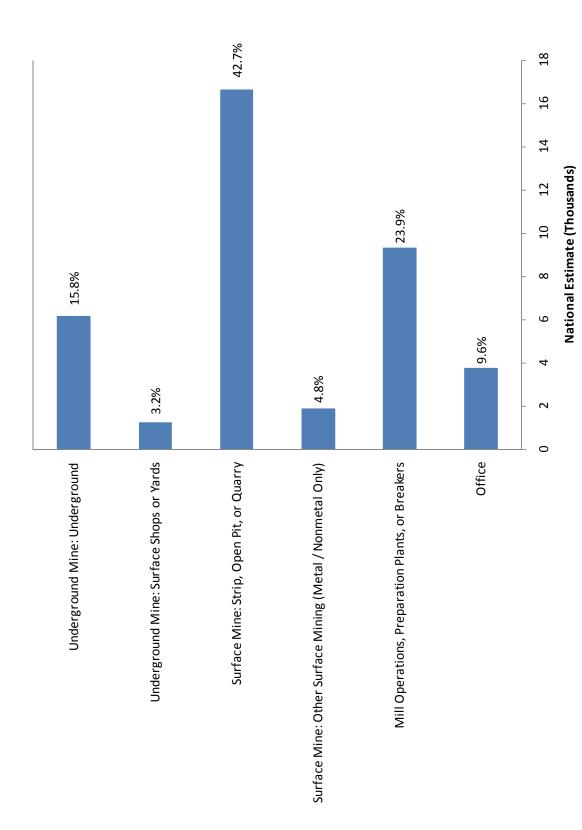


Figure 20. Primary Work Location of Employees at Metal Mines.

Table 32. Estimated Number of Administration/Professional Employees at Metal Mines

		ionai Empi		
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
ADMINISTRATION/PROFESSIONAL Office Staff Administrative Staff Administrative Assistant Clerk Human Resources Office Staff Receptionist Secretary Systems Analyst	308 <u>49</u> 24	10,652 <u>1,889</u> <i>811</i>	5,754 <u>725</u> 241	15,550 <u>3,053</u> 1,381
Business Accounting Bookkeeper Buyer Cost Coordinator Payroll Purchasing Shipping	16	804	0	1,782
Security Guard	5	96	0	222
Supplies Warehouse	4	DSU	DSU	DSU
Professional Engineer Engineer (Electrical/Mining/Ventilation) Engineer, not otherwise specified Environmental Engineer Plant Engineer	<u>85</u> 12	3,368 496	1,260 0	<u>5,475</u> 1,131
Environmental Specialist Geologist Metallurgist Operations Operations Specialist Planner Professional, not otherwise specified Surveyor/Transit Man Utility Engineer	42	2,027	342	3,712
Technician Electrical Technician Laboratory Technician/Refiner	31	845	6	1,684

Table 32. Estimated Number of Administration/Professional Employees at Metal Mines (continued)

	0	N - 4' 1		
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Mechanic Technician Mill Technician Mine Technician Process Control Operator/Technician Sampler/Lab Technician Technician Utility Technician	Count	Estimate	33 /6 LOL	3376 UCL
Safety Safety Safety Manager Safety Supervisor	<u>11</u>	<u>303</u>	<u>87</u>	<u>519</u>
Supervisory Executive CEO General Manager President Vice President	<u>163</u> 13	<u>5,092</u> 120	<u>2,545</u> 8	7,640 232
Foreman Assistant Superintendent Foreman Foreman/Shift Boss Lead Man Maintenance Foreman Mill Foreman Mine Foreman Plant Foreman Production Foreman Shift Foreman Superintendent	69	2,235	941	3,530
Manager Area Manager Concentrator Manager Engineering Manager Environmental Manager Human Resources Manager Manager Mill Manager Mine Manager Office Manager Plant Manager Process Manager Production Manager Project Manager Storeroom Manager	26	410	85	735

Table 32. Estimated Number of Administration/Professional Employees at Metal Mines (continued)

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
Supervisor	55	2,327	1,020	3,634
Concentrator Supervisor				
Crusher Supervisor				
Gold House Supervisor				
Leaching Supervisor				
Maintenance Supervisor				
Mechanic Supervisor				
Mine Operations				
Mine Operator				
Mine Supervisor				
Plant Operator				
Process Supervisor				
Shift Supervisor				
Supervisor				
Tailings Supervisor				
Transportation Supervisor				
Warehouse Supervisor				

Table 33. Estimated Number of Maintenance Employees at Metal Mines

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
MAINTENANCE	179	7,238	3,058	11,418
<u>Specialty</u>	<u>28</u> 22	<u>1,585</u>	<u>350</u>	<u>2,819</u>
Electrician	22	1,483	264	2,702
Diagnostic Electrician				
Electrician/Wireman				
Welder	6	102	0	252
Maintenance Welder	Ū	702	Ū	202
Welder				
Support	151	E 6E2	2 545	0 704
<u>Support</u> <i>Maintenanc</i> e	<u>151</u> 55	<u>5,653</u> 1,670	<u>2,515</u> 677	<u>8,791</u> 2,664
Crusher Maintenance	00	1,010	011	2,004
Greaser/Oiler				
Maintenance				
Maintenance Planner				
Maintenance Technician				
Mill Maintenance				
Millwright Skilled Maintenance				
Skilled Mailiteriance				
Mechanic	84	2,088	1,325	2,851
Automotive Mechanic			•	
Diagnostic Mechanic				
Diesel Mechanic				
Equipment Mechanic				
Heavy Equipment Mechanic Maintenance Mechanic				
Mechanic				
Mechanic/Welder				
Mechanic Helper				
Mobile Equipment Mechanic				
Mobile Maintenance Mechanic				
Plant Mechanic				
Repairman	12	1,895	0	4,796
Automotive Repairman		.,	•	-,
Crusher Repairman				
Electronic/Electrical Repairman				
Heavy Duty Repairman				
Instrument Repairman				
Plant Repairman				
Repairman Tailings Repairman				
Tailings Nepaliman				

Table 34. Number of Miscellaneous Employees at Metal Mines

Occupation by Category	Survey Count
MISCELLANEOUS	3
<u>Trainee</u>	<u>1</u>
<u>Unknown</u>	<u>2</u>

Table 35. Estimated Number of Production Employees at Metal Mines

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
PRODUCTION	373	17,581	5,896	29,266
Equipment Operator	<u>113</u>	7,18 <u>5</u>	. <u>0</u>	<u>14,993</u>
Equipment Operator	53	2,280	16 7	4,394
Bulldozer Operator				
Crane Operator				
Dredge Operator Equipment Operator				
Grader Operator				
Heavy Equipment Operator				
Mucking Machine Operator				
Raise Borer Operator				
Hoist Occuptor	6	93	4	182
Hoist Operator Hoistman				
Skip Tender/Cager/Station				
Attendant				
Material Mover	42	3,569	0	7,682
Haul Truck Operator/Driver				
Truck Driver				
Mining Machines	4	DSU	DSU	DSU
Head Operator	•	200	200	200
·				
Shovel Operator	8	1,186	0	3,088
<u>Extraction</u>	<u>60</u>	<u>2,192</u>	<u>119</u>	<u>4,265</u>
Material Preparation	35	<u>1,315</u>	53/	<u>2,096</u>
Additives	<u>35</u> 3	<u>1,515</u> DSU	<u>534</u> DSU	<u>2,030</u> DSU
Additive Press Operator	_			
Thickener Operator				
Crusher	17	650	0	1,340
Crusher Helper				-
Crusher Operator/Pan Feeder				
Operator				
Mill Crusher Operator				

Table 35. Estimated Number of Production Employees at Metal Mines (continued)

	Sumana	Noticed	,	,
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Mill	15	594	162	1,025
Mill Operator (ball/pebble/rod) Mill Production Worker	.5	007	7.02	7,020
Process Conveyor Operator	<u>54</u> 3	3,088 DSU	<u>78</u> DSU	6,098 DSU
Belt Vulcanizer				
Other	17	366	0	753
Process Operator				
Separation Digestion Operator Filter Evaporation Operator Flotation/Concentrator Operator Grinder Operator Leach Utility Leaching Operations Worker Screen Plant Operator Tailings Operator	34	2,360	0	5,284
Support Drill Operator Drill Operator Rotary Electric/Hydraulic Drill Operator	<u>111</u> 17	3,801 237	<u>503</u> 57	<u>7,099</u> 416
Electronics Power Systems	1	DSU	DSU	DSU
Explosives Blaster Driller/Blaster	9	145	10	279
Other Control Room Controller Dispatcher Operator, not otherwise specified Port Operator Production Operator Top Operator	75	3,212	0	6,461
Quality Control Quality Control/Quality Assurance	4	DSU	DSU	DSU
Roof Bolter	5	42	0	104

Table 36. Estimated Number of Service and Utility Employees at Metal Mines

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
SERVICE and UTILITY	103	3,339	1,155	5,523
General Labor	<u>61</u>		<u>367</u>	4,580
Cleaners	<u></u>	<u>2,474</u> DSU	DSU	DSU
Dry Attendant				
Construction Cement Man/Concrete Worker Construction Shaft Miner/Shaft Repairer	6	537	0	1,130
Laborer	30	160	14	307
Cook Laborer Production Worker				
Material Handling Bagger/Bagging Operations Worker Material Handler	5	156	0	390
Tradesman Apprentice/Journeyman Boiler Operator Boilermaker Carpenter/Plumber/Painter Craftsman Trades Person	18	1,590	0	3,617
Weighman Weighmaster	1	DSU	DSU	DSU
Support Labor	42	<u>865</u>	<u>253</u>	<u>1,478</u>
Conveyor Operator Belt Cleaner/Conveyor Man	<u>42</u> 4	DSU	DSU	DSU
Distribution Packaging Operations Worker	9	48	0	140
Loading Chute Puller Load Haul Dump—Complete Cycle Loader Operator	14	186	45	326
Supplies Parts Supply Hauler Supply Man/Nipper	5	39	0	78
<i>Utility</i> Lampman Utility Man	10	380	0	890

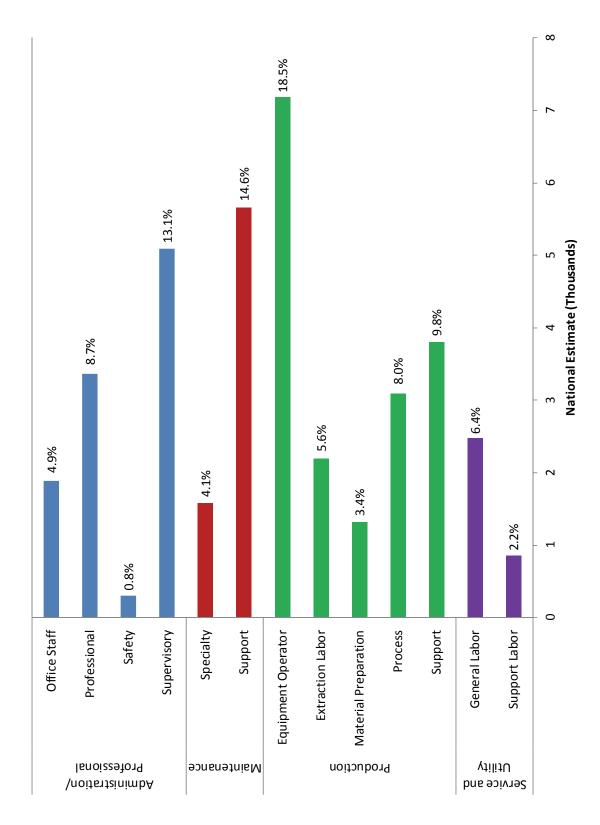


Figure 21. Occupational Categories of Employees at Metal Mines.

Employee Statistics for Nonmetal Mines

Summary of Employee Statistics for Nonmetal Mines

The demographic and occupational characteristics of employees in the U.S. nonmetal mining industry are presented in Tables 37 and 38 and Figures 22–24. The weighted survey estimate for gender indicates that the workforce is composed predominately of male employees (89.3 percent). The majority of nonmetal mine employees are White (85.6 percent) followed by Black or African American (13.6 percent). Eight percent of these employees have an ethnicity of Hispanic or Latino. An estimated 64.2 percent are high school graduates, with another 28.1 percent having a level of education beyond high school. A review of the weighted estimates indicates that the average nonmetal mine worker is 42.0 years of age and has worked in mining for 12.0 years, with 10.3 years at the current mine, and 6.7 years in his/her job title. The national estimate for the average number of hours worked per week is 42.4. The primary work location for an estimated 37.0 percent of nonmetal mine employees is "Mill Operations, Preparation Plants, or Breakers." An additional 24.4 percent of these employees work at a "Surface Mine: Other Surface Mining," while another 13.0 percent are employed in the "Surface Mine: Strip, Open Pit, or Quarry" work location.

Tables 39, 40, 42, 43, and Figure 25 present the national estimates of the number of nonmetal mine workers by four major occupational categories. (No estimates were calculated for Table 41: "Miscellaneous.") An estimated 7,066 (36.7 percent) are employed in the "Administration/Professional" category; 2,836 (14.7 percent) in the "Maintenance" category; 6,426 (33.3 percent) in the "Production" category; and 2,968 (15.4 percent) in the "Service and Utility" category.

Table 37. Demographic Characteristics of Employees at Nonmetal Mines

	Survey	National			National		
Demographic Characteristic	Count	Estimate	95% LCL	95% UCL	Percent	95% LCL	95% UCL
Gender:							
Male	1,458	17,241	12,526	21,956	89.3	86.6	91.9
Female	136	2,074	1,174	2,973	10.7	8.1	13.4
Age (years)	1,505	42.0	40.2	43.8			
,							
Highest level of education:							
Less than 9th grade	21	193	80	305	1.1	0.4	1.8
9th-12th grade (no diploma)	123	1,154	720	1,589	9.9	3.6	9.6
HS Graduate or Equivalent (GED)	888	11,242	6,837	15,647	64.2	58.1	70.3
Some College, Associate Degree, or	286	2,956	2,371	3,540	16.9	11.6	22.1
Technical School							
Bachelor's Degree or beyond	120	1,958	922	2,993	11.2	7.9	14.5
Ethnicity:							
Hispanic or Latino	158	1,368	854	1,883	8.3	5.7	10.9
Non-Hispanic or Non-Latino	1,384	15,171	12,851	17,491	91.7	89.1	94.3
1							
Race:							
American Indian or Alaska Native	12	87	24	150	0.5	0.1	0.8
Asian	_	DSO	DSO	DSO	DSO	DSO	DSO
Black or African American	174	2,479	1,483	3,474	13.6	8.0	19.3
Native Hawaiian or Other Pacific Islander	က	DSO	DSO	DSO	DSO	DSO	DSO
White	1,262	15,567	10,412	20,721	85.6	79.8	91.4
						İ	

Abbreviation: DSU, data suppressed.

Table 38. Occupational Characteristics of Employees at Nonmetal Mines

Occupational Characteristic	Survey	National Estimate	95% LCL	95% UCL	National Percent	95% LCL	95% UCL
Hours worked (per week)	1,489	42.4	41.6	43.3			
Experience:							
Experience in this Job Title (years)	1,570	6.7	5.3	8.1			
Experience at this Mine (years)	1,581	10.3	8.9	11.7			
Total Mining Experience (years)	1,507	12.0	10.9	13.2			
Primary Work Location:							
Underground Mine: Underground	175	1,971	1,050	2,892	10.3	5.5	15.0
Underground Mine: Surface Shops, Yards	31	422	94	751	2.2	0.5	3.9
Surface Mine: Strip, Open Pit, or Quarry	310	2,483	1,515	3,450	13.0	6.9	19.0
Surface Mine: Dredge	_	49	0	130	0.3	0.0	0.7
Surface Mine: Other Surface Mining	199	4,673	0	9,870	24.4	5.2	43.6
(Metal/Nonmetal Only)							
Independent Shops or Yards	16	159	2	313	0.8	0.0	1.7
Mill Operations, Preparation Plants, or	632	7,088	4,880	9,296	37.0	24.0	50.0
Breakers							
Office	213	2,324	1,502	3,146	12.1	7.2	17.0

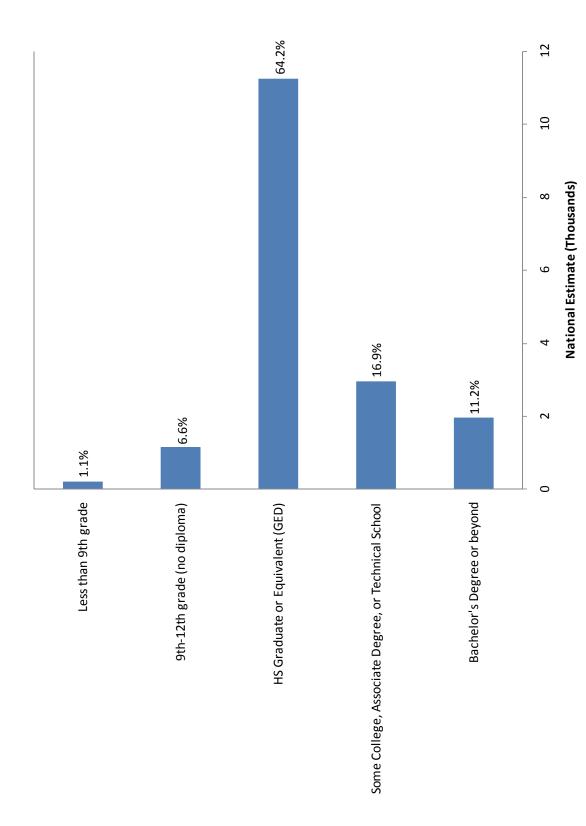


Figure 22. Education Level of Employees at Nonmetal Mines.

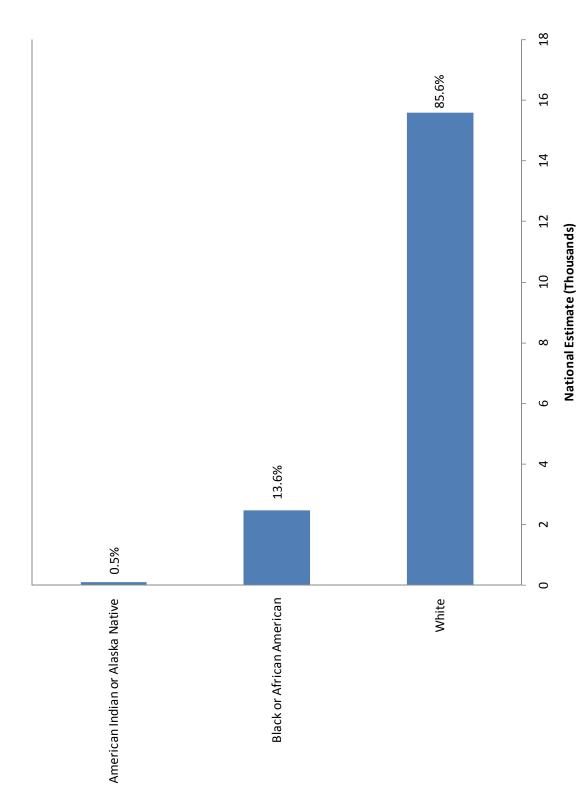


Figure 23. Race of Employees at Nonmetal Mines.

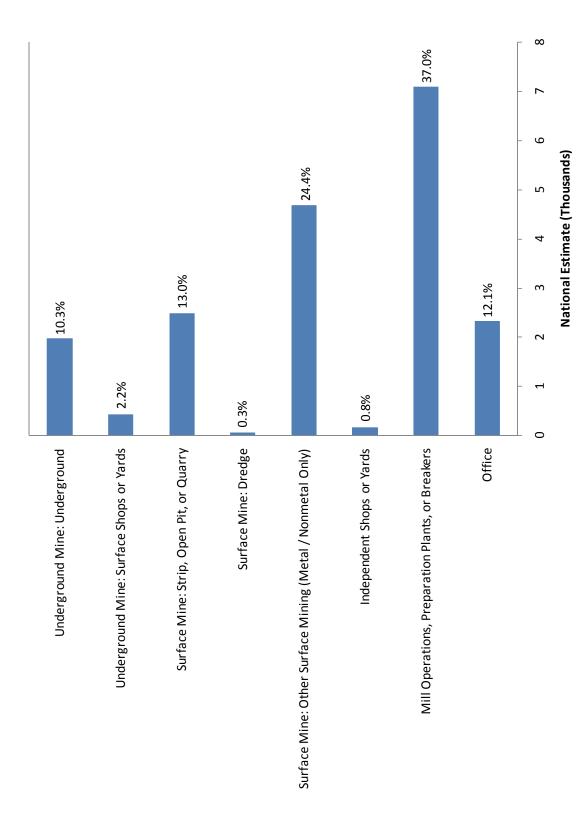


Figure 24. Primary Work Location of Employees at Nonmetal Mines.

Table 39. Estimated Number of Administration/Professional Employees at Nonmetal Mines

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
ADMINISTRATION/PROFESSIONAL	499	7,066	3,597	10,536
Office Staff	<u>108</u>	<u>1,504</u>	901	2,107
Administrative Staff	46	514	292	735
Administration				
Administrative Assistant				
Clerk				
Customer Service				
Human Resources				
Office Staff				
Receptionist				
Secretary				
Business	49	745	327	1,164
Accounting				
Bookkeeper				
Buyer				
Payroll				
Purchasing Sales				
Shipping				
Shipping				
Security	1	DSU	DSU	DSU
Guard				
Ownerlies	40	207	•	400
Supplies Supply Clerk	12	227	0	463
Warehouse				
Waterlouse				
Professional	65	<u>987</u>	<u>618</u>	<u>1,355</u>
Engineer	<u>65</u> 18	297	84	509
Director of Engineering				
Engineer				
(Electrical/Mining/Ventilation)				
Engineer, not otherwise specifie	d			
Environmental Engineer				
Plant Engineer				
Process Engineer				
Project Engineer				
Non-engineer	13	309	61	557
Control Person/Analyst	,,	000	0,	007
Environmental Specialist				
Geologist				
Planner				
Production Scheduler				
Professional, not otherwise				
specified				
Reliability Engineer				
Surveyor/Transit Man				

Table 39. Estimated Number of Administration/Professional Employees at Nonmetal Mines (continued)

	0	N - 4! 1		
Occupation by Catagony	Survey	National	050/ 1.01	050/ 1101
Occupation by Category	Count	Estimate	95% LCL	95% UCL
Technician Electrical Technician Process Control Operator/Technician Sampler/Lab Technician Technician	34	381	182	581
Safety Inspector Safety	<u>7</u>	<u>147</u>	<u>0</u>	<u>314</u>
Supervisory	<u>319</u>	4,429	<u>1,704</u>	<u>7,154</u>
Executive General Manager Mine Owner President Vice President	25 25	179	<u>1,704</u> 89	269
Foreman Foreman/Shift Boss Lead Man Maintenance Foreman Maintenance Lead Man Mill Foreman Mine Foreman Pit Foreman Plant Foreman Production Foreman Shift Foreman Shop Foreman Superintendent	98	2,102	0	4,363
Assistant Manager Customer Service Manager Environmental Manager Financial Manager Human Resources Manager Lab Manager Maintenance Manager Manager Mill Manager Mine Manager Office Manager Plant Manager Production Manager Project Manager Quality Control Manager Quarry Manager Raw Material Manager Sales Manager	72	737	467	1,006

Table 39. Estimated Number of Administration/Professional Employees at Nonmetal Mines (continued)

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Shipping Manager				
Assistant Mine Supervisor Bagging/Baghouse Supervisor Blasting Supervisor Clay Operator Electrical Supervisor Lab Supervisor Maintenance Supervisor Mine Operations Mine Operator Mine Supervisor Plant Operator Plant Supervisor Production Supervisor Quality Assurance Supervisor Shift Supervisor Shipping Supervisor Supervisor	124	1,411	828	1,995

Table 40. Estimated Number of Maintenance Employees at Nonmetal Mines

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
MAINTENANCE	202	2,836	1,781	3,890
<u>Specialty</u>	<u>30</u>	<u>437</u>	<u>168</u>	706
Electrician	25	401	136	667
Electrician/Wireman Maintenance Electrician				
Welder	5	35	0	81
Welder				
Welder/Mechanic Support	<u>172</u>	<u>2,399</u>	<u>1,531</u>	<u>3,267</u>
Maintenance	98	<u>2,399</u> 1,246	486	2,005
Electrical Maintenance Greaser/Oiler Maintenance Maintenance Clerk Maintenance Planner Maintenance Technician Mechanical Maintenance Millwright Plant Maintenance Road Maintenance	30	1,240	400	2,000
Mechanic Diesel Mechanic Heavy Equipment Mechanic Maintenance Mechanic Master Mechanic Mechanic Mechanic Helper Mobile Equipment Mechanic Mobile Maintenance Mechanic Mobile Mechanic Plant Mechanic Wrens Mechanic	70	1,099	554	1,644
Repairman Automotive Repairman Heavy Duty Repairman Maintenance Repairman	4	DSU	DSU	DSU

Table 41. Number of Miscellaneous Employees at Nonmetal Mines

	Survey
Occupation by Category	Count
MISCELLANEOUS	4
<u>Trainee</u>	<u>2</u>
<u>Unknown</u>	2

Table 42. Estimated Number of Production Employees at Nonmetal Mines

Occupation by Category	Survey	National Estimate	95% I CI	95% LICI
PRODUCTION Equipment Operator Equipment Operator Backhoe Operator Bulldozer Operator Crane Operator Dredge Operator Equipment Operator Equipment Operator Forklift Operator Front End Loader Operator Grader Operator Gravity Mag Operator Heavy Equipment Operator Mobile Equipment Operator Rotary Bucket Excavator Operator Scraper Operator Stripping Operator Tractor Operator	636 221 124	6,426 1,892 1,058	95% LCL 5,142 1,308 603	95% UCL 7,710 <u>2,477</u> 1,512
Hoist Hoist Engineer Hoist Operator Hoistman Skip Tender/Cager/Station Attendant	12	117	22	211
Material Mover Haul Truck Operator/Driver Hauler/Haul Unit Operator Off Road Truck Driver Ore Truck Driver/Operator Pit Truck Driver Rock Truck Driver Scoop Loader Scoop Tram Operator Truck Driver Water Truck Operator	75	548	284	812

Table 42. Estimated Number of Production Employees at Nonmetal Mines (continued)

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Mining Machines Continuous Miner Operator Head Operator Undercutter Operator	5	93	0	204
Operator/Driver Dump Operator Transportation	3	DSU	DSU	DSU
Shovel Operator	2	DSU	DSU	DSU
Extraction Labor Mine Production Mine Support Miner	<u>77</u>	<u>1,018</u>	<u>363</u>	<u>1,673</u>
Material Preparation Additives Calcine Operator	<u>106</u> 10	<u>918</u> 121	<u>544</u> 0	<u>1,293</u> 286
Crusher Blunging Operator Crusher Helper Crusher Operator/Pan Feeder Operator Screenhouse Crusher	30	180	83	276
Cutter Cutting Machine Operator Sawyer	11	45	0	124
Mill Dry Mill Operator Mill Hand/Helper Mill Operator (ball/pebble/rod) Mill Production Worker Roller Mill Operator	55	572	271	873
<u>Process</u> Conveyor Operator Belt Vulcanizer	<u>61</u> 1	<u>659</u> DSU	<u>370</u> DSU	<u>948</u> DSU
Dry Processing Dry Plant/Process Operator Dryer Operator Kiln Operator	20	199	56	342
Other Fabricator Process Attendant Process Operator	6	90	0	210

Table 42. Estimated Number of Production Employees at Nonmetal Mines (continued)

			•	,
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Separation	28	337	132	541
Centrifuge Utility Extruder Operator Filter Operator Flotation/Concentrator Operator Grinder Operator Leaching Operations Worker Mix Operator Pan Operator Screen Plant Labor Screen Plant Operator Slurry Operator				
Wet Process Wet Plant Operator	6	28	0	58
Support Drill Operator	<u>171</u> 11	1,938 72	988 21	2,889 123
Electronics Robot Operator	2	DSU	DSU	DSU
Explosives Blaster Driller/Blaster Explosives/Powder Man	8	175	0	406
Other Control Room Controller Operator, not otherwise specified Production Operator Rak Handler	129	1,412	525	2,298
Quality Control Quality Control/Quality Assurance	15	186	51	320
Roof Bolter	6	61	0	124

Table 43. Estimated Number of Service and Utility Employees at Nonmetal Mines

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
SERVICE and UTILITY	254	2,968	2,236	3,699
General Labor	<u>150</u>	<u>1,776</u>	<u>1,217</u>	<u>2,334</u>
Cleaner	2	DSU	DSU	DSU
Janitor				
Tank Car Washer				
Construction	16	198	18	378
Construction				
Packer				
Shaft Miner/Shaft Repairer				
Laborer	51	587	256	918
Laborer	01	307	200	310
Miller				
Plant Helper				
Plant Man				
Production Worker				
Quarry Worker				
Material Handling	78	928	502	1,355
Bagger/Bagging Operations				,
Worker				
Crude Pile Operator				
Material Handler				
Palletizer				
Reclaim Operator				
Stacker Storage Operator				
Storage Operator Storeroom				
Yard Laborer				
Tala Laboloi				
Tradesman	2	DSU	DSU	DSU
Boiler Operator				
Weighman	1	DSU	DSU	DSU
Scale Clerk/Operator				
Support Labor	104	1,192	742	1,641
Barge Operations	<u> </u>	46	<u></u>	111
Barge Attendant/Boat Operator	_		-	
Deck Hand				
Conveyor Operator	1	DSU	DSU	DSU
Belt Cleaner/Conveyor Man	-			
Distribution	18	316	0	697
Packaging Operations Worker	10	310	U	037

Table 43. Estimated Number of Service and Utility Employees at Nonmetal Mines (continued)

		Survoy	National		
0	0-1	Survey		050/ 1 01	050/ 1101
Occupation by		Count	Estimate	95% LCL	95% UCL
Loading	9	49	561	344	779
	Bulk Loader				
	Load Haul Dump—Complete Cycle				
	Loader Operator				
	Loading				
	Plant Loader Operator				
	Production Loader				
	Rail Loader Operator				
	Shipping Loader				
	Stock Loader/Piler				
	Tipple Operator				
Utility		30	252	79	425
	Operator Utility				
	Plant Utility				
	Quarry Utility				
	Utility Lubricator				
	Utility Man				

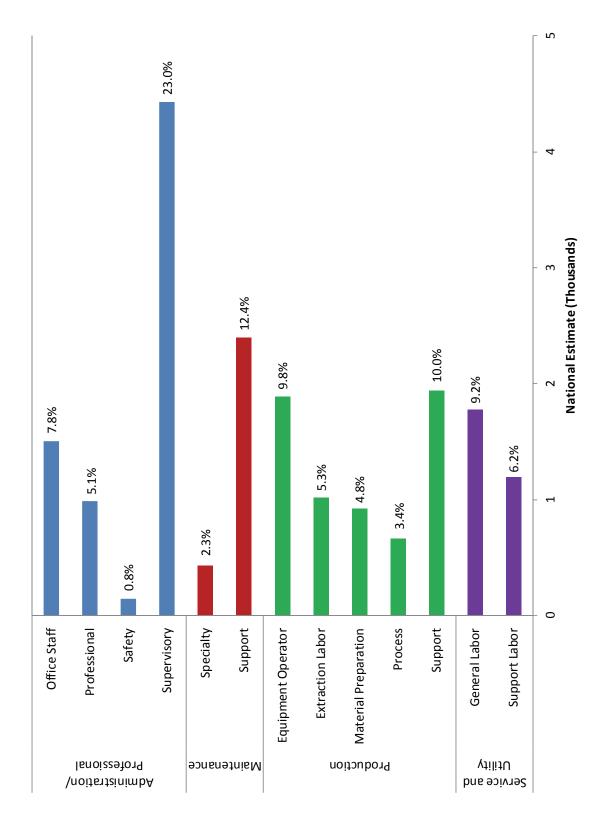


Figure 25. Occupational Categories of Employees at Nonmetal Mines.

Employee Statistics for Stone Mines

Summary of Employee Statistics for Stone Mines

The demographic and occupational characteristics of employees in the U.S. stone mining industry are presented in Tables 44 and 45 and Figures 26–28. The weighted estimate for gender indicates that the workforce is composed predominately of male employees (93.4 percent). The majority of stone mine workers are White (93.8 percent), with another 4.7 percent of the workers having a racial category of Black or African American. Fourteen percent of these employees are Hispanic or Latino. An estimated 62.0 percent are high school graduates and 20.9 percent have a level of education beyond high school. A review of the weighted estimates indicates that the average stone miner is 43.8 years of age and has worked in mining for 12.5 years, 10.3 years at the current mine, and 7.8 years in his/her job title. The national estimate for the average number of hours worked per week is 45.7. The primary work location for an estimated 36.3 percent of stone mine employees is a "Surface Mine: Strip, Open Pit or Quarry." An additional 33.5 percent of these employees work in "Mill Operations, Preparation Plants, or Breakers," while another 14.4 percent are employed in the "Surface Mine: Other Surface Mining" work location.

Tables 46, 47, 49, 50, and Figure 29 present the national estimates of the number of workers by four major occupational categories. (No estimates were calculated for Table 48: "Miscellaneous.") An estimated 19,435 (27.5 percent) stone mine workers are employed in the "Administration/Professional" category; 10,563 (14.9 percent) in the "Maintenance" category; 24,955 (35.3 percent) in the "Production" category; and 15,826 (22.3 percent) in the "Service and Utility" category.

Table 44. Demographic Characteristics of Employees at Stone Mines

	Survey	National			National		
Demographic Characteristic	Count	Estimate	95% LCL	95% UCL	Percent	95% LCL	95% UCL
Gender:							
Male	2,545	65,950	60,931	70,970	93.4	92.3	94.4
Female	173	4,666	3,802	5,530	9.9	5.6	7.7
Age (years)	2,629	43.8	42.9	44.7			
Highest level of education:							
Less than 9th grade	111	3,094	1,630	4,558	4.7	2.5	6.9
9th-12th grade (no diploma)	320	8,075	6,195	9,956	12.4	9.6	15.1
HS Graduate or Equivalent (GED)	1,607	40,481	35,504	45,457	62.0	56.9	67.1
Some College, Associate Degree, or	353	10,020	7,927	12,112	15.3	12.6	18.1
Technical School							
Bachelor's Degree or beyond	129	3,647	2,686	4,607	5.6	4.2	6.9
Ethnicity							
Hispanic or Latino	309	9,394	6.111	12,676	13.6	9.1	18.1
Non-Hispanic or Non-Latino	2,348	59,768	54,166	65,370	86.4	81.9	6.06
1							
Race:							
American Indian or Alaska Native	25	815	306	1,323	1.3	0.5	2.1
Asian	4	DSO	DSO	DSO	DSO	DSO	DSO
Black or African American	104	3,040	1,551	4,529	4.7	2.5	7.0
Native Hawaiian or Other Pacific Islander	9	198	0	441	0.3	0.0	0.7
White	2,362	60,494	55,116	65,872	93.8	91.5	0.96

Abbreviation: DSU, data suppressed.

Table 45. Occupational Characteristics of Employees at Stone Mines

Occupational Characteristic	Survey	National Estimate	95% LCL	95% LCL 95% UCL	National Percent	95% LCL	95% UCL
Hours worked (per week)	2,601	45.7	44.2	47.2			
Experience:	2 506	0	7	o o			
Experience at this Mine (years)	2,635	10.3	9.3 9.3	11.2			
Total Mining Experience (years)	2,643	12.5	11.7	13.3			
Primary Work Location:							
Underground Mine: Underground	217	1,710	1,305	2,115	2.4	1.8	3.0
Underground Mine: Surface Shops, Yards	121	732	482	983	1.0	0.7	1.4
Surface Mine: Strip, Open Pit, or Quarry	917	25,736	21,819	29,654	36.3	31.6	41.0
Surface Mine: Dredge	9	248	0	584	0.4	0.0	0.8
Surface Mine: Other Surface Mining	352	10,203	7,034	13,372	14.4	10.0	18.8
(Metal/Nonmetal Only)							
Independent Shops or Yards	22	530	0	1,077	0.7	0.0	1.5
Mill Operations, Preparation Plants, or	782	23,787	19,554	28,021	33.5	28.3	38.8
Breakers							
Office	301	7,957	6,438	9,475	11.2	9.3	13.1

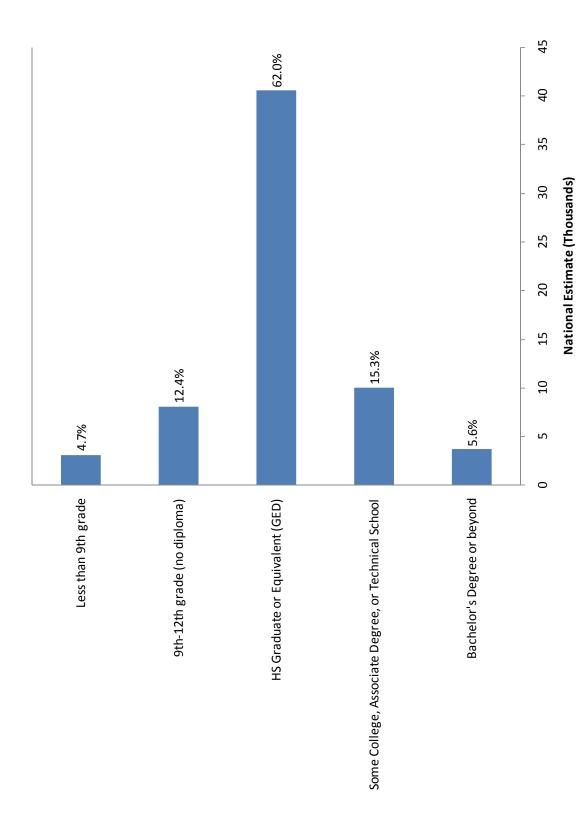


Figure 26. Education Level of Employees at Stone Mines.

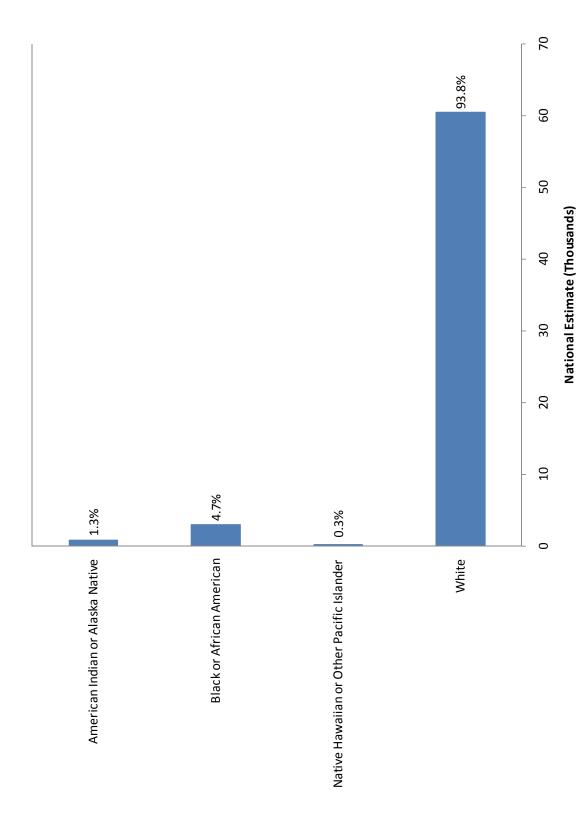


Figure 27. Race of Employees at Stone Mines.

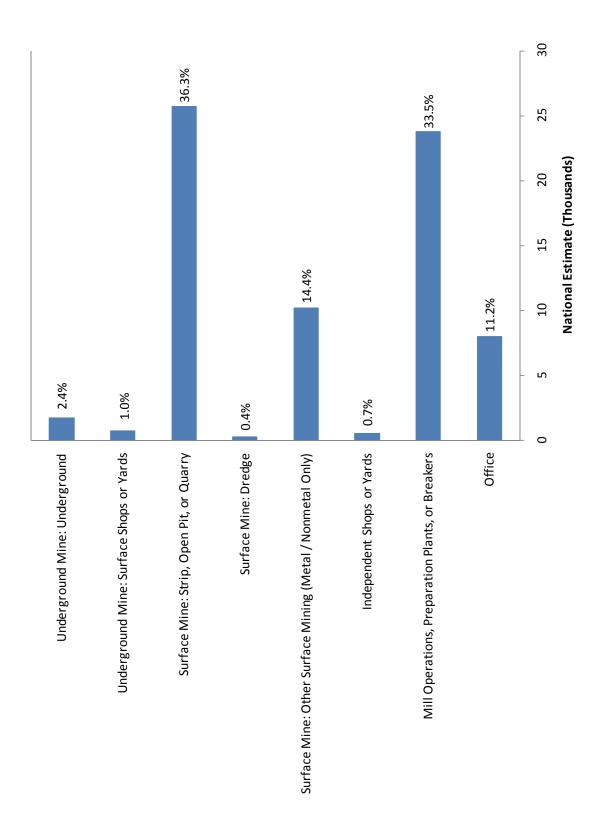


Figure 28. Primary Work Location of Employees at Stone Mines.

Table 46. Estimated Number of Administration/Professional Employees at Stone Mines

	Survoy	National		
Occupation by Category	Survey Count	Estimate	95% LCL	95% UCL
ADMINISTRATION/PROFESSIONAL	725	19,435	16,978	21,891
		•	•	
Office Staff Administrative Staff	<u>117</u> 69	<u>3,155</u> 1,748	<u>2,320</u> 1,250	<u>3,990</u> 2,245
Administration	09	1,740	1,230	2,243
Administrative Assistant				
Clerk				
Communications				
Customer Service				
Human Resources				
Information Technology				
Office Clerk				
Office Staff				
Plant Clerk Secretary				
Secretary				
Business	38	1,131	609	1,653
Accounting	00	.,	000	1,000
Bookkeeper				
Buyer				
Payroll				
Procurement				
Purchasing				
Sales Shipping				
Terminal Operator				
reminal operator				
Security	3	DSU	DSU	DSU
Guard				
	_			
Supplies	7	158	8	308
Supply Clerk Warehouse				
Warehouse Technician				
Wateriouse reciffician				
Professional	<u>92</u>	3,139	1,947	4,332
Engineer	14	566	234	897
Engineer				
(Electrical/Mining/Ventilation)				
Engineer, not otherwise specified				
Environmental Engineer				
Plant Engineer				
Process Engineer Production Engineer				
Project Engineer				
1 Tojost Enginosi				
Non-engineer	16	596	166	1,025
Chemist				
Control Person/Analyst				
Environmental Specialist				
Physical Tester				
Planner				

Table 46. Estimated Number of Administration/Professional Employees at Stone Mines (continued)

	Cumican	National		
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Professional, not otherwise specified Reliability Engineer	Odulit	Louinate	3370 ESE	00/8 002
Technician Electrical Technician Materials Technician Process Control Operator/Technician Production Technician Quarry Technician Sampler/Lab Technician Technician Utility Technician	62	1,978	990	2,966
Safety Inspector Safety Safety Manager	<u>11</u>	<u>346</u>	<u>80</u>	<u>613</u>
Supervisory Executive General Manager Mine Owner President Vice President	<u>505</u> 22	<u>12,794</u> 659	11,322 390	<u>14,265</u> 929
Foreman Assistant Superintendent Foreman Foreman/Shift Boss Lead Man Maintenance Foreman Maintenance Lead Man Mine Foreman Pit Foreman Plant Foreman Shop Foreman Superintendent	165	4,255	3,512	4,998
Manager Assistant Manager Distribution Manager Environmental Manager Equipment Maintenance Manage Equipment Manager Facility Manager Human Resources Manager Maintenance Manager Manager Mine Manager Office Manager	105 er	2,406	1,880	2,933

Table 46. Estimated Number of Administration/Professional Employees at Stone Mines (continued)

	irvey	National		
Occupation by Category C	ount	Estimate	95% LCL	95% UCL
Operations Manager Plant Manager				
Production Manager				
Project Manager				
Purchasing Manager				
Quality Control Manager				
Quarry Manager				
Regulatory Manager				
Sales Manager				
Scale Office Manager				
Technical Service Manager				
Supervisor	213	5,473	4,284	6,662
Blasting Supervisor		0,	.,_0.	0,002
Control Room Supervisor				
Crusher Supervisor				
Electrical Supervisor				
Equipment Supervisor				
Lab Supervisor				
Loader Supervisor				
Loadhouse Supervisor				
Maintenance Supervisor				
Mine Operator				
Mine Supervisor				
Mobile Equipment Supervisor				
Plant Operator				
Plant Supervisor Process Supervisor				
Production Supervisor				
Quality Assurance Supervisor				
Quarry Operator				
Quarry Supervisor				
Shift Supervisor				
Shipping Supervisor				
Supervisor				
Transportation Supervisor				
Warehouse Supervisor				
Wash Plant Supervisor				

Table 47. Estimated Number of Maintenance Employees at Stone Mines

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
MAINTENANCE	384	10,563	8,999	12,127
Specialty		2,219	1,533	12,127 2,904
<u>Specialty</u> Electrician	<u>79</u> 39	<u>2,213</u> 1,191	709	<u>2,904</u> 1,674
Electrician/Wireman	33	1,131	703	1,014
Maintenance Electrician				
Welder	40	1,027	572	1,483
Maintenance Welder				
Repair/Welder Welder				
Welder/Mechanic				
Weidenwechanie				
<u>Support</u>	<u>305</u>	<u>8,344</u>	<u>6,908</u>	<u>9,780</u>
Maintenance	132	3,604	2,585	4,624
Electrical Maintenance				
Equipment Maintenance				
Fixed Maintenance				
Greaser/Oiler				
Liquid Fuel Handler				
Maintenance Maintenance Clerk				
Maintenance Coordinator				
Maintenance Planner				
Maintenance Technician				
Mechanical Maintenance				
Millwright				
Mobile Maintenance				
Plant Maintenance				
Mechanic	149	3,721	2,632	4,811
Heavy Equipment Mechanic	143	3,721	2,032	4,011
Maintenance Mechanic				
Master Mechanic				
Mechanic				
Mechanic Helper				
Mobile Equipment Mechanic				
Mobile Maintenance Mechanic				
Mobile Mechanic				
Plant Mechanic				
Repairman	24	1,019	258	1,780
Automotive Repairman		2,223		.,
Electronic/Electrical Repairman				
Instrument Repairman				
Mechanical Repairman				
Repairman				

Table 48. Number of Miscellaneous Employees at Stone Mines

	Survey
Occupation by Category	Count
MISCELLANEOUS	7
<u>Trainee</u>	<u>1</u>
<u>Unknown</u>	<u>6</u>

Table 49. Estimated Number of Production Employees at Stone Mines

		· •		
	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
PRODUCTION	1,040	24,955	21,960	27,951
Equipment Operator	<u>589</u>	14,803	<u>12,345</u>	<u>17,261</u>
Dragline Operator	4	DSU	DSU	DSU
•				
Equipment Operator	297	8,113	6,018	10,208
Bobcat Operator				
Bulldozer Operator				
Crane Operator				
Dredge Operator				
End Dump Driver				
Equipment Operator				
Forklift Operator				
Front End Loader Operator				
Grader Operator				
Heavy Equipment Operator				
Highlift Operator				
Machine Operator				
Mobile Equipment Operator				
Paver Operator				
Payloader Operator				
Rotary Bucket Excavator Operator				
Scaler (mechanical)				
Tower Operator				
Track Hoe				
Tractor Operator				

Material Mover	275	6.209	4.898	7.521

Dump Operator Haul Truck Operator/Driver

Hauler/Haul Unit Operator

Motorman

Off Road Truck Driver

Operator/Driver

Pit Truck Driver

Quarry Truck Driver

Rock Truck Driver

Stock Truck/Stock Pile Driver

Transportation

Truck Driver

Water Truck Operator

Table 49. Estimated Number of Production Employees at Stone Mines (continued)

		Survey	National		
Occupation by	v Category	Count	Estimate	95% LCL	95% UCL
	l Operator	3	DSU	DSU	DSU
	•				
Extraction		<u>22</u>	<u>410</u>	<u>0</u>	<u>950</u>
	Heading Prep				
	Miner				
		44=	0.740	4 =00	
	<u>reparation</u>	<u>115</u>	<u>2,718</u> DSU	<u>1,728</u> DSU	3,709
Additi	Additives Utility	7	DSU	DSU	DSU
	Additives Office				
Crush	er	45	978	586	1,369
	Breaker Operator				-,
	Crusher Operator/Pan Feeder				
	Operator .				
	Crusher Plant Operator				
	Hammer Mill Operator				
	Jaw Operator				
	Rock Breaker Operator				
Cutter		47	1,115	215	2,015
Cutter	Sawyer	47	1,113	213	2,013
	Splitter				
	Stone Cutter				
	Trimmer				
Mill	Lineartena Desa Oceanten	22	547	167	927
	Limestone Prep Operator				
	Mill Man Mill Operator (ball/pebble/rod)				
	Milling Machine Operator				
	Roller Operator				
	rener operate.				
Process		<u>34</u> 10	<u>1,177</u>	<u>588</u>	<u>1,767</u>
Dry Pr	rocessing	10	373	33	713
	Dryer Operator				
	Kiln Operator				
Other		9	369	50	689
Julei	Fabricator	3	503	55	003
	Process Attendant				
Separa		15	435	93	776
	Grinder Operator				
	Mix Chemist				
	Mix Operator				
	Pelletizing Operations Worker				
	Pug Operator/Mixer Tender				
	Rotex Operator Screen Plant Operator				
	October Flam Operator				

Table 49. Estimated Number of Production Employees at Stone Mines (continued)

Occupation by Category Count Estimate 95% LCL 95% UCL Support 280 5,847 4,387 7,308 Drill Operator 46 730 442 1,019 Drill Helper/Chuck Tender Drill Operator 1 DSU DSU Electronics 1 DSU DSU Console Operator 48 561 288 834 Blaster Driller/Blaster Explosives/Powder Man Shooter 48 561 288 834 Other 142 3,500 2,176 4,823 Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) 48 561 288 48 Quality Control Quality Control/Quality Assurance 38 965 638 1,292	Occumentions has Costs many	Survey	National	050/ 1.01	05% 1101
Drill Operator Drill Helper/Chuck Tender Drill Operator Electronics Console Operator Explosives Blaster Driller/Blaster Explosives/Powder Man Shooter Other Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Quality Control Quality Control Step 1					
Drill Helper/Chuck Tender Drill Operator Electronics Console Operator Explosives Blaster Driller/Blaster Explosives/Powder Man Shooter Other Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control 288 834 834 834 834 834 834 834 834 834 8					
Electronics Console Operator Explosives Blaster Driller/Blaster Explosives/Powder Man Shooter Other Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Scaler (hand) Quality Control Explosives 1 DSU DSU DSU DSU DSU DSU A84 834 834 834 834 834 834 834 834 834 8		46	730	442	1,019
Electronics Console Operator Explosives Blaster Driller/Blaster Explosives/Powder Man Shooter Other Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control DSU DSU DSU DSU DSU DSU DSU DSU A834 834 834 834 834 834 834 834					
Explosives Blaster Driller/Blaster Explosives/Powder Man Shooter Other Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control Explosives 48 561 288 834 48 561 288 834 48 561 288 834 48 561 288 834 48 561 288 834 48 561 288 834 48 561 288 834 48 561 288 834 48 561 288 834 48 561 48 834 48 834 48 834 48 834 48 834 48 834 48 834 48 834 48 834 48 834 48 834 48 834 48 834 834	Drill Operator				
Explosives Blaster Driller/Blaster Explosives/Powder Man Shooter Other Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control 838 965 638 834 48 561 288 834 48 561 288 834 48 561 288 834 48 561 288 834 48 561 48 561 48 561 48 561 48 561 48 561 48 561 48 561 48 48 561 48 48 561 48 48 561 48 48 561 48 48 561 48 48 561 48 48 561 48 48 561 48 48 561 48 48 561 48 48 561 48 48 561 48 48 48 48 48 48 48 48 48 4	Electronics	1	DSU	DSU	DSU
Blaster Driller/Blaster Explosives/Powder Man Shooter Other Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control Blaster Driller/Blaster 142 3,500 2,176 4,823 4,823 Control Room Controller Dispatcher Operator Operator Production Operator Scaler (hand)	Console Operator				
Blaster Driller/Blaster Explosives/Powder Man Shooter Other Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control Blaster Driller/Blaster 142 3,500 2,176 4,823 4,823 Control Room Controller Dispatcher Operator Operator Production Operator Scaler (hand)	Fynlosives	48	561	288	834
Driller/Blaster Explosives/Powder Man Shooter Other Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control 38 965 638 1,292		40	007	200	00-7
Explosives/Powder Man Shooter Other 142 3,500 2,176 4,823 Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control 38 965 638 1,292					
Shooter Other 142 3,500 2,176 4,823 Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control 38 965 638 1,292					
Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control 38 965 638 1,292					
Control Room Controller Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control 38 965 638 1,292	Other	142	3.500	2.176	4.823
Dispatcher Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control 38 965 638 1,292			-,	_,	3,000
Operator, not otherwise specified Panel Operator Production Operator Scaler (hand) Quality Control 38 965 638 1,292	Controller				
Panel Operator Production Operator Scaler (hand) Quality Control 38 965 638 1,292	Dispatcher				
Production Operator Scaler (hand) Quality Control 38 965 638 1,292	Operator, not otherwise specified				
Scaler (hand) Quality Control 38 965 638 1,292	Panel Operator				
Quality Control 38 965 638 1,292	Production Operator				
· · · · · · · · · · · · · · · · · · ·	Scaler (hand)				
· · · · · · · · · · · · · · · · · · ·	Quality Control	38	965	638	1,292
					, -
Roof Bolter 5 49 0 107	Roof Bolter	5	49	0	107
Roof Bolter			, ,	•	- 3.
Roof Control Operator					

Table 50. Estimated Number of Service and Utility Employees at Stone Mines

	Sumon	National		
Occupation by Category	Survey Count	Estimate	95% LCL	95% UCL
SERVICE and UTILITY	565	15,826	13,213	18,439
				•
General Labor Cleaner	<u>293</u> 3	<u>9,020</u> DSU	<u>6,871</u> DSU	<u>11,169</u> DSU
Janitor	3	<i>D</i> 30	<i>D</i> 30	<i>D</i> 30
Tower Cleaner				
Tower oleaner				
Construction	11	271	0	547
Curb Cutter			_	
Ground Control/Timberman				
Packer				
Screed Person				
Laborer	190	6,107	4,029	8,184
Ground Man				
Laborer				
Miller				
Plant Man				
Quarry Worker				
Material Handling	36	1,215	518	1,911
Bagger/Bagging Operations		•		,
Worker				
Material Handler				
Palletizer				
Silo Operator				
Stacker				
Storeroom				
Yard Laborer				
Tradesman	5	141	0	319
Apprentice/Journeyman	3	141	U	319
Machinist				
Wadiiiiist				
Weighman	48	1,183	836	1,529
Scale Clerk/Operator				
Weighmaster				
Compant Labor	070	C 000	E 470	0.440
Support Labor	<u>212</u>	6,806	<u>5,172</u>	<u>8,440</u>
Barge Operations Barge Attendant/Boat Operator	О	188	0	407
Deck Hand				
Dock Worker				
DOCK WORKER				
Conveyor Operator	2	DSU	DSU	DSU
Belt Cleaner/Conveyor Man				
Distribution	7	407	0	407
	7	187	0	407
Packaging Operations Worker Packhouse				
Fackilouse				

Table 50. Estimated Number of Service and Utility Employees at Stone Mines (continued)

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
Loading	202	4,840	3,396	6,284
Bin Puller/Truck Loader Bulk Loader Load Man Loader Operator Loading Loadout Operator Pit Loader Operator Plant Loader Operator Production Loader Quarry Loader Operator Rail Loader Operator Stock Loader/Piler Yard Loader Operator		,,	0,000	3,23 .
Crusher Utility E.O. Utility Equipment Utility Mill Utility Pit Utility Person Plant Utility Production Utility Quarry Utility Utility Man Utility Scaler	55	1,561	912	2,210

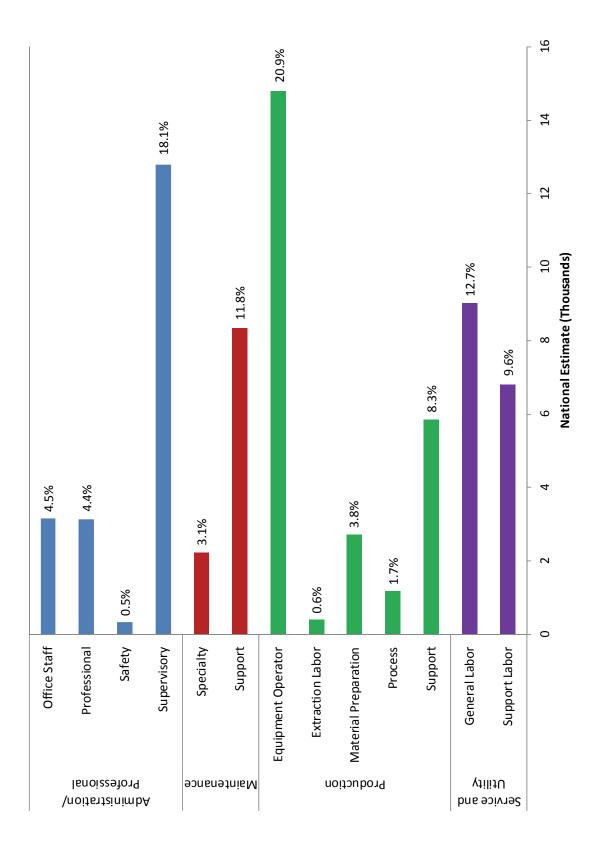


Figure 29. Occupational Categories of Employees at Stone Mines.

Employee Statistics for Sand and Gravel Mines

Summary of Employee Statistics for Sand and Gravel Mines

The demographic and occupational characteristics of employees in the U.S. sand and gravel mining industry are presented in Tables 51 and 52 and Figures 30–32. The weighted survey estimate for gender indicates that the workforce is composed predominately of male employees (92.1 percent). The majority of sand and gravel mine employees are White (94.1 percent), followed by Black or African American (4.0 percent). Almost 18 percent of these employees have an ethnicity of Hispanic or Latino. An estimated 59.9 percent are high school graduates, with another 20.7 percent having a level of education beyond high school. A review of the weighted estimates indicates that the average sand and gravel mine worker is 44.0 years of age and has worked in mining for 10.3 years, with 7.4 years at the current mine, and 7.4 years in his/her job title. The national estimate for the average number of hours worked per week is 46.1. The primary work location for an estimated 53.0 percent of sand and gravel mine employees is a "Surface Mine: Strip, Open Pit, or Quarry." An additional 14.8 percent of these employees work at a "Surface Mine: Other Surface Mining," while another 13.0 percent are employed in the "Surface Mine: Dredge" work location.

Tables 53, 54, 56, 57, and Figure 33 present the national estimates of the number of sand and gravel mine workers by four major occupational categories. (No estimates were calculated for Table 55: "Miscellaneous.") An estimated 9,445 (29.5 percent) are employed in the "Administration/Professional" category; 2,640 (8.3 percent) in the "Maintenance" category; 11,971 (37.5 percent) in the "Production" category; and 7,928 (24.7 percent) in the "Service and Utility" category.

Table 51. Demographic Characteristics of Employees at Sand and Gravel Mines

Demographic Characteristic	Survey	National Estimate	95% LCL	95% UCL	National Percent	95% LCL	95% UCL
Gender: Male Female	1,280	29,343 2,531	24,178 1,607	34,508 3,456	92.1 7.9	90.0	94.2
Age (years)	1,326	44.0	43.0	45.1			
Highest level of education: Less than 9th grade	69	1,464	310	2.619	4. 8	,	8 4.
9th–12th grade (no diploma)	176	4,502	3,122	5,881	14.7	10.3	19.1
רו סיים אינים br>Some College, Associate Degree, or	238	18,394 5,276	14, <i>222</i> 3,850	6,701	59.9 17.2	0.4.0 14.4	19.9
Technical School Bachelor's Degree or beyond	09	1,065	929	1,475	3.5	2.3	4.6
Ethnicity: Hispanic or Latino Non-Hispanic or Non-Latino	286 1,027	5,154 24,345	2,850 18,596	7,458 30,093	17.5 82.5	9.3 74.4	25.6 90.7
Race:							
American Indian or Alaska Native	28	44 1 2 0	210 LISC	673	1.6 - I.S.C.	0.7 190	2.5 1.2.0
Black or African American	28	1.109	277	1.940	0.4 0.0	0.1) (0) (0)
Native Hawaiian or Other Pacific Islander	2	DSO	DSO	DSO	DSO	DSO	DSO
White	1,066	26,151	20,354	31,948	94.1	92.1	96.1
Abbreviation: DCII data circurated							

Table 52. Occupational Characteristics of Employees at Sand and Gravel Mines

Occupational Characteristic	Survey	National Estimate	95% LCL	95% LCL 95% UCL	National Percent	95% LCL	95% LCL 95% UCL
Hours worked (per week)	1,220	46.1	43.6	48.5			
Experience:							
Experience in this Job Title (years)	1,350	7.4	6.2	8.6			
Experience at this Mine (years)	1,335	7.4	6.2	8.7			
Total Mining Experience (years)	1,352	10.3	9.5	11.2			
Primary Work Location:							
Surface Mine: Strip, Open Pit, or Quarry	678	17,029	12,145	21,913	53.0	42.3	63.7
Surface Mine: Dredge	171	4,190	2,281	6,100	13.0	7.8	18.3
Surface Mine: Other Surface Mining (Metal/Nonmetal Only)	244	4,740	2,462	7,018	14.8	7.3	22.2
Independent Shops or Yards	7	153	27	278	0.5	0.1	0.8
Mill Operations, Preparation Plants, or Breakers	129	2,305	1,078	3,532	7.2	3.3	11.0
Office	162	3,701	2,470	4,932	11.5	8.6	14.4

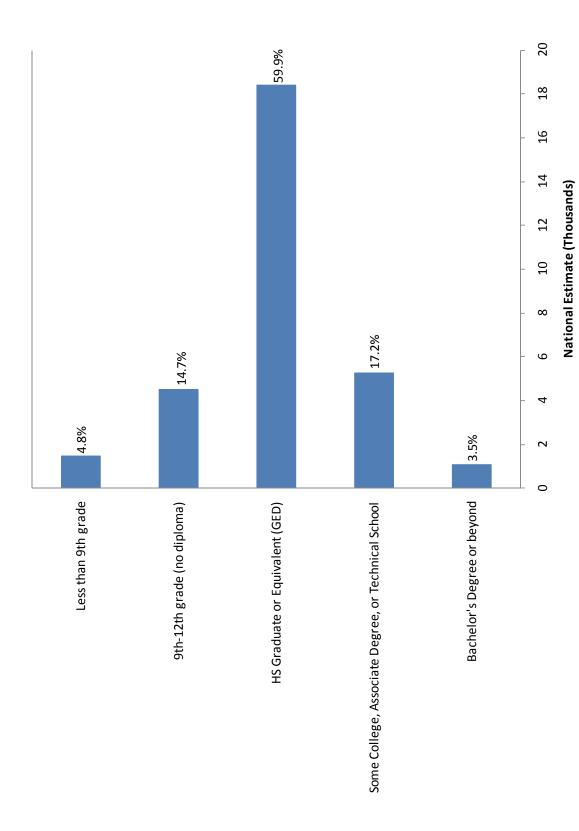


Figure 30. Education Level of Employees at Sand and Gravel Mines.

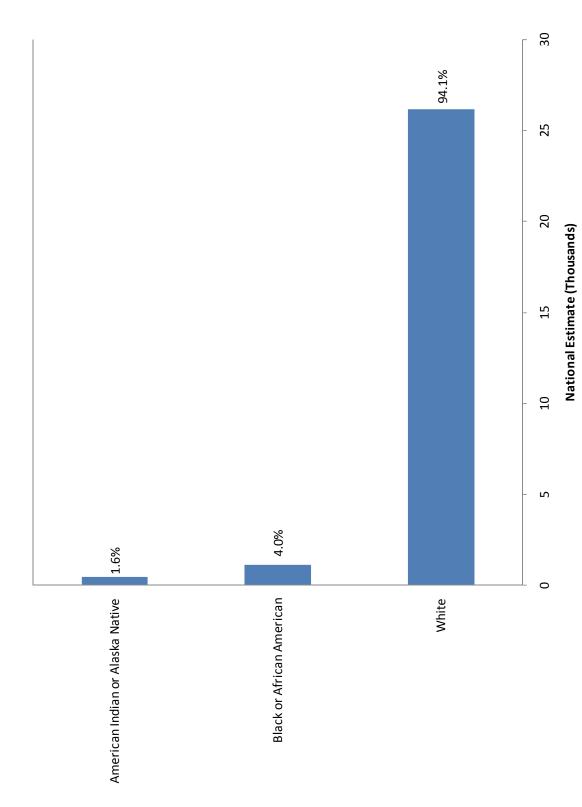


Figure 31. Race of Employees at Sand and Gravel Mines.

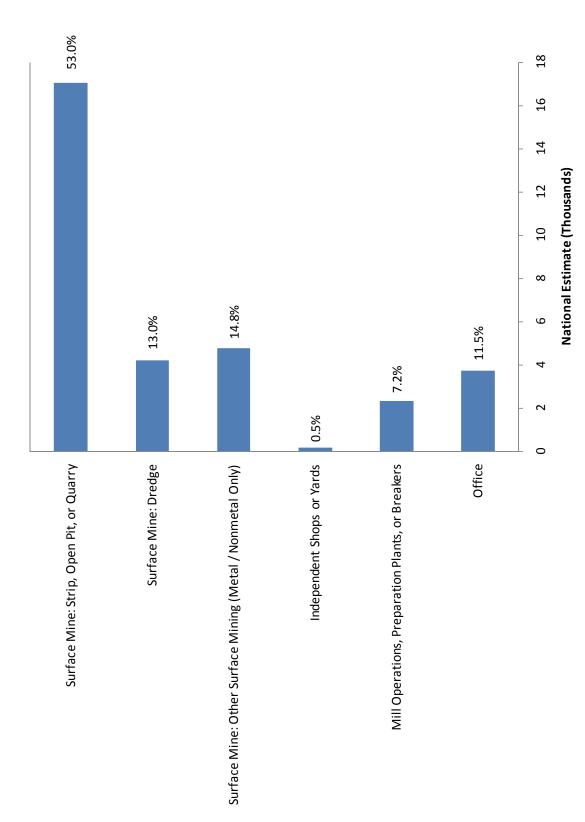


Figure 32. Primary Work Location of Employees at Sand and Gravel Mines.

Table 53. Estimated Number of Administration/Professional Employees at Sand and Gravel Mines

ccupation b	y Category	Survey Count	National Estimate	95% LCL	95% UCL
DMINISTR	ATION/PROFESSIONAL	398	9,445	6,998	11,892
Office Sta	ff	<u>65</u>	<u>1,512</u>	<u>745</u>	ź,27 <u>9</u>
	 nistrative Staff	43	1,098	401	1,795
	Administration		,		,
	Administrative Assistant				
	Clerk				
	Customer Service				
	Office Clerk				
	Office Staff				
	Plant Clerk				
	Receptionist				
	Secretary				
Busin	ess	17	350	88	612
	Accounting				
	Bookkeeper				
	Payroll				
	Purchasing				
	Sales				
Secur	itv	3	DSU	DSU	DSU
3334	Guard				
Union	Representative	2	DSU	DSU	DSU
Professio	nal	33	<u>596</u>	<u>185</u>	1,007
Engin		<u>33</u> 7	61	<u></u>	124
_	Engineer				
	(Electrical/Mining/Ventilation)				
	Engineer, not otherwise specified				
	Environmental Engineer				
	Plant Engineer				
Non-e	ngineer	12	302	0	671
	Environmental Specialist				
	Operating Engineer				
	Production Scheduler				
Techn	vician	14	234	74	393
i c ciiii	Sampler/Lab Technician	14	254	/4	333
	Technician				
Cofoto		40	405	00	000
<u>Safety</u>	Safety	<u>10</u>	<u>165</u>	<u>68</u>	<u>262</u>
	Safety Manager				
	Safety Supervisor				
	23.21, Capol 1.001				

Table 53. Estimated Number of Administration/Professional Employees at Sand and Gravel Mines (continued)

	Cumicali	National		
Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Supervisory	290	7,172	5,188	9,156
Executive	<u>200</u> 8	348	<u>5,166</u> 147	<u>550</u>
General Manager	_			
Mine Owner				
President				
Vice President				
F	00	4 000	4.050	0.000
Foreman	86	1,868	1,352	2,383
Foreman Foreman/Shift Boss				
Lead Man				
Maintenance Foreman				
Maintenance Lead Man				
Shop Foreman				
Plant Foreman				
Superintendent				
Cuperinterident				
Manager	60	1,485	848	2,121
Area Manager				
Assistant Manager				
Dredge Manager				
Dry Plant Manager				
Equipment Manager				
Manager				
Office Manager				
Operations Manager				
Plant Manager				
Production Manager				
Purchasing Manager				
Quarry Manager Sales Manager				
Shift Manager				
Shop Manager				
Chop manager				
Supervisor	136	3,471	2,234	4,708
Backhoe Supervisor				
Dozer Supervisor				
Lab Supervisor				
Maintenance Supervisor				
Mine Operator				
Plant Operator				
Plant Supervisor				
Production Supervisor				
Quarry Supervisor				
Shift Supervisor				
Supervisor Abbreviation: DSLL data suppressed				

Table 54. Estimated Number of Maintenance Employees at Sand and Gravel Mines

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
MAINTENANCE	176	2,640	2,135	3,145
Specialty	<u>17</u>	<u>274</u> 78	<u>88</u>	<u>460</u>
Electrician Electrician/Wireman	6	78	0	184
Maintenance Electrician				
Maintenance Electrician				
Welder	11	196	40	351
Certified Welder				
Repair/Welder				
Welder				
Welder/Mechanic				
<u>Support</u>	<u>159</u>	<u>2,365</u>	<u>1,910</u>	2,820
Maintenance	<u> </u>	<u>2,803</u> 803	<u> </u>	1,022
Electrical Maintenance				-,
Fixed Maintenance				
Greaser/Oiler				
Maintenance				
Maintenance Planner				
Plant Maintenance Production/Process Maintenance				
Truck Maintenance				
Track Maintenance				
Mechanic	69	1,125	775	1,476
Aggregate Mechanic				
Equipment Mechanic				
Maintenance Mechanic				
Mechanic Machania Halbar				
Mechanic Helper Mechanic/Welder				
Mobile Equipment Mechanic				
Mobile Maintenance Mechanic				
Mobile Mechanic				
Plant Mechanic				
Repairman	34	437	108	766
Automotive Repairman	34	437	100	700
Heavy Duty Repairman				
Plant Repairman				
Repairman				
Skilled Repairman				_

Table 55. Number of Miscellaneous Employees at Sand and Gravel Mines

	Survey
Occupation by Category	Count
MISCELLANEOUS	6
<u>Trainee</u>	1
<u>Unknown</u>	<u>5</u>

Table 56. Estimated Number of Production Employees at Sand and Gravel Mines

	Cumras	Notional		
Occupation by Catagory	Survey	National	05% CI	059/ 1101
Occupation by Category	Count	Estimate	95% LCL	95% UCL
PRODUCTION	506	11,971	7,813	16,130
Equipment Operator	<u>311</u>	<u>7,118</u>	<u>4,308</u>	<u>9,927</u>
Dragline Operator	9	194	21	367
Equipment Operator Backhoe Operator Bobcat Operator Bulldozer Operator Dredge Operator Equipment Operator Front End Loader Operator Grader Operator Heavy Equipment Operator Highlift Operator Hopper Operator Mobile Equipment Operator Mucking Machine Operator Rotary Bucket Excavator Operator Stripping Operator Tower Operator Track Hoe	194	4,530	2,398	6,663
Tractor Operator				
Hoist Hoist Engineer	16	111	0	368
Material Mover Haul Truck Operator/Driver Pit Truck Driver Rock Truck Driver Stock Truck/Stock Pile Driver Truck Driver Water Truck Operator	85	2,174	1,024	3,323
Operator Motorman	4	DSU	DSU	DSU
Shovel Operator	3	DSU	DSU	DSU

Table 56. Estimated Number of Production Employees at Sand and Gravel Mines (continued)

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
Material Preparation	<u>43</u>	<u>1,110</u>	<u>359</u>	<u>1,861</u>
Crusher	26	973	225	1,722
Crusher Operator/Pan Feeder				
Operator				
Crusher Plant Operator				
Cutter	11	27	0	75
Splitter	,,	21	U	73
Сримо				
Mill	6	110	0	265
Mill Operator (ball/pebble/rod)				
Process	<u>24</u> 12	<u>511</u>	<u>224</u>	<u>798</u>
Dry Processing	12	191	37	344
Dry Plant/Process Operator Dryer Operator				
Fluid Bed Dryer Operator				
Tidia Bea Bryer Operator				
Separation	2	DSU	DSU	DSU
Pug Operator/Mixer Tender				
Slurry Operator				
Wash Process	9	267	15	519
Wash Operator	Ū	207	,,	0.0
- Prince				
Wet Process	1	DSU	DSU	DSU
Wet Plant Operator				
Support	420	2 222	2.074	4 205
Support Drill Operator	<u>128</u> 2	<u>3,233</u> DSU	<u>2,071</u> DSU	<u>4,395</u> DSU
Dilli Operator	2	<i>D</i> 30	<i>D</i> 30	<i>D</i> 30
Explosives	2	DSU	DSU	DSU
Blaster				
Other	107	2 000	4 600	2.007
Dispatcher	107	2,806	1,626	3,987
Operator, not otherwise specified				
Production Operator				
Overlifts Company	4=	200	70	740
Quality Control Quality Control/Quality Assurance	17	393	70	716
Quality Control/Quality Assurance				

Table 57. Estimated Number of Service and Utility Employees at Sand and Gravel Mines

	Survey	National		
Occupation by Category	Count	Estimate	95% LCL	95% UCL
SERVICE and UTILITY	306	7,928	6,032	9,824
General Labor	<u>150</u>	3,470	2,119	4,822
Cleaners	- <u>100</u> 1	<u>DSU</u>	DSU	DSU
Cleanup Man	-	200	200	200
2.54.75p				
Laborer	81	1,916	876	2,957
Ground Hand				
Ground Man				
Laborer				
Plant Helper				
Plant Man				
Root Picker				
Stick Picker				
Material Handling	22	380	0	772
Bagger/Bagging Operations		000	Ū	,,,
Worker				
Mudpicker				
Reclaim Operator				
Storeroom				
Sweeper Operator				
- ,		5011	5011	504
Tradesman	3	DSU	DSU	DSU
Apprentice/Journeyman				
Weighman	43	1,104	577	1,631
Scale Clerk/Operator		.,	0	.,
Weighmaster				
•				
Support Labor	<u>156</u>	<u>4,458</u>	<u>3,352</u>	<u>5,563</u>
Barge Operations	4	DSU	DSU	DSU
Barge Attendant/Boat Operator				
Deck Hand				
Conveyor Operator	4	DSU	DSU	DSU
Belt Cleaner/Conveyor Man	•	200	200	200
Distribution	1	DSU	DSU	DSU
Packaging Operations Worker				
Looding	422	2 040	2.766	E 072
Loading Bulk Loader	123	3,919	2,766	5,072
Loader Operator				
Loadout Operator				
Operator/Loader				
Plant Loader Operator				
Rail Loader Operator				
Shipping Loader				
Stock Loader/Piler				
Yard Loader Operator				

Table 57. Estimated Number of Service and Utility Employees at Sand and Gravel Mines (continued)

Occupation by Category	Survey Count	National Estimate	95% LCL	95% UCL
Pumper Gravel Pumper	1	DSU	DSU	DSU
Supplies Parts	2	DSU	DSU	DSU
Utility Equipment Utility Pit Utility Person Plant Utility Utility Beltline Utility Man Wet Utility	21	361	200	523

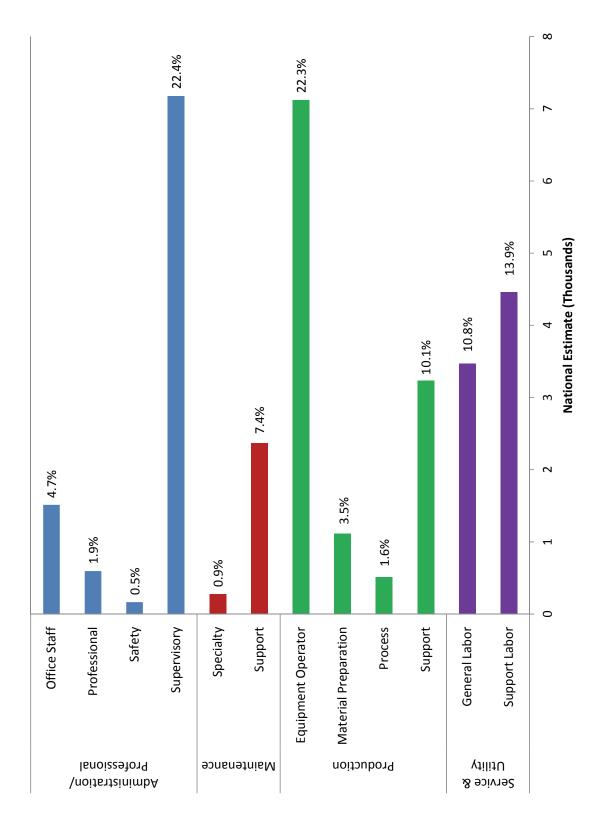


Figure 33. Occupational Categories of Employees at Sand and Gravel Mines.

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Appendices

Appendix A. Questionnaire Booklet

Form Approved OMB NO. 0920-0754 Exp. Date 10/31/2010



National Survey of the Mining Population Questionnaire



SAFER · HEALTHIER · PEOPLE™

Centers for Disease Control and Prevention National Institute for Occupational Safety and Health Pittsburgh Research Laboratory P.O. Box 18070 Pittsburgh, Pennsylvania 15236



Public reporting burden of this collection of information is estimated to average 120 minutes per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. An agency may not conduct or sponsor, and a person is not required to respond to a collection of information unless it displays a currently valid OMB control number. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden to CDC/ATSDR Reports Clearance Officer; 1600 Clifton Road NE, MS E-11, Atlanta, Georgia 30333; ATTN: PRA (0920-0633).

Mine ID Number: «MineIDNumber» Mine Name: «MineName» Reporting Week: «ReportingWeek»

QUESTIONNAIRE OVERVIEW

This questionnaire contains five parts:

Mine Questions Pages 1-13
 Employee Selection Instructions Page 14
 Employee Questions Instructions Pages 15-16
 Employee Questions Pages 17-18
 Final Questions and Comments Pages 19-20

Items of Special Importance:

- All responses you give should be for the specific Mine ID and name shown in the box above. Some items in the questionnaire are for a specific one-week period called the REPORTING WEEK, which is your payroll week that includes the date shown in the box above.
- 2. You have the option of completing either this survey questionnaire booklet or an Internet web-based survey questionnaire. The contents of both versions of the survey questionnaire are the same. Instructions to access the web-based questionnaire (www.miningsurvey.org) are attached to the cover letter included in the survey mailing.
- If you have a question regarding your REPORTING WEEK, how to access the web-based questionnaire, or if you need assistance in completing any of the items, please call 1-888-814-4707. This is the tollfree number for Westat, the survey contractor.
- Use the Comments section (Item F8 on Page 20) to explain any responses or situations unique to your mine.

MINE QUESTIONS

TRAINING

The first series of questions asks about miner training. This includes both annual miner refresher training and new miner training.

In the past 12 months, did this mining

	operation use its <i>employees</i> [Please check "Yes" or "Nequestion a, b, and c below	lo" for	
	 a. annual miner refresher training? b. training for newly hired inexperienced miners? c. training for newly hired experienced miners? 	Yes	No
M2.	In the past 12 months, did thi operation use an <i>outside train</i> conduct annual miner refrestraining? ☐ Yes → Go to Question (next page)	ner to sher on M3 on M4	9
МЗ.	[IF YES TO Question M2]: of outside trainer did you us check ALL that apply.] Contract trainer State grantee Other (Please specify)	se? [Ple	

1

W14.	In the past 12 months, did this mining operation use an outside trainer to conduct training for newly hired inexperienced miners? ☐ Yes → Go to Question M5 ☐ No → Go to Question M6 [IF YES TO Question M4]: What type of outside trainer did you use? [Please check ALL that apply.] ☐ Contract trainer ☐ State grantee ☐ Other (Please specify):	M8.	How frequently are periodic safety meetings (e.g., "toolbox talks"), for employees engaged in mining operations, conducted at this mine? [Please check one.] Less than once a year Annually Less than once a month Once a month Once every 2 weeks Once a week Several times a week Daily
W6.	In the past 12 months, did this mining operation use an <i>outside trainer</i> to conduct training for newly hired experienced miners? ☐ Yes → Go to Question M7 ☐ No → Go to Question M8	М9.	When conducting employee safety training and retraining, which of the following training materials and methods are used as part of your training program? [Please check ALL that apply.] Lectures Written materials Videos Self-guided interactive computer programs
M7.	[IF YES TO Question M6]: What type of outside trainer did you use? [Please check ALL that apply.] ☐ Contract trainer ☐ State grantee ☐ Other (Please specify):		 □ Demonstrations □ Hands-on training exercises □ Group exercises (role playing, games, problem solving, etc.) □ Classroom simulations (e.g., virtua reality) □ Worksite simulations □ Narrative story telling □ Other (Please specify):

	ext series of questions asks about the flanguages other than English.	M13.	Would it be helpful to have training materials, signs, or written materials in any other languages, in addition to those already provided by your mining operation?	
M10.	Approximately what percentage of employees currently working at the			
	mine use a language other than English to communicate?		☐ Yes → Go to Question M15	
	%		☐ No → Go to Work Schedules Section (next page)	
M11.	Does this mining operation currently provide training materials, signs, or other written materials in a language other than English?	M14.	Would it be helpful to have training materials, signs, or other written materials in language(s) other than English?	
	☐ Yes → Go to Question M12		☐ Yes → Go to Question M15	
	□ No → Go to Question M14		☐ No → Go to Work Schedules Section (next page)	
M12.	[IF YES TO Question M11]: What language(s) is/are provided? [Please check ALL that apply.]	M15.	[IF YES TO Question M13 or M14]:	
	☐ Spanish		Which languages? [Please check ALL that apply.]	
	Other (Please specify):		☐ Spanish	
			Other (Please specify):	
	3	,		

WORK SCHEDULES

The next series of questions asks about how the mine schedules work for the following types of mine operator employees:

- ♦ Production Workers are 'face workers' and others who work extracting coal/ore/stone.
- ◆ Production Support Workers are those who aid and maintain production (e.g., by cleaning or moving belts, maintaining ventilation, delivering supplies, repairing equipment, etc. Office workers are also counted here).
- Preparation Plant/Mill Workers are those who operate or perform support activities in a preparation plant or mill.

We suggest, for this section and the next, that you first respond to all questions in Column A for Production Workers, and then go back to complete them in Column B for Production Support Workers, followed by the Column C items for Preparation Plant/Mill Workers.

WORK SCHEDULES	A. Production Workers	B. Production Support Workers	C. Preparation Plant/ Mill Workers
M16.a. On average, how many days per	CHECK If this mine does not have any Production Workers and leave this column blank. If Box is NOT CHECKED, continue with this column.	CHECK if this mine does not have any Production Support Workers (and no office workers), then leave this column blank. If Box is NOT CHECKED, continue with this column.	CHECK if this mine does not have any Preparation Plant/Mill Workers and leave this column blank. If Box Is NOT CHECKED, continue with this column.
week are these workers scheduled to work?	 Scheduled days per week	L_ Scheduled days per week	L_ Scheduled days per week
b. On average, how many hours per day are these workers scheduled to work?	 Scheduled hours per day	L_L Scheduled hours per day	 Scheduled hours per day

WORK SCHEDULES (continued)

WORK SCHEDULES		A. Production Workers	B. Production Support Workers	C. Preparation Plant/ Mill Workers	
M16.c.	During the REPORTING WEEK (which includes the date shown in the box on Page 1), what was the average number of hours per week these workers actually worked (including overtime)?	_ Actual work hours during REPORTING WEEK	_ Actual work hours during REPORTING WEEK	_ Actual work hours during REPORTING WEEK	
d.	Do work crews generally change shifts at the active mining site (e.g., the face or long wall - also known as a 'hot seat" change)?	☐ Yes	☐ Yes	QUESTIONS M16.d & e. NOT APPLICABLE FOR PREPARATION	
e.	On average, how much time per shift do workers spend traveling to and from the active mining site on-shift (while being paid)?	Hours Minutes round trip, per shift GO TO COLUMN B	Hours Minutes round trip, per shift GO TO COLUMN C	PREPARATION PLANT MILL WORKERS GO TO SHIFT WORK SECTION (Next Page)	

SHIFT WORK

For the next series of questions, assume that the:

- Day shift begins in the morning hours (e.g., 6 a.m., 7 a.m., or 8 a.m.)
- Afternoon shift begins in the afternoon hours (e.g., 2 p.m. or 3 p.m.)
- Night or Midnight shift begins in the late evening hours (e.g., 11 p.m. or 12 a.m.)

SHIFT WORK	A. Production Workers	B. Production Support Workers	C. Preparation Plant/ Mill Workers
	CHECK if this mine does not have any Production Workers and leave this column blank. If Box is NOT CHECKED, continue with this column.	CHECK if this mine does not have any Production Support Workers (and no office workers), then leave this column blank. If Box is NOT CHECKED, continue with this column.	CHECK if this mine does not have any Preparation Plant/Mill Workers and leave this column blank. If Box Is NOT CHECKED, continue with this column.
M17. Typically how many shifts per day does the mine operate for these workers?	 Shifts per day	L_ Shifts per day	 Shifts per day
M18. Do they work rotating shifts?	Yes → GO TO QUESTION M19 No → GO TO QUESTION M21 (Next Page)	Yes → GO TO QUESTION M19 No → GO TO QUESTION M21 (Next Page)	Yes → GO TO QUESTION M19 No → GO TO QUESTION M21 (Next Page)
M19. [IF YES TO QUESTION M18]: How frequently do these workers change their assigned shift?	☐ Weekly ☐ Twice a Month ☐ Monthly ☐ Other (specify):	☐ Weekly ☐ Twice a Month ☐ Monthly ☐ Other (specify):	☐ Weekly ☐ Twice a Month ☐ Monthly ☐ Other (specify):

SHIFT WORK (continued)

	A. Production	B. Production	C. Preparation Plant/
SHIFT WORK	Workers	Support Workers	Mill Workers
M20. Do they rotate shifts clockwise or counterclockwise?	☐ Clockwise ☐ Counterclockwise	☐ Clockwise ☐ Counterclockwise	Clockwise Counterclockwise
day→afternoon→night	☐ Other (specify):	☐ Other (specify):	☐Other (specify):
Counterclockwise is night→afternoon→day			
M21. Are there any regularly scheduled unique work shifts that do not fit into the previous descriptions (e.g., a shift of three 12-hour days on Friday, Saturday, and Sunday, known as an "alternative work schedule" or "Weekend Warrior" shift)?	☐ Yes → GO TO QUESTION M22 ☐ No → GO TO COLUMN B	☐ Yes → GO TO QUESTION M22 ☐ No → GO TO COLUMN C	☐ Yes → GO TO QUESTION M22 ☐ No → GO TO NEXT PAGE
M22. [IF YES TO QUESTION M21]: Please either: a. describe this shift. If you need additional space, use the 'comments' section (Item F8) on Page 20; Or: b. send us an example of your mine's shift schedule(s) and check the appropriate box(es).	Schedule enclosed	Schedule enclosed	Schedule enclosed

INDEPENDENT CONTRACTOR EMPLOYEES

The next series of questions asks about the mine's use of independent contractor employees for various activities. Take special note of these two definitions:

- Independent contractor means "any person, partnership, corporation, firm, association, subsidiary of a corporation, or other organization that contracts to perform services or construction of a mine."
- ♦ REPORTING WEEK is your specific 7-day payroll period that includes the date shown in the box on Page 1. The number of independent contractors you report should be for that week only.

M23. In the REPORTING WEEK, did this mining operation use independent contractor employees to do	M24. How many independent contractor employees did you use for this activity during the REPORTING WEEK?	M25. How many total hours did independent contractor employees work in this activity during the REPORTING WEEK?
a. Mine development, including shaft and slope sinking, or "driving a decline"? Yes No	a → # of Contractor employees	a Contractor hours
b. Construction or reconstruction of mine facilities, including building or rebuilding preparation plants and mining equipment, maintenance, and building additions to existing facilities?	b → # of Contractor	b. Contractor hours
No No	employees	

INDEPENDENT CONTRACTOR EMPLOYEES (continued)

		2
M23. In the REPORTING WEEK, did this mining operation use independent contractor employees to do	M24. How many independent contractor employees did you use for this activity during the REPORTING WEEK?	M25. How many total hours did independent contractor employees work in this activity during the REPORTING WEEK?
c. Demolition of mine facilities? ☐ Yes ☐ No	c → # of Contractor employees	c Contractor hours
d. Construction of dams? ☐ Yes ☐ No	d → # of Contractor employees	d Contractor hours
e. Excavation or earthmoving activities involving mobile equipment? Pes No	e → # of Contractor employees	eContractor hours
f. Equipment installation, such as crushers and mills? ☐ Yes	f. → # of Contractor employees	f Contractor hours

INDEPENDENT CONTRACTOR EMPLOYEES (continued)

·		
M23. In the REPORTING WEEK, did this mining operation use independent contractor employees to do	M24. How many independent contractor employees did you use for this activity during the REPORTING WEEK?	M25. How many total hours did independent contractor employees work in this activity during the REPORTING WEEK?
g. Equipment service or repair of equipment on mine property for a period exceeding 5 consecutive days at a particular mine?		
☐ Yes — → No	g → # of Contractor employees	g Contractor hours
h. Material handling such as hauling of coal, ore, or refuse within mine property? (Only include material handling conducted primarily on mine property.)		
☐ Yes — → No	h	h Contractor hours
i. Drilling and blasting?		
☐ Yes — → No	i. → # of Contractor employees	i Contractor hours

INDEPENDENT CONTRACTOR EMPLOYEES (continued)

<u></u>		
M23. In the REPORTING WEEK, did this mining operation use independent contractor employees to do	M24. How many independent contractor employees did you use for this activity during the REPORTING WEEK?	M25. How many total hours did independent contractor employees work in this activity during the REPORTING WEEK?
j. Production support work (belt moves, building stoppings, installing roof support, moving a longwall, relocating a large piece of mining equipment (including dismantling and reassembly), surveying, engineering work, etc.)?	j → # of Contractor employees	j Contractor hours
k. Mineral extraction? Yes No	k → # of Contractor employees	k Contractor hours
I. Any other types of work? ☐ Yes → GO TO NEXT PAGE	I. → # of Contractor employees	I Contractor hours
Please describe this activity:		

SAFETY, COMMUNICATION, AND RESCUE MEASURES M26. Which of the following types of M27. Which of the following personal communication devices and systems locators, trackers, or other devices does does this mine currently use? [Please this mine currently use to make miners check ALL that apply.] more visible and to support escape in limited visibility situations? [Please ■ Dedicated telephones check ALL that apply.] ☐ Mine page phones ☐ Electronic or computerized tagging ☐ Trolley phones or tracking systems/devices ☐ Shaft or hoist phones ☐ Tag boards (check-in/check-out) ☐ Cell phones ☐ Reflective vests/clothing ☐ Voice Over Internet Protocol ☐ Chemical light sticks (VOIP) phones ☐ Lighted vests ☐ Handheld two-way radios ☐ Laser lights/pointers ☐ Wireless paging devices ☐ Strobe lights ☐ Leaky feeder communications None of the above system (not running a PED) Personal emergency device (PED) Other (Please specify): cap lamp/pager ☐ Through-the-Earth (TTE) technology (other than a PED, e.g., Flexalert or TeleMag) M28. Which of the following methods does this ☐ Inductive coupled radios mine use for emergency incident early ☐ Ethernet warning systems for miners? [Please check ALL that apply.] ☐ TRACKER Tagging System Longwall face communication Stench gas systems Audible systems ■ None of the above Visual systems (lights) ☐ Pager phones Other (Please specify): Telephones ☐ Messengers Electronic personal communication systems (e.g., PED) None of the above Other (Please specify):

M29.	Does this mine rescue team?	have its own mine	M32)	– The next two questions (M31 and apply only to underground mines.
		YES] How many lividual members are		ce mine respondents should skip to the ection (Employee Selection Instructions)
	res — Re abo	signed to the mine's scue team? cord total members ove and to Question M30	М31.	Which of the following types of emergency equipment or emergency supplies does this mine currently rely of for miner safety? [Please check ALL that apply.] Belt-worn self-contained-self-
		NO] Go to NOTE box in xt column		rescuers (SCSRs) Cached self-contained-self-rescuers (SCSRs)
M30.	Less than of Annually Less than of Once a mo Once every Once a wee	ne members of the mine [Please check one.] once a year once a month onth y 2 weeks		 □ Filter self-rescuers (FSRs) (e.g., W65) □ Stationary emergency refuge chambers □ Mobile emergency refuge chambers □ Sealing materials □ Cached water/food supplies □ First aid kits □ Defibrillator □ None of the above □ Other (Please specify):
			M32.	Which of the following types of escapeway aids does this mine use? [Please check ALL that apply.] Lifelines Directional lifelines Signage Colored reflectors Lighting Strobe lights None of the above Other (Please specify):

 Mine ID Number:
 Reporting Week:
 Estimated Number of Employees:

 «MineIDNumber»
 «ReportingWeek»
 Between «EstimatedEmpMin» and «EstimatedEmpMax»

 Mine Name:
 Start With Number:
 Take Every Number:

 «MineName»
 «StartWithNumber»
 «TakeEveryNumber»

EMPLOYEE SELECTION INSTRUCTIONS

The Employee Questions ask you to report the demographic characteristics of a sample of your employees. This page contains instructions for selecting the sample of employees to include in the Employee Questions. (Please DO NOT include independent contractor employees in this part of the questionnaire, and DO NOT include any mine employee who was not at work during the REPORTING WEEK.)

- Step 1. Print or copy a list from your files of the names and job titles of all mine employees who worked during the REPORTING WEEK (which includes the date shown in the box above) for the mining operation associated with the Mine ID and name (shown above). (Hourly and salaried employees can be combined, or listed separately, on the REPORTING WEEK list.)
- Step 2. Sequentially number the salaried and hourly employees on your list, starting with the first name on the top of the list, e.g., 1, 2, 3, ... This number will be the *employee sequence number*. [NOTE: The sequential numbering may be done by computer.]
- Step 3. Record the total number of employees who worked during the REPORTING WEEK.
 - → _____ = TOTAL NUMBER WHO WORKED DURING REPORTING WEEK

If this total number is . . .

... equal to 0, [not applicable]
Go to Page 19.

... fewer than 30, [all are to be included]
Please circle every one of the numbers you have recorded in Step 2, and Go to next page.

... 30 or more, [select a sample]
Continue with Step 4

- Step 4. Quarterly reports indicate that this mine employs the Estimated Number of Employees shown in the box above. Does the number of employees recorded in Step 3 fall within the range of Estimated Number of Employees shown in the box above?
 - ☐ Yes → Continue with Step 5.
 - □ No → If estimated number is incorrect, please call 1-888-814-4707 for assistance.

 This is the toll-free number for Westat, the survey contractor.
- Step 5. In these next steps, you will circle the *employee sequence numbers* for employees to be selected for the survey. To do this, you will use the **Start With Number** and **Take Every Number** printed in the box above.
- Step 6. First, circle the *employee sequence number* that matches the **Start With Number** in the box above. This is the first employee selected for the survey.
- Step 7. Next, start counting the *employee sequence numbers*, beginning with the sequence number after the one just circled. Count until you reach the **Take Every Number** listed in the box above. Circle that *employee sequence number*. This is the next selection.
- Step 8. Repeat Step 7 until you come to the end of your employee list.

EXAMPLE: If total employees = 49, Start With Number = 2, and Take Every Number = 3, then you would circle the following employee sequence numbers: 2, 5, 8, 11, 14, 17, 20, 23, 26, 29, 32, 35, 38, 41, 44, 47.

Step 9. Refer to the detailed instructions on the next page and record the sequence numbers you have circled in the first column of the Employee Questions.

INSTRUCTIONS FOR EMPLOYEE QUESTIONS

This section provides you with an item-by-item explanation for the Employee Questions. Please read these instructions carefully before completing the fold-out answer form on Page 17, or Employee Question screens on web version.

E1. Employee sequence number

This is the circled number from your employee roster list.

- If there are fewer than 30 employees who worked during the REPORTING WEEK at your mine, all employees are included in the survey. Write each circled number on a separate line and provide the information corresponding to that employee.
- If there are 30 or more employees who worked during the REPORTING WEEK at your mine, according to Steps 5-9 of the selection instructions, you have circled and recorded the sequence numbers of the employees being sampled. For example, if John Doe is fifth on your list, and he is selected to be included in the employee survey, then write "5" as the employee sequence number, and provide the information corresponding to that employee.

E2. Employee's regular job title

Regular job title means the title that specifies the employee's current position in the mine structure (e.g., manager). This information may be in an employee's personnel file or in the payroll system.

E3. Months or years of experience in this job title

Experience in this job title means the number of months or years that this employee has had his or her current job title. Report months only for those employees with less than 1 year of experience.

Months (MM) Column: If the employee
has been in the current job title less than a
year at this mine, please record the
number of months in the month's column.

Round partial months up if one- half or more

 Years (YY) Column: If the employee has been in the current job title 1 year or more, please record number of years in the year's column. Round partial years up if one-half or more.

E4. Months or years of experience in this mine

Experience in this mine means the number of months or years that this employee has been working at this mine, from the time that the mine hired him or her. Report months only for those employees with less than 1 year of experience.

- Months (MM) Column: If the employee has worked for the mine less than a year, please record the number of months in the month's column. Round partial months up if one-half or more.
- Years (YY) Column: If the employee has worked for the mine 1 year or more, please record number of years in the year's column. Round partial years up if one-half or more.

E5. Months or years of total mining experience

Total mining experience means the number of months or years that an employee has been employed in the mining industry overall. Please include years spent at other mining companies and at other ranks or job titles. Report months only for those employees with less than 1 year of experience.

- Months (MM) Column: If the employee has worked in the mining industry less than a year, please record the number of months in the month's column. Round partial months up if one-half or more.
- Years (YY) Column: If the employee has worked in the mining industry 1 year or more, please record number of years in the year's column. Round partial years up if one-half or more.

INSTRUCTIONS FOR EMPLOYEE QUESTIONS (continued)

E6. Number of hours worked during the REPORTING WEEK

Number of hours worked means the number of hours for which the employee was paid conducting mining business during the REPORTING WEEK. The REPORTING WEEK includes the date shown in the box at the top of Page 1 or Page 14.

 Do not include vacation time, sick time, medical leave, or other time spent on nonwork activities.

This information may be found in the employee's time reporting records.

E7. Employee's primary work location

Primary work location means the location where this employee worked the most hours in the REPORTING WEEK.

Check ONLY one location.

Location categories (listed on the answer form/screen) are adapted from MSHA's Quarterly Mine Employment and Coal Production Report (MSHA Form 7000-2) with the exception that the following operational subunits have been combined into one work location: Auger, Culm Bank or Refuse Pile. This information may be found in the same employee work records that are used as source data to compile the MSHA quarterly report.

E8. Gender

Please specify by checking if the employee is male (M) or female (F). This information may be found in the employee's personnel file.

E9. Hispanic or Latino

Please specify ethnicity by checking whether or not the employee is Hispanic or Latino. Note that an additional question on the employee's race follows in the next question. This information may be found in the

This information may be found in the employee's personnel file.

E10. Race

Please specify the employee's race by checking one or more categories.

E11. Year of birth

Please record the employee's year (YY) of birth. Use two digits for year (e.g., 1980 is "80").

This information may be found in the employee's personnel file.

E12. Highest level of education completed

Please check one category for *highest level* of education completed. This means the last grade that the employee completed.

This information is most likely included in the employee's personnel file.

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Bachelor's Degree or beyond

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	Highest Level of Education Completed	5 0	Some College, Associate Degree, or Technical Schoo														
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E7.	MAR)	5 :(s	Surface Mine (including associated shops and yards														
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Ē		J9	Employee Sequence Numb (from employee roster list)														
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FINAL QUESTIONS AND COMMENTS

F1.	In the REPORTING WEEK, were there any events or circumstances that would make what you have reported unusual (e.g., severe weather conditions, trouble in production, a labor strike, etc.)?
	☐ Yes → Go to Question F2
	□ No → Go to Question F3
F2.	[IF YES TO Question F1]: Please specify the unusual events:
F3.	What is today's date? M M D D Y Y Y Y
F4.	Please make a copy of this completed questionnaire and your list of sampled employees (keep these on file for 60 days) in case we need to contact you for clarification.
F5.	Please provide the company representative to be contacted regarding the completion of the questionnaire:
	Name:
	Title:
	Telephone: ()
	Telephone: ()
F6.	Reminder: If you so indicated in question M22, please enclose an example of your mine schedule with your completed questionnaire.
F7.	Please mail this completed questionnaire in the provided business reply envelope to the survey contractor: Westat, Room TC-1046F, 1650 Research Boulevard, Rockville, MD 20850-3195.
	Please record any comments on the next page.
	10

	FINAL QUESTIONS AND COMMENTS (continued)
F8.	Do you have any comments, or is there any other information you can provide that may help us understand the answers you provided? (Please include question numbers for comments or explanations related to specific responses.)
;	
	Thank you for your participation in this survey!
	20



Delivering on the Nation's promise: Safety and health at work for all people through research and prevention

If you have any questions regarding the National Survey of the Mining Population, please contact:

Linda J. McWilliams
Project Director
NIOSH, Pittsburgh Research Laboratory
P.O. Box 18070
626 Cochrans Mill Road
Building 01
Pittsburgh, PA 15236

Telephone: (412) 386-6116 Fax: (412) 386-6780 E-mail: LMcWilliams@cdc.gov

http://www.cdc.gov/niosh/mining/statistics/surview.htm

Appendix B. Questions and Answers Brochure

Do I need to report data for all employees of our mining operation?

If you have less than 30 employees at this mining operation, we ask you to report for all of them.

If you have 30 or more employees at this mine, we ask you to report data for only a sample of them.

In order to get good data about the mining industry, it is very important that you sample accurately. Our aim is to make the sampling of employees as simple as possible. Step by step instructions are provided in the survey booklet.

Should I include independent contractors in the employee questions?

Contractor information should only be included when responding to the **mine questions**. Contractors should **not** be counted as employees when completing the **employee questions**. Only data for mine operator employees should be included on the employee questions.

If the mining operation is being run by your company under contract to the owner, report for your employees but exclude workers associated with other independent contractors.

How long will the survey take?

Although this vanies by mining operation, on average it will take 120 minutes to complete the survey. This includes obtaining information from personnel records, and should take less time for smaller mines.

For further information on the purpose of this survey, please contact:

Linda McWilliams

Project Director
NIOSH, Pitrsburgh Research Laboratory
P.O. Box 18070
626 Cochrans Mill Road
Building 01
Pitrsburgh, PA 15236
(412) 386-6116
E-mail: LMcWilliams@cdc.gov

http://www.cdc.gov/niosh/mining/statistics/survey.htm

For further information on how to fill out the questionnaire, please contact:

Westat
Attr. National Mining Survey
1650 Research Boulevard
Room TC-1046F
Rockville, MD 20850
(888) 814-4707



National Survey of the Mining Population

Questions and Answers



Sponsored by the
National Institute for Occupational
Safety and Health (NIOSH)
Pittsburgh Research Laboratory
P.O. Box 18070
Pittsburgh, PA 15236

Why is this survey being done?

The mission of the National Institute for Occupational Safety and Health (NIOSH) is working to improve the safety and health of Annerican workers. As part of this effort, NIOSH/Pittsburgh Research Laboratory (PRL) is collecting demographic and other data on the mining inclustry.

Since 1986, there has been little research on the demographics of the mining labor force, such as age, gender, job title, languages used, educational attainment, race, ethnicity, and years of mining experience. These data are needed to understand the risk of work-related injuries, disease, and fatalities and to customize safety and health, interventions for specific groups of the mining industry. These data can also be used to learn more about the underlying causes of work-related incidents and to identify ways to reduce their occurrence.

NIOSH/PRL is sponsoring this survey of mining operations and their employees to fill this data gap. Our main objectives are to:

- collect basic information about mining operations;
- establish the demographic and occupational characteristics of mine operator employees for each mining commodity (i.e., coal, metal, nonmetal, stone, and sand and gravel); and
- estimate the number of independent contractor employees used by mining operations and their occupational characteristics.

What will the mining industry and my mine get out of this survey?

The ultimate goal of the survey is to minimize and prevent work-related injuries and diseases that harm miners and reduce productivity. NIOSH will use the information you provide to clarify safety and health issues and calculate injury rates for various occupations. For example, we now know how many electricians are reported as injured in mine accidents, but we don't know how many total electricians work in the mining industry, in order to calculate their injury rates. Once the survey is completed, such rates will be available, and NIOSH will send you a copy of the final report.

What data will be collected?

There are two sets of data being collected:

- The mine questions include items about the mining operation, its use of independent contractors, safety, and communication measures.
- The employee questions include demographic and occupational questions about individual mine employees.

It is important that you complete both parts of the survey. You have the option of completing either the survey questionnaire booklet or an Internet survey questionnaire. Both versions ask the same questions. Instructions to access the Internet questionnaire are attached to the cover letter included in this mailing.

Am I required to participate?

Your participation is voluntary and you may refuse to answer any question for any reason. However, the participation of each selected mining operation is vital to the success of the survey.

Why was my mining operation chosen?

Your mining operation was randomly selected from a list of all mining operations nationwide. The sample must represent the diversity of mining operations across the Nation. The information you provide is essential to obtain an accurate picture of the mining industry.

Who will see my responses?

Only NIOSH researchers, and researchers from Westat, NIOSH's data collection contractor, will see your responses. Both organizations are firmly committed to protecting the survey data and will not release this information unless compelled by law. The answers from all participating mines will be published only as summarized data so that no single company or individual employee can be identified.

Is it appropriate for me to release information about employees who work here?

You will not be reporting the names or other identifying information of individual employees. The data you provide cannot be linked to any of your individual employees.

Appendix C. MSHA Form 7000-2: Quarterly Mine Employment and Coal Production Report

DOL - MSHA - PEIR - OIEI P.O. Box 25367 Denver, Colorado 80225 - 0367 For Quarter Year	Mail Before (short	Check here if this report is being submitted by a contractor	Transminimation below is incurred, prease enter correct information nere. County:	Operation Name:	Operating Company Name and Mailing Address:		County	MSHA ID Number Contractor ID		Operation Name	Operating Company Name and Mailing Address					Copy 1 - Return to MSHA (Denver)
	(4) Production of clean coal during quarter, (short tons)													,	area code	OMB Number 1219-0007; Approval Expires Apri 30, 2011
_	(3) Total employee hours worked during the quarter												nis quarter?	Tel No	161. NO.	OMB Number 1219-0007:
DPY 2) S, and Coal Production	rage number ersons working ng quarter												r illnesses did you have th			
ort	Code	2	02	03	04	05	90	12	17	30	66		ries o			
Quarterly Mine Employment and Coal Production Report (SEE INSTRUCTIONS ON REVERSE SIDE OF COPY 2)	(1)Operation Sub Unit Code(s) Code (2)Average number prevlously reported: of persons workin during quarter	Underground Mine Underground	Surface Shops, Yards, etc.	Surface Strip, Open Pit,	(including Auger (Coal Mine Only)	shops and Cuim Bank or Refuse Pile (Coal Mine Only)	Dredge	Other Surface Mining (Metal/Normetal Only)	Independent Shops or Yards	Mill Operations, Preparation Plants, or Breakers (include associated shops and yards)	Office (professional and clerical employees at the mine or plant working in an office)	2. Other Reportable Data	epol	Person to be contacted Name regarding this report:	Title	MSHA Form 7000-2, July 97, (revised)

Quarterly Mine Employment and Coal Production Report

U.S. Department of Labor

Mine Safety and Health Administration

OBM Control Number 1219-0007; Approval Expires April 30, 2011





This report is required by law (30 U.S.C. subsection 813; 30 C.F.R. Part 50). Failure to report may result in the issuance of a citation or order under 30 U.S.C. subsection 814 to an operator of a coal or other mine, the assessment of a civil penalty against an operator of a coal or other mine under 30 U.S.C. subsection 820(a), and the institution of a civil action under 30 U.S. C. subsection 818. An individual who knowingly makes a false statement in any report shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment for not more than 5 years, or both, under 30 U.S.C. subsection 820(f). Whoever, in any matter within the jurisdiction of any department or agency of the United States knowingly and willfully falsifies, conceals or covers up by any trick scheme, or device, a material fact, or makes or uses any false writing or document knowing the same to contain any false, fictitous or fraudulent statement or entry, shall be fined under 18 U. S. C. or imprisioned not more than five years, or both, under 18 U.S.C. subsection 1001.

Important:

(INSTRUCTIONS)

This form must be completed and mailed or faxed within 15 days after the end of each calendar quarter.

1. Fill out this form as completely as possible and return Copy 1 of this report to:

PEIR - Office of Injury and Employment Information OR You may FAX Copy 1 to Fax # 1-888 - 231 - 5515 P.O. BOX 25367

Denver, CO 80225-0367

- 2. If it is necessary to make any address changes, indicate correct information on this form.
- 3. When pre-addressed, this form is only for the operation with I. D. number as shown. Do not use for any other operation
- 4. Sand and Gravel operators report employment data under code 03 or 06 as appropriate, except for data on office workers which should be reported under code 99.
- 5. All mine operators and independent contractors reporting as required by 30 C.F.R. Part 50, should show persons working and employee hours worked; those producing coal should also show production date.
- 6. Independent Contractors should complete quarterly only one form for activities at all coal locations, and one form for activities at metal and nonmetal locations.

The public reporting burden for this collection of Information is estimated to average 30 minutes per response, including the time for reviewing instructions, searching existing date sources, gathering and maintaining the date needed, and completing and reviewing the collection of Information. Send comments regarding this estimated response time or any other aspect of this collection of information, including suggestions for reducing this burden, to Mine Safety and Health Administration, U.S. Department of Labor, 1100 Wilson Boulevard, Arlington, VA 22209-3939.

Persons are not required to respond to this collection of information unless this form displays a currently valid OMB control number.

MSHA Form 7000-2, July 97 (revised)

Appendix D. Standard Ir	ndustrial Classificatio in 2007	on (SIC) for Active Mines

Coal Mining Sector

Anthracite Coal

Bituminous Coal

Metal Mining Sector

Alumina (Mill) Aluminum Ore

Beryl Chromite Copper Ore

Gold (Lode & Placer)

Iron Ore

Lead and/or Zinc Ore

Manganese Metal Ores, NEC Molybdenum Platinum Group Rare Earths Silver Ores Titanium Uranium

Uranium – Vanadium Ores

Vanadium Zircon

Nonmetal Mining Sector

Aplite Barite

Boron Materials

Brucite

Chemical and Fertilizer, NEC

Clay (Common) Clay (Fire)

Clay, Ceramic and Refractory, NEC

Feldspar Fluorspar Gemstones Gilsonite Gypsum

Kyanite

Nonmetal Mining Sector (Cont.)

Leonardite Magnesite Mica

Nonmetallic Minerals, NEC

Oil Sand Oil Shale Perlite

Phosphate Rock Pigment Mineral

Potash

Potash, Soda, & Borate Minerals, NEC

Pumice

Salt (Evaporated) Salt (Rock) Shale (Common) Sodium Compounds

Talc, Soapstone, & Pyrophyllite

Trona Vermiculite

Stone Mining Sector

Cement

Granite (Crushed & Broken)

Granite (Dimension)

Lime

Limestone (Crushed & Broken)

Limestone (Dimension) Marble (Crushed & Broken)

Marble (Dimension)

Sandstone (Crushed & Broken)

Sandstone (Dimension) Slate (Crushed & Broken)

Slate (Dimension)

Stone, Crushed & Broken, NEC

Stone, Dimension, NEC

Traprock (Crushed & Broken)

Traprock (Dimension)

Sand and Gravel Mining Sector

Sand & Gravel

Abbreviation: NEC, not elsewhere classified

Appendix E. Stratification and Sample Size Guidelines

Stratification

The cum \sqrt{f} rule is often suggested for use in forming strata for surveys of businesses, which typically have a large number of small businesses with very few employees and a small number of large businesses with quite substantial payrolls [Cochran 1977]. Using this approach, strata that have approximately equal sizes in terms of the square root of the size measure are established. The cum \sqrt{f} rule was used in determining the initial size-based strata for each mining sector with an assumption of about 4–5 strata per sector for underground mines and for surface mines. Except for sand and gravel mines, the large mines account for 25 percent or more of total employment. These initial stratum definitions for each commodity varied somewhat across mining sectors but were similar.

The next step in stratum formation was to recognize that data from the five mining sectors would be combined to study mining as a whole. Using common definitions for strata across the five sectors facilitated these combined analyses. The initial stratum definitions were compared to determine a common stratification approach. The stratum definitions that met the needs for all five commodities were formed by the cross of underground versus surface mines with these size groupings of employees: 1–9, 10–25, 26–50, 51–75, 76–100, 101–250, and 251 and up.

Sample Size

To determine the stratum sample sizes, the precision of percentage estimates under various sample sizes was considered. Table E-1 presents the half-length of confidence intervals around an estimated percentage \hat{P} under various sample size and design effects and assuming large population sizes. For this table, the confidence interval was approximated for design purposes as:

$$\hat{P} \pm z_{1-\alpha} \sqrt{Var(\hat{P})} \tag{1}$$

Here $z_{1-\alpha}$ is the value of the critical point x at which the normal cumulative distribution function equals $1-\alpha$, and $v_{ar}(\hat{P})$ is the variance of \hat{P} . The half-length HL is:

$$HL = z_{1-\alpha} \sqrt{Var(\hat{P})}$$
 (2)

That is, \hat{P} can be expected to fall within the range [P-HL, P+HL] with 95 percent confidence for the indicated sample sizes.

To determine these half-lengths of confidence intervals, there is a need to estimate the variance of the estimated percentage \hat{P} . Ignoring finite population correction factors, Table E-1 models the variance for an estimated percentage \hat{P} as:

$$Var(\hat{P}) = \frac{P(100 - P)}{n} DEFF$$
 (3)

where n is the sample size, P is the percentage being estimated, and DEFF is the design effect. The design effect for a survey estimate is defined to be the ratio of the statistic under the actual design divided by the variance that would have been achieved from a simple random sample of the same size. The design effect represents the cumulative effect of design components such as stratification, unequal weighting, and clustering, and varies with each design. The design effects for this survey were estimated to be about 1.00 for mine-level and employee-level estimates within strata. Crosscutting estimates were likely to have larger design effects, particularly for employee-level estimates. The design effect differs from 1.00 for the crosscutting estimates due to the variation in sampling rates used across strata. Fortunately, these crosscutting estimates often have large sampler sizes due to combining samples across strata.

Sample sizes were set with the guideline that the precision for stratum estimates was constrained as that shown for sample sizes of 100 in Table E-1. Some mine strata have very small population sizes and some mining sectors are small overall. In such situations, the variance as given in equation (3) is reduced by the factor (N - n)/(N - 1), where n is the sample size and N is the population size. Rather than create versions of Table E-1 for all possible population sizes, finite-population-corrected (fpc) sample sizes were developed. An actual sample size of n for a population of size N is equivalent to the precision achieved with a sample size of $n' = \frac{n(N-1)}{N-n}$

from a population so large that fpc effects are ignorable. Initial sample sizes were set for each stratum so that the finite-population-corrected sample size was about 100 and then inflated to account for a projected 80 percent response rate. These initial sample sizes were then adjusted to prevent excessive variations in the sampling rates across strata for mines and for employees.

Besides the number of mines selected, the employee sample size is affected by the eligibility and response rates for mines and the average number of employees sampled per mine. The average number of employees sampled per mine would be about 20 except for the smallest stratum where approximately 5 employees would tend to be sampled. It was assumed that 80 percent of all eligible mines would respond, providing both mine-level and employee-level data. For sample design purposes, the assumption was made that a variable percentage of mines would be eligible for the survey, depending upon employment size. An eligibility rate of 85 percent was assumed for mines with 1–9 employees. These mines are most likely to shut down operations or go out of business. An eligibility rate of 90 percent was assumed for mines with 10–50 employees, and 95 percent for mines with 51–100 employees. For very large mines with employment of more than 100, an eligibility rate of 99 percent was assumed, as they should be most stable in terms of their operations.

In designing the commodity samples, an effort was made to minimize the design effects for mine-level and employee-level analyses. In particular, the goal was to achieve design effects of 1.0 for within-stratum estimates and design effects of 2.0 or less for crosscutting estimates. Following standard practice, the design effect DEFF was modeled as the product of the design effect associated with unequal weighting D_w and the design effect for clustering D_c , that is

 $DEFF = D_w * D_c$. A simple random sample has both design effect components equal to one—therefore DEFF = 1.

Both mine-level and employee-level estimates could potentially be subject to an unequal weighting effect greater than one, particularly for crosscutting estimates that combine data from multiple strata. The design effect for unequal weighting can be estimated as:

$$D_{w} = \frac{n \sum_{i=1}^{n} W_{i}^{2}}{\left(\sum_{i=1}^{n} W_{i}\right)^{2}}$$
(4)

where n is the total sample size and W_i is the weight for the i^{th} observation. When the weights (the inverse of the selection probabilities) are equal for all selections, $D_w = 1$. For mines, $D_w = 1$ within all strata for the proposed designs and was often only slightly greater than one across strata. For employees, $D_w = 1$ except for the two largest strata that collapsed employee size categories. These strata tended to have all mines selected with certainty, so the only way to reduce D_w was to increase the number of employees sampled per mine from 25 to 50. Adjusting the sample size for the very large mines could even out the employee-level weights within these strata and across strata. However, the increase in employee sample size also increased the burden for the mine respondent and increased the design effect for clustering.

The design effect associated with clustering measures the loss of precision of a clustered sample as compared with a simple random sample. Clustered samples tend to have less precision than simple random samples of the same size, because units within the same cluster usually are more homogeneous than units from different clusters. The design effect for clustering can be estimated as:

$$D_c = 1 + \rho(b-1) \tag{5}$$

where ρ is the intracluster correlation coefficient and b is the cluster size. Because stratified simple random sampling would be used to select mines, the mines would not be clustered (b=1) and mine-level estimates would not be subject to a clustering effect ($D_c=1$). However, multiple employees would be selected from each mine, so employee-level estimates would be subject to a design effect due to clustering. For the purpose of modeling the clustering design effect, it was assumed that variable values for ρ be based upon the size of the mine. Employees within small mines with 1 to 50 employees were expected to be more homogeneous, so a value of $\rho=5$ percent was assumed. Medium size mines were assumed to be less homogeneous, so a value of $\rho=3$ percent was assumed. Large mines with more than 100 employees were expected to be quite diverse, so a value of $\rho=1$ percent was assumed. A value of $\rho=3$ percent was assumed for estimates compiled across strata.

Table E-1. Half-Length of 95% Confidence Intervals in Percentage Points for Various Percentages Being Estimated for Domains of Various Sizes with Various Design Effects

DEFF	P	50	75	100	150	200	250	350	400	500
1.00	10	8	7	6	5	4	4	3	3	3
1.00	20	11	9	8	6	6	5	4	4	4
1.00	25	12	10	8	7	6	5	5	4	4
1.00	30	13	10	9	7	6	6	5	4	4
1.00	40	14	11	10	8	7	6	5	5	4
1.00	50	14	11	10	8	7	6	5	5	4
1.25	10	9	8	7	5	5	4	4	3	3
1.25	20	12	10	9	7	6	6	5	4	4
1.25	25	13	11	9	8	7	6	5	5	4
1.25	30	14	12	10	8	7	6	5	5	4
1.25	40	15	12	11	9	8	7	6	5	5
1.25	50	15	13	11	9	8	7	6	5	5
1.50	10	10	8	7	6	5	5	4	4	3
1.50	20	14	11	10	8	7	6	5	5	4
1.50	25	15	12	10	8	7	7	6	5	5
1.50	30	16	13	11	9	8	7	6	6	5
1.50	40	17	14	12	10	8	7	6	6	5
1.50	50	17	14	12	10	8	8	6	6	5
2.00	10	12	10	8	7	6	5	4	4	4
2.00	20	16	13	11	9	8	7	6	6	5
2.00	25	17	14	12	10	8	8	6	6	5
2.00	30	18	15	13	10	9	8	7	6	6
2.00	40	19	16	14	11	10	9	7	7	6
2.00	50	20	16	14	11	10	9	7	7	6
3.00	10	12	10	8	7	6	5	4	4	4
3.00	20	16	13	11	9	8	7	6	6	5
3.00	25	17	14	12	10	8	8	6	6	5
3.00	30	18	15	13	10	9	8	7	6	6
3.00	40	19	16	14	11	10	9	7	7	6
3.00	50	20	16	14	11	10	9	7	7	6

Appendix F. Sample Size Allocation Using MSHA Data from the Second Quarter of 2002

Table F-1. Sample Allocation for Underground Coal Mines

	Number	Percentage		Percentage				Responding
	of of	of Total	Number of	of Total	Sample	Eligibility	Response	Eligible
Stratum	Mines	Mines	Employees	Employees	Mines	Rate		
1–9	102		461	1%	26	85%		
10–25	149		2,589	%2		%06	80%	
26–50	146		5,206	15%		%06	80%	
51–75	49		3,098	%6	35	95%	80%	27
76–100	22		1,917	2%		95%	80%	
101–250	49	%6	8,301	24%		%66	80%	
251+	34		13,477	38%	34	%66	%08	27
Total	551	100%	,,	100%	331			2

	Employees	Total	Nonresponse	Average					
	Sampled	Sample	Adjusted	Employee	Mine	Employee	Employee	Employee	Employee
Stratum	Per Mine	Employees	Mine Weight	Weight	DEFF	D	Q	P	DEFF
1–9		172		2.3	1.0	1.0	2%	1.2	1.2
10–25		851	2.7	2.7	1.0	1.0	2%	1.8	1.8
26–50	18	860		5.4	1.0	1.0	2%	1.8	1.8
51–75		561	1.8	5.3	1.0	1.0	3%	1.6	1.6
76–100		364		5.0	1.0	1.0	3%	1.6	1.6
101–250	23	806		9.1	1.0	1.0	1%	1.2	1.3
251+		651	1.3	20.5	1.0	7.	1%	1.2	1.3
Total		4.366			1.1	1.6	3%	1.5	2.5

Table F-2. Sample Allocation for Surface Coal Mines

	Number Per	Percentage		Percentage				Responding
	o	of Total	Number of	of Total	Sample	Eligibility	Response	Eligible
Stratum	Mines	Mines	Employees	Employees	Mines	Rate	Rate	Mines
1–9	518		2,193	%9	101	%58	%08	69
10–25	252		4,166	12%	84	%06	80%	09
26–50	188		0,860	19%	75	%06	80%	54
51–75	58	2%	3,500	10%	36	%26	80%	27
76–100	24		2,068	%9	20	%26	80%	15
101–250	52		8,114	23%	52	%66	80%	41
251+	23		8,823	25%	23	%66	80%	18
Total	1,115	100%	35,724	100%	391			285

	Employees Sampled		Nonresponse Adjusted	Average Employee	Mine	Employee	Employee	Employee	Emplovee
Stratum		Employees	Mine Weight	Weight	DEFF	, D _w	,	ص	DÉFF
1–9				6.4	1.0	1.0	2%	1.2	1.2
10–25		1,000		3.8	1.0	1.0	2%	1.8	1.8
26–50		985	3.1	6.3	1.0	1.0	2%	1.9	1.9
5175		550		0.9	1.0	1.0	3%	1.6	1.6
76–100		327	1.5	0.9	1.0	1.0	3%	1.6	1.6
101–250	23	935	1.3	8.6	1.0	1.	1%	1.2	1.3
251+		461	1.3	19.0	1.0	1.	1%	1.2	4.1
Total		4,549			1.3	1.4	2%	1.7	2.4

Table F-3. Sample Allocation for Underground Metal Mines

	Number Per	Percentage		Percentage				Responding
	of	of Total	Number of	of Total	Sample	Eligibility	Response	Eligible
Stratum	Mines	Mines	Employees	Employees	Mines	Rate	Rate	Mines
1–9	18		92	2%	18	85%	%08	12
10–25	7	14%	123	2%	7	%06	80%	2
26–50	4	8%	171	3%	4	%06	80%	3
51–75	2		125	2%	2	%26	80%	2
76–100	က		264	2%	လ	95%	80%	2
101–250	12		1,844	36%	12	%66	80%	10
251+	2	10%	2,476	49%	2	%66	80%	4
Total	51	100%	260'5	100%	51			37

	Employees Sampled	Total Sample	Nonresponse Adjusted	Average Employee	Mine	Employee	Employee	Employee	Employee
Stratum		Employees	Mine Weight	Weight	DEFF	D	0	, D	DEFF
1–9		63	1.3	1.3	1.0	1.0	2%	1.2	1.2
10–25	18	88	1.3	1.3	1.0	1.0	2%	1.8	1.8
26–50		62	1.3	2.5	1.0	1.0	2%	2.0	2.0
51–75		32	1.3	3.8	1.0	1.0	3%	1.6	1.6
76–100		20	1.3	5.0	1.0	1.0	3%	1.6	1.6
101–250	23	222	1.3	8.2	1.0	1.7	1%	1.2	1.3
251+		96	1.3	25.4	1.0	1.4	1%	1.2	1.7
Total		613			1.0	2.5	3%	1.5	3.7

Table F-4. Sample Allocation for Surface Metal Mines

	Number Per	Percentage		Percentage				Responding
Stratum	of	of Total Mines	Number of Fmolovees	of Total Fmployees	Sample	Eligibility Rafe	Response Rate	Eligible
1–9	54	34%	235	1%	54	85%	80%	37
10–25	27	17%	438		27	%06	80%	19
26–50	10	%9	356		10	%06	80%	7
51–75	о	%9	591		0	%26	80%	7
76–100	12	%2	1,094		12	%26	80%	6
101–250	19	12%	2,959		19	%66	80%	15
251+	30	19%	17,703		30	%66	80%	24
Total	161	100%	23,376		161			118

	Employees	Total	Nonresponse	Average					
	Sampled	Sample	Adjusted	Employee	Mine	Employee	Employee	Employee	Employee
Stratum	Per Mine	Employees	Mine Weight	Weight	DEFF	P	٥	P°	DEFF
1–9	4	160	1.3	1.3	1.0	1.0	%9	1.2	1.2
10–25	16	315		1.3	1.0	1.0	2%	1.8	1.8
26–50		128		2.5	1.0	1.0	2%	1.8	1.8
51–75		150	1.3	3.8	1.0	1.0	3%	1.6	1.6
76–100	23	208	1.3	5.0	1.0	1.0	3%	1.7	1.7
101–250		344	1.3	8.5	1.0	7.	1%	1.2	1.3
251+		581	1.3	30.2	1.0	4.1	1%	1.2	1.7
Total		1,886			1.0	2.7	3%	1.4	3.9

Table F-5. Sample Allocation for Underground Nonmetal Mines

	Number Per	Percentage		Percentage				Responding
	of	of Total	Number of	of Total	Sample	Eligibility	Response	Eligible
Stratum	Mines	Mines	Employees	Employees	Mines	Rate	Rate	Mines
1–9	12			1%	12	85%	%08	∞
10–25	2	2%	38	1%	7	%06	80%	_
26–50	∞	20%	290	%9	∞	%06	80%	9
51–75	4	10%	232	2%	4	95%	80%	က
76–100	_	2%	80	2%	_	95%	80%	_
101–250	О	22%	1,634	34%	တ	%66	80%	7
251+	5	12%	2,431	51%	2	%66	80%	4
Total	41	100%	4,755	100%	41			30

	Employees	Total	Nonresponse	Average					
	Sampled	Sample	Adjusted	Employee	Mine	Employee	Employee	Employee	Employee
Stratum	Per Mine	Employees	Mine Weight	Weight		D	0	ص ا ا	DEFF
1–9	4	34	1.25	1.3	1.0	1.00	2%	1.2	1.2
10–25	19	27	1.25	1.3		1.00	2%	1.9	1.9
26–50	18	104	1.25	2.5		1.00	2%	1.9	1.9
51–75	19	29	1.25	3.8		1.00	3%	1.6	1.6
76–100	20	15	1.25	5.0	1.0	1.00	3%	1.6	1.6
101–250	24	169	1.25	9.6	1.0	1.03	1%	1.2	1.3
251+	24	96	1.25	25.1	1.0	1.26	1%	1.2	1.5
Total		504			1.0	2.18	3%	1.1	2.4

Table F-6. Sample Allocation for Surface Nonmetal Mines

	Number	Percentage		Percentage				Responding
	o	of Total	Number of	of Total	Sample	Eligibility	Response	Eligible
Stratum	Mines	Mines	Employees	Employees	Mines	Rate	Rate	Mines
1–9	347			%8	92	85%	%08	63
10–25	136		2,094	12%	65	%06	80%	47
26–50	73		2,768	15%	46	%06	80%	33
51–75	45	%2	2,799	16%	34	%26	80%	26
76–100	<u> </u>		1,191	%2	14	%66	80%	
101–250	25		3,790	21%	25	%66	80%	20
251+	10		3,785	21%	10	%66	80%	8
Total	029	100%	17,881	100%	286			207

	Employees	Total	Nonresponse	Average					
	Sampled	Sample	Adjusted	Employee	Mine	Employee	Employee	Employee	Employee
Stratum	Per Mine	Employees	Mine Weight	Weight	DEFF	D	d	ِ م	DEFF
1–9		262			1.0	1.00	2%	1.2	1.2
10–25	15	721			1.0	1.00	2%	1.7	1.7
26–50	19	628	1.98		1.0	1.00	2%	1.9	1.9
51–75		536			1.0	1.00	3%	1.6	1.6
76–100		236			1.0	1.00	3%	1.6	1.6
101–250	23	450			1.0	1.04	1%	1.2	1.3
251+		191	1.25	19.6	1.0	1.15	1%	1.2	4.
Total		3.023			1.2	1.65	3%	1.0	1.6

Table F-7. Sample Allocation for Underground Stone Mines

	Number Per	Percentage		Percentage				Responding
	ō	of Total	Number of	of Total	Sample	Eligibility	Response	Eligible
Stratum	Mines	Mines	Employees	Employees	Mines	Rate	Rate	Mines
1–9	20	18%	102	3%	20	85%	%08	14
10–25	48	43%	992	22%	35	%06	80%	25
26–50	28	25%	922	27%	23	%06	80%	17
51–75	10	%6	610	17%	10	%26	80%	∞
76–100	_	1%	91	3%	_	%26	80%	~
101–250	က	3%	377	11%	က	%66	80%	2
251+	1	1%	637	18%	1	%66	80%	1
Total	111	100%	3,538	100%	93			29

	Employees	Total	Nonresponse	Average					
	Sampled	Sample	Adjusted	Employee	Mine	Employee	Employee	Employee	Employee
Stratum	Per Mine	Employees	Mine Weight	Weight		D		ِ م	DEFF
1–9	5	69	1.3	1.3	1.0	1.000	2%	1.2	1.2
10–25	16	402	1.7	1.7		1.000	2%	1.7	1.7
26–50	17	282	1.5	3.0	1.0	1.000	2%	1.8	1.8
51–75	20	155	1.3	3.8	1.0	1.000	3%	1.6	1.6
76–100	23	17	1.3	5.0	1.0	1.000	3%	1.7	1.7
101–250	22	53	1.3	7.1	1.0	1.007	1%	1.2	1.2
251+	25	19	1.3	32.5	1.0	1.000	1%	1.2	1.2
Total		866			1.0	2.710	3%	1.0	2.6

Table F-8. Sample Allocation for Surface Stone Mines

	Number Per	Percentage		Percentage				Responding
	of	of Total	Number of	of Total	Sample	Eligibility	Response	Eligible
Stratum	Mines	Mines	Employees	Employees	Mines	Rate	Rate	Mines
1–9	1,698			11%	116	85%	%08	62
10–25	1,304		20,497	28%		%06	80%	82
26–50	402		13,862	19%		%06	80%	99
51–75	104	3%	6,356	%6	51	%26	80%	39
76–100	54		4,704	%9		95%	80%	27
101–250	124		17,528	24%		%66	80%	49
251+	9	%0	1,796	2%	9	%66	80%	5
Total	3,692	100%	72,810	100%	479			349

	Employees Sampled	Total Sample	Nonresponse Adjusted	Average Employee	Mine	Employee	Employee	Employee	Employee
Stratum	Per Mine	Employees	Mine Weight	Weight	DEFF	D	Q	P°	DEFF
1–9	5	375		18.3	1.0	1.000	%9	1.2	1.2
10–25	16	1,290	_	14.3	1.0	1.000	2%	1.7	1.7
26–50	17	1,179	5.3	10.6	1.0	1.000	2%	1.8	4.0
51–75		190		7.6	1.0	1.000	3%	1.6	1.6
76–100	22	579		7.7	1.0	1.000	3%	1.6	1.6
101–250		1,126	2.5	15.4	1.0	1.046	1%	1.2	1.3
251+	24	114	1.3	15.7	1.0	1.028	1%	1.2	1.3
Total		5.453			1.5	1.092	3%	1.0	1.1

Table F-9. Sample Allocation for Sand and Gravel Mines

	Number Pe	Percentage		Percentage				Responding
	of	of Total	Number of	of Total	Sample	Eligibility	Response	Eligible
Stratum	Mines	Mines	Employees	Employees	Mines	Rate	Rate	Mines
1–3	2,589	42.6%	5,504	13.3%	119	85%	%08	81
4–6	1,572		7,570	18.4%	80	85%	80%	54
6-7	748	12.3%	5,872	14.2%	37	85%	80%	25
10–25	963		13,995	33.9%	110	%06	80%	62
26–50	168			13.9%	70	95%	80%	53
51–75	27			3.9%	16	95%	80%	12
76–100	က			%9.0	က	%66	80%	2
101–250	4	0.1%		1.7%	4	%66	80%	က
251+	0	%0.0	0	%0.0	ł	!		
Total	6,074	100.0%	41,238	100%	439			311

	Employees Sampled	Total	Nonresponse Adjusted	Average Employee	Mine	Employee	Employee	Employee	Employee
Stratum		Employees	Mine Weight	Weight	DEFF	D _w	0	D	DÉFF
1–3	2	172		27	1.00	1.00	%9	1.1	1.06
4–6	5	262	25	25	1.00	1.00	2%	1.2	1.19
7–9	∞	198		25	1.00	1.00	2%	1.3	1.34
10–25	15	1,151		7	1.00	1.00	2%	1.7	1.68
26–50	17	606	3	9	1.00	1.00	2%	1.8	1.80
51–75	20	241	2	9	1.00	1.00	3%	1.6	1.57
76–100	22	52	_	2	1.00	1.00	3%	1.6	1.63
101–250		75	~	တ	1.00	1.01	1%	1.2	1.24
251+	-							-	-
Total		3,060			1.35	1.37	2%	1.0	1.30

Appendix G. Critical Items from the Questionnaire

National Survey of the Mining Population.

Final List of Critical Items October 31, 2008

Question Number	Variable Name
M1a	EMP_TRAIN_REF
M1b	EMP_TRAIN_INEXP
M1c	EMP_TRAIN_EXP
M10	LANG_NON_ENG
M11	MATS_NON_ENG
M14	ADD_MATS_NON_ENG
M16aa	PROD_WORKERS SCH_DAYS_PROD
M16ab	SCH_HOURS_PROD
M16ac	ACT_HOURS_PROD
M16ad	CH_SHIFTS_PROD
M16ae	TRAV_HOURS_PROD TRAV_MINUTES_PROD
M16ba	PROD_SUP_WORKERS SCH_DAYS_PROD_SUP
M16bb	SCH_HOURS_PROD_SUP
M16bc	ACT_HOURS_PROD_SUP
M16bd	CH_SHIFTS_PROD_SUP
M16be	TRAV_HOURS_PROD_SUP TRAV_MINUTES_PROD_SUP
M16ca	PREP_WORKERS SCH_DAYS_PREP
M16cb	SCH_HOURS_PREP
M16cc	ACT_HOURS_PREP
M17a	PROD_WORKERS SHIFTS_DAY_PROD

Question Number	Variable Name
M17b	PROD_SUP_WORKERS
1411 / 0	SHIFTS_DAY_PROD_SUP
M17c	PREP_WORKERS
	SHIFTS_DAY_PREP
M23a	USE_CONT_DEVELOP
M23b	USE_CONT_CONST
M23c	USE_CONT_DEMO
M23d	USE_CONT_DAMS
M23e	USE_CONT_EXCAV
M23f	USE_CONT_EQUIP
M23g	USE_CONT_EQUIP_SRV
M23h	USE_CONT_MATERIAL
M23i	USE_CONT_DRILL
M23j	USE_CONT_PROD
M23k	USE_CONT_MINERAL
M231	USE_CONT_OTHER
M24a	NUM_CONT_DEVELOP
M24b	NUM_CONT_CONST
M24c	NUM_CONT_DEMO
M24d	NUM_CONT_DAMS
M24e	NUM_CONT_EXCAV
M24f	NUM_CONT_EQUIP
M24g	NUM_CONT_EQUIP_SRV
M24h	NUM_CONT_MATERIAL
M24i	NUM_CONT_DRILL
M24j	NUM_CONT_PROD
M24k	NUM_CONT_MINERAL
M241	NUM_CONT_OTHER
Step3	TOTAL_NUMBER

Question Number	Variable Name
E2	JOB_TITLE
E3,	TITLE_EXP_MNTHS TITLE_EXP_YRS
E4, or	THIS_MINE_MNTHS THIS_MINE_YRS
E5	TOTAL_MINE_MNTHS TOTAL_MINE_YRS
E7	WORK_LOCATE
E8	GENDER
E9 or	LATINO
E10	RACE_INDIAN RACE_ASIAN RACE_BLACK RACE_HAWAIIAN RACE_WHITE

Appendix H. Job Titles a	s Submitted by	v Survey Resp	ondents

Administrative Technician 2nd Floor Operator (Froth Cells)

3rd Stationary Equipment Floor SEO Administrator Operator Administrator III 777 Operator Advanced Operator 7820 Operator Aggregate Area Manager **ABMO** Operator

Aggregate Plant Laborer AC Mill/Screen 3 Operator Aggregate Plant Mechanic

Accountant Aggregate Welder

Accountant 3 Mine Ops A-Helper Accountant Operations Technician Airplane Pilot Accounting AP-AR A/P Clerk **Accounting Assistant** Apprentice Accounting Associate A/R/Dispatch

Accounting Associate, Senior Area Leader Accounting Clerk Area Manager

Accounting Clerk & HR Area Production Manager **Accounting Coordinator** Assay Lab Technician V Accounting Manager Assayer

Accounting Specialist Assistant Accounts Payable Acting CCD Manager Assistant Aggregate Mechanic Additive Press Operator Assistant Asphalt Plant Operator Additives Utilityman

Assistant Belt Coordinator

Administration Assistant Filter Evaporation Operator

Administration Accounting Assistant Foreman Administration Assistant Assistant Manager Administration Technician Assistant Mechanic Administrative Assistant Mine Foreman

Administrative Assistant Assistant Mine Supervisor Administrative Assistant I Assistant Office Manager Administrative Assistant Coordinator Assistant Operation Manager

Administrative Clerk Assistant Plant Manager Administrative Coordinator Assistant Plant Operator

Administrative Lead Man Assistant Preventative Maintenance Administrative Manager Engineer

Administrative Office Plant 3 Assistant Shift Manager Administrative Office Plant 4 Assistant Superintendent Administrative Secretary Assistant Supervisor

Administrative Services Manager Auger Crew Operator Administrative Specialist Auger Crew Supervisor

Administrative Superintendent Auger Operator Administrative Support Auto Bagger

Automation Engineer Belt Tender

Automation Process Engineer Belt Walker Examiner

Automotive Mechanic/Standard Belt Worker

Automotive Repairman Belts

Automotive Serviceman—Hostler Belts Electrician
Backhoe Operator Belts General Labor

Bag Crew Beneficiator

Bag Handler Benefits Administrator
Bagged Car Loader Big Bagger Lead Operator

BaggerBin PullerBagger 50-lbBin TenderBagger/LaborBin Truck DriverBagger/OperatorBlade Operator

Bagger/Sealer Blaster

Bagging and Quality Control Blaster Helper

Bagging/Loading Blaster/Primary Operator

Bagging Facility Foreman Blasting

Bagging LaborerBlasting AssistantBagging OperatorBlasting SupervisorBagging Operator SupervisorBlock Press Operator

Bagging SupervisorBlock SawyerBaghouse SupervisorBlunging OperatorBall Mill OperatorBlunging Operator 1Barge ControllerBlunging Operator 4Barge LoaderBoat Operator

Barge Tender Boat Pilot
Batch Plant Operator Bob Cat Operator

Bathhouse/Yard Bobcat

Belo Man

Bobcat Operator

Belt Attendant

Bobcat & Stone Cutter

Belt Cleaner

Boiler/Coating Operator

Belt Crew Boiler Operator

Belt Crew Foreman Boiler Plant Operator

Belt Examiner Boilermaker

Belt Foreman Boilermaker/Welder

Belt Maintenance Bolter

Belt Man Bolter Operator
Belt Mechanic Bookkeeper

Belt Operator Bookkeeper/Accounts Manager

Belt Patrolman Boss

Belt Piler Bratticeman
Belt Press Operator Breaker Operator
Belt Repairman Bridge Operator

Buggy Runner CM Operator

Buggy/Shuttle Car CM Unit Operator IV **Bulk Loader CMMS Planner Bull Cook** Coal Cleaner

Bulldozer Operator Coal Distribution Coordinator

Coal Handling Manager Burner

Burner Operator Coal Hauler

Business Manager Coal Hauler Operator

Coal Miner Buyer Buyer/Coordinator II Coal Sampler **Buying Associate** Coal Testing Calcine Big Bagger Lead Operator Coal Unloader

Calcine Operator **Communications Supervisor** Calcine Operator 1

Concentrator Supervisor Calciner Concrete Man Car Operator Console Operator Carpenter Construction Crew

Carpenter/Painter Construction Equipment Operator

Cat Operator Continuous Miner

Cedar Rapids Operator Continuous Miner Operator

Cement Regional Sales Manager Control Analyst Central Control Operator Control Person **CEO** Control Room

CEO/President Control Room Electrician Certified Welder Control Room Operator Chief Chemist Control Room Supervisor

Controller Chief Clerk Chief Electrician Conveyor Man Chief Executive Officer Conveyor Operator Conveyor Technician Chief Mechanic

Chief Mechanic/Electrician Cook

Chief Metallurgist Co-op Student Chief Mine Engineer Coordinator

Coordinator Financial Reporting and Chute Puller

Controls **CKD Dust Truck Operator** Cost Coordinator Classification/Operator Sandgrinder **Cowles Operator** Clay Operator Craftsman A Cleanup Man Craftsman C

Clerk Crane Operator Clerk II

Crane Operator/Truck Driver Clerk Scale

Crew Foreman Clerk/Scale I

Crew Leader—Surface Clerk Scale III

Crude Clay Controller Customer Service—SF

Crude Lab Technician
Crude Ore Loader
Crude Pile Operator
Crude Prep
Crude Prep
Crush & Convey Mechanic
Crush Operator
Data Processor
Crush Operator
Deck Hand

Crusher Degritter Operator
Crusher Attendant Delivery Driver
Crusher Foreman Demurrage Clerk
Crusher Foreperson Department Helper
Crusher Helper Diagnostic Mechanic

Crusher Laborer Diamond Sawyer
Crusher/Loader Operator Diesel Mechanic
Crusher Maintenance Digestion Operator

Crusher Helper III

Crusher Man Director Environmental Services

Diamond Drill Lead Man

Crusher Operator Director of Coal Sales
Crusher Operator Technician V Director of Engineering

Crusher Plant Director of Scheduling & Logistics

Crusher Plant Operator Dispatcher
Crusher Repairman Dispatcher II

Crusher Rock Loader Dispatcher Assistant
Crusher Supervisor Dispatcher/Weighman
Crusher Technician Distribution Coordinator
Crusher—Telsmith Operator Distribution Manager

Crusher Utility Person Dock Hand
Crusher Worker Dock Man
Crushing Foreman Dock Worker

Crushing Leader Dozer

Crushing Plant Loader Dozer Driver

Crushing Plant Operator
Crushing Supervisor

Dozer, Excavator, Operator
Dozer/Hilift Operator

CS Dozer Man/Haul Truck Driver

Ctrl/Electrical Systems Integrator Dozer Operator
Curb Cutter Dozer Operator 1

Curb Shed Foreman/Curb Cutter Draftsman
Curtain Man Dragline

Customer Loader Dragline Assistant
Customer Loader Operator Dragline Oiler
Customer Service Dragline Operator
Customer Service Manager Dragline Technician
Customer Service Representative Dredge & Dozer

Dredge Manager E/I Technician IV
Dredge Operator Electrical Apprentice

Dredge/Plant Operator Electrical Control Technician

Dredger

Drill/Blast Supervisor Electrical Department Coordinator

Drill Mucker Electrical Engineer
Drill Operator Electrical Foreman

Drill Rig Operator Electrical/Instrumentation Apprentice
Driller Electrical/Instrumentation Coordinator

Electrical Coordinator

Driller III Electrical Maintenance

Driller Blaster Electrical Maintenance Level C

Driller/MiscellaneousElectrical ResourceDrillingElectrical SupervisorDrilling/Blaster LeaderElectrical Technician

Drilling/Blaster Leader

Driver

Electrical Technician I

Driver/Equipment Operator

Driver Haul Truck

Driver Haul Truck I

Driver Haul Truck II

Driver Haul Truck II

Driver Off Road Truck

Driver/Operator

Driver/Shop Work

Electrician II

Electrician IV

Electrician A

Electrician H

Driver Stockpile Truck Electrician/Maintenance

Dry Attendant Electrician/Maintenance Supervisor

Dry Plant Lead Man

Dry Plant Manager

Dry Plant Operator

Electrician Mine

Electrician STD

Dry Plant Sacker Operator

Dry Plant Worker

Dry Process

Dry Section Operator

Electrician Trainee

Electro-Instrumentist

Electronic Repairman

Dryer Electronic Technician

Dryer/Loader Operator Electronic Technician—Standard

Dryer Operator Electrowinner

Drymill Operator Emergency Response Coordinator

Dump Truck Driver End Dump

Dump Truck Operator

Earth Strip

EHS Coordinator

End Dump Driver

End Dump Operator

End Loader Operator

EHS Coordinator Customer Service Engineer

EHS Manager Engineer II

EHS Technician Engineer Analyst Senior Engineer/Operations Manager

Engineer Plant Operator Equipment Trainer

Engineering Intern Equipment Training Supervisor

Engineering Manager ER Plant Engineering Supervisor Euclid

Engineering Technician Euclid Operator

Entry Bagger Evening Dozer/Loader Operator Entry Level Miner Evening Driller

Environmental Engineer Evening Loader Operator

Environmental Engineer I EW Operator
Environmental, Health & Safety Examiner
Coordinator Excavator

Environmental Health & Safety Manager Excavator Operator & RSO Executive Assistant

Environmental Manager
Environmental Officer
Environmental Specialist
Executive Assistant to President
Exploration Driller
Explosives Loader

Environmental Specialist
Environmental Staff
Environmental Technician
Explosives Loader
Explosives Specialist
Explosives Technician

E.O. Utility

Extruder Operator

Equipment Maintenance Manager
Equipment Management
Equipment Manager
Equipment Mechanic
Extractor of the second secon

Equipment Mechanic/Fueler Face Loader Operator

Equipment Oiler

Equipment Operator

Equipment Operator I—SF

Equipment Operator II—SF

Equipment Operator II—SF

Face Man

Face Operative

Facility Manager

Facility Operator

Equipment Operator III

Equipment Operator III—SF

Facility Service Maintenance I

FEL wa 800

Equipment Operator IV
Equipment Operator V
Field Electrical Repairman
Field Loader

Equipment Operator VI
Equipment Operator/Laborer
Equipment Operator/Manager
Equipment Operator/Manager
Field Loader
Field Mechanic
Field Supervisor
Filter Operator

Equipment Operator—Material Supplier
Fine Grind—Surface Plant Manager

Equipment Operator/Mechanic
Equipment Operator (mobile)
Finish End Plant Trainee
Finish Grinder Operator

Equipment Operator/Supervisor
Finish Grinder Operator
Fire Boss

Equipment Operator—Surface
Fire Boss/Belt Man

Equipment/Plant Operator
Equipment Relief
Fire Boss Pumper
Fire Equipment SV

Equipment/Shift Manager First Line Supervisor

Fixed Equipment Maintenance General Inside/Roof Bolter

Fixed Main Supervisor General Labor & Equipment Operator

Fixed Maintenance I General Labor/Shop Work

Flagman General Laborer
Floating Utility General Maintenance
Float
General Manager

Flock General Manager
Flotation Operator General Mine Foreman

Fluid Bed Dryer Operator

Foreman

General Mine Manager

General Miner Support

General Operation Manager

Foreman 1st Shift General Outside

Foreman 2nd Shift
General Outside Laborer
Foreman/Dredge Operator
General Plant Helper
Foreman Maintenance
General Repairer
Foreman/Manager/Staff
General Superintendent

Foreman/Manager/Staff General Superintendent
Foreman/Miner General Supervisor
Foreman Operator General Underground

Foreman/Operator General Underground Laborer

Foreman—Quarry General Utility
Foreman Scoop & Buggy Man Geo Technician II

Foreman Trainee Geologist
Fork Truck Operator Geologist II
Forklift Geophysicist

Forklift Operator Gold House Supervisor

Forklift Operator & Utility Gradall Operator
Front End Loader Operator Grader Operator

Froth Cell Operator Granule Superintendent

Fuel Electrician Gravel Pumper

Fuel & Lube Truck Operator Gravity Mag Operator

Fuel Mechanic Greaser

Fuel Mechanic Helper Greaser & Fueler
Fuel Oiler Greaser/Oiler
Fuel Operator Grinder Operator

Fuel Technician Grinding
Fuel Truck Grinding Float

Fueler Ground Control Technician

Gantry Crane Operator Ground Hand

Garage/Machine Shop Maintenance Ground Man
Group Grounds Keeper
Gate Keeper Group Leader

General Foreman Group Leader Ground Packaging

General Inside Group Leader Milling

General Inside Laborer Grouter

Guard, Security II
Gyp Mine Manager
Hammer Operator

Haul Truck

Haul Truck Driver Haul Truck Driver I

Haul Truck Driver II

Haul Truck Driver—Off Road Haul Truck Driver—On Road

Haul Truck/Loader Haul Truck Operator Haul Unit Driver

Haul Unit Operator Haul Unit Operator/Stock

Haulage

Haulage Driver Haulage Operator

Hauler

Hauler Operator

Hauling HDR

Head Blaster Head Operator Heading Prep

Health & Safety Manager Health & Safety Officer Health & Safety Technician Heap Leach Operator

Heavy Duty Mechanic Welder

Heavy Duty Repair

Heavy Duty Mechanic

Heavy Duty Repair Trainee Heavy Equipment Electrician

Heavy Equipment Mechanic

Heavy Equipment Mechanical Electrician

Heavy Equipment Operator Heavy Equipment Operator B

Heavy Equipment Operator (Dozer) Heavy Equipment Operator—Front End

Loader

Heavy Equipment Operator—Haul Truck Heavy Equipment Operator—Lead

Heavy Equipment Operator—Scrapers

Heavy Equipment Operator—Water

Truck

Heavy Equipment Repair MT III Heavy Equipment Repairman

Heavy Mechanic

Heavy Media Plant Operator

Helper

Helper/Laborer

High Lift Loader Operator

High Lift Operator

High Scaler

Highwall Drill Operator

HMS Operator Hoe Operator Hoist Engineer Hoist Operator Hoisting Engineer

Hoistman

Hopper Operator

Hot Plant Operator/Loader Operator

HR Generalist II HR Manager Human Resources

Human Resources/Accounts Receivable

Human Resources Area Manager Human Resources Assistant Human Resources Intern Human Resources Manager Human Resources Specialist

Hydraulic Scaler Hydromet Helper I & C Technician Idle Work

Industrial Diagnostic Electrician

Industrial Electrician

Industrial Maintenances Technician IA Industrial Maintenances Technician II

Industrial Plant Bagging

Information Technology Coordinator

Inglett Bagger Inglett Operator Inspector

Instrument Electrician

Instrument Repair Laborer Equipment Operator
Instrument Repairer Laborer/Ground Person

Instrumentation Supervisor Laborer Helper

InternLaborer/MaintenanceIntern StudentLaborer/Plant OperatorIT SupportLaborer Roof SlateIT TechnicianLaborer—Pit 2

Janitor Laborer/Site Manager
Janitor/Utility Laborer (Summer)
Jaw Operator Laborer—Utility
Jet Mill Operator Lamp Man
Jig Plant Operator Land Manager

Journeyman Large Shovel/Backhoe/Load Operator II

Journeyman ElectricianLarge Truck DriverJumbo DrillerLeach Pad Operator I

Junior Geologist Leach/Roast Operations Helper

Kiln AssistantLeach UtilitymanKiln BurnerLead BaggerKiln Feed OperatorLead Electrician

Kiln Laborer Lead Equipment Mechanic

Kiln Operator Lead Laborer Lab Lead Man

Lab Analyst Lead Man—Mill
Lab Assistant Lead Man—Mine
Lab Chemist Lead Man—Quarry

Lab Clerk Lead Man Roller Mill Plant Operator

Lab Electrician Lead Man—SF

Lab Manager Lead Man Wet Process

Lab Operator Lead Mechanic
Lab Person Lead Miner

Lab Supervisor Lead Operator Mill
Lab Systems Technician Lead Operator Quarry

Lab TechnicianLead PayloaderLab Technician ILead PersonLab Technician IILead Person IILab Technician IIILead Plant OperatorLab TesterLead Primary MobileLab WorkerLead Process Operator

Labor ForemanLead WarehouseLabor PoolLedge ForemanLaboratory TechnicianLedge WorkerLaborerLeech Pad Operator

Laborer II—SF Level A Certified Blaster

Level A Chief Op or PSO Longwall Area Manager Level A Millwright 1C Longwall Foreman

Level B Millwright 2C Longwall Mechanic Operator Helper Level B Miner **Longwall Production Operator**

Level C Mine Helper plus Truck Longwall Propman

Level C Supply Specialist Longwall Shearer Operator

Level D Entry Longwall Support LHD Operator Longwall Trainee Lift Driver Lead Lube Bay Oiler Light Vehicle Mechanic II Lube Maintenance

Limestone Prep Operator Lube Man Line 2 Loadout Operator Lube Specialist Line Leader Lube Technician

Liquid Fuel Handler Lube Truck Load Explosives Luber Load Out Operator

Luber—Fixed Equipment Loader Lubrication Maintenance

Loader Crusher Operator II Lubrication Repairman Loader/Excavator Operator Lubricator

Loader/Ground Bagger LWDF Attendant

Loader Man/Driller M.E.O.

Loader Mine Machine Loader Operator

Loader/Miner Machine Operator Machinist

Loader Operator Loader Operator—Feeds Crusher Main/Truck Driver

Loader Operator—Loads Trucks Maintenance Loader Operator Supervisor Maintenance V

Loader Operator—Truck Driver Maintenance A Electrician Loader (Portable) Maintenance A/Utility Leader

Loader - Setter Maintenance B Loader/Stock Truck Maintenance Chief Loader, Stockpile Maintenance Clerk

Loader (Yard) Maintenance Coordinator

Loadhouse Supervisor Maintenance Craft

Loading Equipment Operator Maintenance Crew Loading Hauler Trucks Maintenance Electrician **Loading Rock in Process** Maintenance Electrician II

Loading Trucks Maintenance Engineer Loading & Warehouse Maintenance/Equipment

Maintenance Fixed I Loadman Maintenance Fixed II Loadout Maintenance Fixed III Loadout Operator

Maintenance Foreman Locomotive Engineer

Maintenance/General Supervisor Maintenance Technician II
Maintenance Group Maintenance Technician Senior

Maintenance Group Lead ManMaintenance TraineeMaintenance HelperMaintenance WelderMaintenance InspectorMaintenance Worker

Maintenance Inst. Maintenances Facilities Technician 1A
Maintenance Journey Maintenances Facilities Technician B

Maintenance Lead Man Maintenance Supervisor
Maintenance Lead Person Makedown Technician

Maintenance Leader Management
Maintenance Level C Manager

Maintenance/Loader Operator Manager Assistant Plant 2
Maintenance Lube Manager/Global Screening

Maintenance/Machine Shop Supervisor Manager—New Polymer Composites

Maintenance Man
Manager of Administration
Maintenance Man Level A-1
Manager of Concentrator
Maintenance Man Machine Lube
Manager of Engineering

Maintenance Manager Manager of Financial Reporting
Maintenance Mechanic Manager/Owner/Equipment Operator

Maintenance Mechanic I Manager Plant 3
Maintenance Mechanic II Manager Trainee

Maintenance Mechanic Ill Manager Transmission/Sales
Maintenance Mechanic—Standard Manager/Vice President

Maintenance Mechanic Supervisor Managerial

Maintenance Mobile I Manager's Assistant
Maintenance Mobile II Manufacturing Supervisor

Maintenance Mobile III Mark Up/Layout

Maintenance/Off-road Truck Driver
Maintenance Operator

Mass Excavator 5130 cat

Maintenance Planner Master Electrician

Maintenance Planner II Master Heavy Equipment Operator

Maintenance Planner/Mechanic Master Mechanic

Maintenance/Plant Operator Master Mill Technician Maintenance/Plant Supervisor Master Process Operator

Maintenance Repairman
Material Handler
Maintenance Superintendent
Maintenance Supervisor
Maintenance System Site Administrator
Maintenance Systems Administration
Material Unloader
Maintenance Team Leader
Materials Coordinator

Maintenance Team LeaderMaterials CoordinateMaintenance Team MemberMaterials OperatorMaintenance TechnicianMaterials Planner

Maintenance Technician I Materials & Planning Manager

Materials Technician Mechanics Welder

MBC Operator Messenger

Mechanic Met Lab Technician VII

Mechanic IMetallurgistMechanic IIMetallurgist II

Mechanic V Mill

Mechanic AMill Crusher OperatorMechanic BMill E&I Technician

Mechanic B—Group LeaderMill ForemanMechanic/ChiefMill HandMechanic ClerkMill Helper

Mechanic DMill Kiln OperatorMechanic ElectricianMill Lead Man

Mechanic/ElectricianMill Lead Technician IVMechanic/Electrician IIMill Maintenance

Mechanic/Fabricator Mill Maintenance Technician

Mechanic G Mill Manager
Mechanic Helper Mill Mechanic

Mechanic Lead PersonMill Mechanic ForemanMechanic Level IVMill Mechanic Technician II

Mechanic Level VMill OperationsMechanic/MaintenanceMill Operator

Mechanic MobileMill Operator/Lead ManMechanic/OperatorMill/Packaging Operator 1Mechanic—PlantMill/Packaging Operator 2Mechanic SpecialistMill/Packaging Operator 3

Mechanic Technician II Mill Production

Mechanic Technician III
Mill Production Laborer
Mechanic Technician IV
Mill Production Worker
Mechanic Trainee
Mill Superintendent
Mechanic—Truck Driver
Mill Technician
Mechanic—Underground
Mill Technician II

Mechanic Utility
Mechanic/Welder
Mill Utility
Mill Utility

Mechanic/Welder Mill Utility
Mechanical Engineer Mill/Warehouse Operator

Mechanical Engineer/EMR Miller
Mechanical Maintenance Millerman 1

Mechanical Maintenance AMillerman 1—Lead ManMechanical RepairmanMilling Lead Man

Mechanical Scaler Operator Milling Machine Operator

Mechanical Technician Millman

Mechanics Helper Millman's Helper

Mechanics Helper—Lead Millwright

Millwright I Mine Operations
Millwright IV Mine Operations I

Millwright STD Mine Operations—Equipment Operator

Millwright STR Mine Operations Technician I
Mine A
Mine Operations Technician IV
Mine Apprentice Mine Operations Technician V

Mine ClerkMine OperatorMine DrillerMine Operator CMine ElectricianMine Production

Mine Engineer Mine Production—Hoist operator

Mine Equipment Operator Mine Production Operator

Mine Examiner

Mine Foreman

Mine Production Superintendent

Mine Foreman—Miner Operator

Mine Foreman/Superintendent

Mine & Quarry Maintenance

Mine & Quarry Manager

Mine & Quarry Manager

Mine General ForemanMine Relief UtilityMine Haul Truck DriverMine Shift Supervisor

Mine—Haul Truck DriverMine Spec IMine HaulerMine Spec IIMine LaborMine Spec III

Mine Lead Man Mine Superintendent
Mine Lead Man Mine Supervisor
Mine Lead Technician IV Mine Supplier
Mine Leader Mine Support
Mine Loader Mine Surveyor

Mine Loader OperatorMine Technician IIIMine MaintenanceMine Technician IVMine Maintenance ClerkMine Truck DriverMine Maintenance ForemanMine—Truck Driver

Mine Maintenance MechanicMine UtilityMine Maintenance MT 3Mine Utility BMine Maintenance Production SupervisorMine Worker

Mine Maintenance Specialist Miner
Mine/Maintenance Superintendent Miner 1

Mine Maintenance Technician II Miner 1st Class

Mine Maintenance Technician V
Miner 2
Mine Manager
Miner 3
Mine Mechanic
Miner 4
Miner 5
Mine Mechanic II
Miner Helper
Mine Mechanic III
Miner Lead Man
Mine Mechanic A
Miner Operator

Mine Oiler/Fueler I Miner Section Operator

Mines Office Administrator
Mining Office Assistant
Mining Engineer Office Attendant
Mining Lead Man Office Clerk
Mining Supervisor Office Coordinator

Mining Supervisor Office Coordinator
Miscellaneous Operator Office Manager

Mix Chemist Office Manager Loader Operator/Scale

Mix Control Chemist

Mix Control Fill-in

Office Scale

Mix Man

Office/Scale

Mixer

Office Staff

Mixer Operator

Mobile Bridge Operator

Mobile Equipment

Office Staff 3

Mobile Equipment Office Staff 3

Mobile Equipment Maintenance Oil Helper

Mobile Equipment Mechanic Oil Pit Technician

Mobile Equipment Mechanic STD Oiler

Mobile Equipment Operator Oiler/Maintenance

Mobile Maintenance Oiler/Repairman

Mobile Maintenance Foreman On Road Truck Driver/Loader Operator

Mobile Maintenance Mechanic Op. Tech. Pel Mobile Mechanic Open Pit 1

Mobile Repair Operating Engineer

Mobile Utility Operator Operations

Motor Grader 873 JD Operations Administrator
Motor Grader Operator Operations Associate
Motor Grader Operator—Lead Operations Engineer

Motorman Operations Engineer/Labor Engineer
Mucker Operations Maintenance Technician

Mud PickerOperations ManagerMulti Craft MaintenanceOperations SpecialistNashtec OperatorOperations SuperintendentNet Work CoordinatorOperations SupervisorNight Foreman/Evening DozerOperations Support Clerk

Night Lead Man

Operations Support Coordinator

Night Mechanic Operations Technician Filter Attendant
Night Supervisor Operations Technician Material Handler
Night Watchman Operations Technician Prim. Cr. Attd
Nipper Operations Technician/Shovel Operator

Off Road Truck Driver Operator
Off Road Truck Operator Operator I
Off Sider Operator II
Office Administration Operator III

Operator III Utility Operator—Underground

Operator IV Order Processor
Operator V Ore Technician
Operator A Ore Truck

Operator A Prime Leader Ore Truck 77D
Operator Apprentice OTR Truck Driver

Operator B Outby

Operator B—Heavy Equipment Operator
Operator C
Outby Electrician
Outby Foreman

Operator CM Outby General Laborer
Operator/CM Outby Labor

Operator D 6
Operator D Utility Equipment Operator
Outby Support
Outby Support
Outby Support UG

Operator/Dozer Outside

Operator/Driver Outside Clerk

Operator Equipment I Outside Communication

Operator Equipment II Outside Man

Operator Equipment III Outside Utility/Clerk
Operator Equipment IV Outside Worker
Operator Equipment V Outside Yard Man

Operator (Extra) Over the Road Truck Driver

Operator Foreman Overburden Driller

Operator/Ground Person Owner

Operator In Charge Owner/Manager
Operator K Owner/Miner
Operator Loader Owner Operator
Operator/Loader Owner/Operator
Operator Maintenance Owner/Partner

Operator/Maintenance Owner/Sales/Shipping

Operator/Maintenance Laborer PA

Operator Maintenance Man Pack & Ship Lead Man

Operator/Mechanic Packaging

Operator—Mobile Packaging/Blending
Operator Plant 2 Packaging Operator
Operator Plant 4 Packaging Supervisor
Operator/Repairman Packaging Team Member

Operator—Scoop Packer

Operator/Shovel Packer Crewman
Operator/Supervisor Packer/Forklift
Operator Supervisor Packer/Loader
Operator Technician II Packer Man
Operator Trainee Packer Operator
Operator/Truck Driver Packer—Pit 2

Packer—SS Planner
Packhouse Planner I
Packhouse Utility Planner II
Packing Operator Plant

Plant 1 Operator Packing/Shipping Foreman Palleter Plant 2 Operator Palletizer/Meo Plant 3 Operator Pan Operator Plant Accountant Panel Operator Plant Administrator Part Time Laborer Plant Attendant Part Time Shop Plant Clerk Part Time Yard Worker Plant Controller **Parts** Plant Controlman Parts Clerk Plant Electrician

Parts Coordinator Plant Engineer
Parts Runner Plant Engineer/HSE

Parts Runner/Accounts Payable Plant/Equipment Operator

Paver Operator Plant Foreman

Payables Clerk Plant Foreman/Loader Man

Payloader Plant Foreperson
Payroll Plant Generalist
Payroll Assistant Plant Ground Man
Payroll Clerk Plant Helper
Payroll/Personnel Plant Laborer

Pebble Mill Operator
Pellet Plant Technician
Permit Coordinator
Plant Leader
Plant Leader
Plant Loader

Physical Tester Plant Loader Operator
Picker/Laborer Plant Maintenance

Pinner Operator Plant Maintenance Group

Pipe Fitter Plant Maintenance Superintendent

Pit and Plant Truck Driver Plant Man
Pit Foreman Plant Manager

Pit Hauler Plant Manager Intern

Pit Laborer Plant Manufacturing Supervisor

Pit Lead Man Plant Mechanic

Pit Loader Plant Mobile Equipment Operator

Pit Loader Operator Plant Office Administration
Pit Operator Plant Office Administrator

Pit Superintendent Plant Oiler

Pit Supervisor Plant Operations
Pit Truck Driver Plant Operator
Pit Truck Operator Plant Operator I

Plant Operator I—SF Prep Plant Operator
Plant Operator II—SF Prep Plant Technician

Plant Operator 2A President

Plant Operator IV President/COO

Plant Operator (Apprentice) President/Developer/Operator

Plant Operator (Beginning Operator) President/Owner

Plant Operator—Foreman President/Owner/Retired Plant Operator/Truck Driver Pricing Coordinator

Plant Person Primary Control Operator
Plant/Pit Foreman Primary Crusher

Plant/Pit Truck Driver Primary Crusher Operator
Plant Production Worker Primary Mobile Operator

Plant Quality & Shipping Primary Operator
Plant Repair Primary Operator (Jaw)

Plant Repair Foreman Process Assistant
Plant Repair/Welder Process Attendant

Plant Repairman Process Control Operator

Plant Repairman I Process Control Superintendent
Plant Repairman II Process Control Supervisor
Plant Sampler Process Control Technician

Plant Superintendent Process Engineer

Plant Supervisor Process/Equipment Operator

Plant Supervisor II Process Foreman

Plant Supervisor Manager Process Lab Technician

Plant Technician Process Laborer

Plant Technician—Crew Leader Process Maintenance Mechanic
Plant Trainee Process Maintenance Technician IV
Plant Utility Process Maintenance Technician VI

Plant Utility Operator Process Maintenance Utility

Plant Wash Operator Process Manager

Plant Welder Process Operations Technician III

Plant Working Foreman Process Operator
Plants Manager Process Operator II

Poly Packer Crewman Process Production Engineer III

Polygloss Bagger Technician Process Supervisor

Port Operator B Process Technician
Portable Plant Operator Processing Assistant 1

Powder Loader Processing Plant

Powder Man Processing Team Member

Powder Person Processor

Power Screen Operator Procurement Manager
Power Systems Operator B Procurement Specialist

Prep Plant Mechanic Product Loading

Production Production Technician II
Production 1st shift Production Technician IV
Production 2nd shift Production Technician V

Production 3rd shift Production Truck

Production Assistant Production Truck Driver
Production Coordinator Production Utility Man
Production Driller Production Worker

Production EmployeeProfessionalProduction EngineerProject EngineerProduction ExpeditorProject ManagerProduction ForemanProspecting

Production Generalist
Pug Mill Operator
Production Inspector
Production Journeyman
Production Lead Man
Pump Operator
Pump Operator

Production Lead Operator Pumper

Production Leader Purchase Agent
Production Loader Purchaser

Production Loader Operator Purchasing

Production Loader Operator Purchasing
Production Maintenance Purchasing Agent

Production/Maintenance Manager Purchasing Clerk
Production/Maintenance Supervisor Purchasing Coordinator

Production Manager

Purchasing Equipment Manager

Production Mechanic Purchasing Manager
Production Miner Purchasing/Shop
Production Operator Q-line II

Production Operator I Quality Analyst

Production Operator II Quality and Safety Manager

Production Operator Level I Quality Assistant
Production Operator Level II Quality Assurance

Production Operator Level III Quality Assurance Coordinator

Production Operator Screening Plant Quality Assurance Lab Technician Level

Production Quality Control Manager
Production Resource Manager

U

Quality Assurance Lab Technician Level

Production & Sales Service Lab
Technician

Quality Assurance Manager

Production Scheduler Quality Assurance & Mine Supervisor Production Scheduler/Safety Manager Quality Assurance/Quality Control

Production Scheduler/Safety Manager

Production Shift Foreman

Production Superintendent

Production Supervisor

Production Supervisor

Quality Assurance Supervisor

Quality Assurance Technician

Production Support Quality Control

Production Technician

Quality Control III Lab Technician

Quality Control/HS&E Rail Road
Quality Control Lab Rail Runner

Quality Control Lead TechnicianRail Runner OperatorQuality Control ManRail SupervisorQuality Control ManagerRaisebore OperatorQuality Control Physical TesterRak Handler

Quality Control & Sales CoordinatorRam Car OperatorQuality Control SupervisorRaw Material ManagerQuality Control TechnicianRaymond Mill Operator

Quality Control Technician II Receiving Clerk
Quality Loader Operator Receiving Supervisor

Quality Manager Receptionist

Quality Supervisor Receptionist/Shipping Coordinator

Quality TechnicianReclaim OperatorQuarry CoordinatorReclamation LaborQuarry Crusher OperatorRefuse Site OperatorQuarry Driller/BlasterRefuse Truck Operator

Quarry Equipment Operator Regional Human Resources Manager—

Quarry Extra U.S.

Quarry ForemanRegulatory ManagerQuarry LaborerReliability EngineerQuarry Loader OperatorRepair Lead ManQuarry ManagerRepair Worker

Quarry Mechanic Repairman A

Quarry Night Foreman Repairman A

Quarry Operator Representative Trade Relations

Quarry Saw OperatorResearch ScientistQuarry SuperintendentRoad Grader OperatorQuarry SupervisorRoad MaintenanceQuarry TechnicianRobot OperatorQuarry Truck DriverRock Breaker

Quarry Utility Rock Breaker Operator
Quarry Worker Rock Crusher Superintendent

Quarryman A Rock Duster
Quarryman A Rock Haul Driver
Quarryman B Rock Plant Operator

R&D Supervisor Rock Truck

Rail Lead Man Rock Truck/Dozer Operator

Rail Loader Rock Truck Driver
Rail Loader Operator
Rail Loadout Roller Mill Operator

Rail Loadout Operator Roller Mill Plant Operator Fine Grind

Rail Operator Roller Operator

Rolling Stock Crew 2

Rolling Stock Crew 4

ROM Operator

Roof Bolter

Roof Bolter Operator

Sales Coordinator

Sales Loader

Sales Manager

Sales & Marketing

Sales Person

Roof Bolter—ScalerSales RepresentativeRoof ControlSales Representative IRoof Control OperatorSales/Safety Director

Roof Drill Sales & Technical Manager

Roof PersonSales/TrafficRoofing Slate SplitterSalesman

Roofing Slate Trimmer Salesman Manager

Roofing Slate Trimming Machine
Operator
Sampler
Sampler
Root Picker
Sampler—Lab
Rotary Drill Operator
Sampler Technician
Rotary Dump Operator
SAMS Technician

Rotex Operator Sand Plant Lead Man Roustabout Sand Plant Operator

Roving Clerk Saw

RP Operator Saw & Equipment Repair

Rubber Tire Operator
Sacker
Saw & Stone Cutter

Sacking Saw Table Laborer Safety Sawyer Safety Advisor Scale

Safety ClerkScale AttendantSafety CoordinatorScale ClerkSafety DirectorScale HouseSafety EngineerScale House ClerkSafety & HealthScale House Master

Safety & Health Professional Scale House Operator

Safety/HR ManagerScale ManSafety & Inventory CoordinatorScale MasterSafety ManagerScale OfficeSafety OfficerScale/Office

Safety Representative Scale Office Dispatcher Safety/Security Director Scale Office Manager

Safety Specialist Scale Operator

Safety Supervisor Scale Operator/Office Safety Technician Scale Operator/Parts

Sales Scale Person

Sales Administration Manager Scale/Sales Office

Scaler Senior Geologist

Scaler Operator Senior Human Resources Manager
Scales/Weights Senior Human Resources Representative

SchedulerSenior Lab TechnicianScoopSenior Lead Plant OperatorScoop LoaderSenior Maintenance MechanicScoop ManSenior Maintenance PlannerScoop OperatorSenior Maintenance Planner I

Scoop Tractor OperatorSenior Mill OperatorScraper OperatorSenior Mine EngineerScreed PersonSenior Mine GeologistScreen & Mill OperatorSenior Mining Engineer

Screen Operator Senior Operator

Screen Plant Labor Senior Operator Maintenance Screen Plant Operator Senior Planning Clerk

Screenhouse/Crusher Senior Plant Office Administrator

Seasonal Production Senior Plant Operator

Secondary Foreman Senior Process Control Engineer Secondary Plant Operator Senior Process Control Specialist

Secretary Senior Process Controller Secretary—Treasurer Senior Process Operator

Section Boss Senior Quality Control Technician

Section Electrician
Section Foreman
Section Trainee
Senior Research Technician
Senior Stores Specialist
Senior Vibration Technician

Section Trainee IV Senior Welder
Sectional Dock Manager Service Foreman
Security Service Man
Security Chief/Safety Trainer Service Mechanic

Security Guard Service Technician
Security Guard/General Laborer Service Truck Driver

Security Officer Setup Foreman
Security Supervisor Shaft Crew
Security Watch Shaft Repair
Senior Accountant Shearer Operator

Senior Accountant II Shedder

Senior Accounting Assistant
Senior Accounting Clerk
Senior Administrative Clerk
Senior Controller
Senior Designer
Senior Drafter
Shift Foreman Mill
Shift Laborer
Shift Maintenance
Shift Manager
Shift Manager

Senior Engineer Shift Repairman

Shift Supervisor Shuttle Car Driver
Shift Tire Attendant Shuttle Car Operator
Shift Utility Shuttle Car Operator 21

Shift Welder Repair A Silo Operator

Shiftbreaker—Lewis Site Mechanic/Welder I Shiftbreaker—Pit 2 Site Superintendent Shifter Skid Steer Operator

Shipping Skilled Instrument Electrician 1C

Shipping Assistant Skilled Laborer

Shipping Clerk Skilled Maintenance Mechanic Shipping Coordinator Skilled Maintenance Worker

Shipping Foreman Skilled Repairman

Shipping Lead Man
Skip Loader
Shipping Loader
Shipping Loader Operator
Shipping Manager
Shipping Manager
Shipping Operator
Shipping Operator
Shipping & Receiving
Sloop Operator

Shipping & Receiving Clerk
Shipping Scales Lead person
Shipping Specialist
Shipping Supervisor
Slurry Operator 1& 2
Slurry Track Technician
Small Bagger Lead Operator

Shipping Team Member Special Loader

Shipping Technician Splitter
Shooter Stacker

Shop Stacker Operator

Shop/Drag LineStaff Accounting SpecialistShop ForemanStaff Chemical Engineer

Shop Manager Station Operator

Shop Mechanic Stationary Equipment Operator

Shop PersonSteamerShop/PlantStick PickerShop ServicemanStock Loader

Shop Supervisor Stock Out Truck Driver

Shot Crew Stock Pile Driver
Shot Firer Stock Pile Hauler
Shovel Dragline Operator Stock Pile Loader
Shovel Loader Operator Stock Pile Operator
Shovel/Loader Operator Stock Pile Truck

Shovel OB pc1800 Stock Pile Truck Driver

Shovel Operator Stock Piler Shovel Pit Loader Operator Stock Truck

Shuttle Car Stock Truck Driver

Stock Truck/Plant Operator
Stockroom Attendant
Stone Cutter

Stone Cutter, Driver—MAC
Stone Packaging Operator
Stone Splitter
Support Foreman
Support Opr. 5

Stone Stacker Surface

Storage OperatorSurface CoordinatorStoreroomSurface ElectricianStoreroom AttendantSurface Foreman

Storeroom Clerk Surface General Laborer

Storeroom Floorman Surface Laborer Storeroom Manager Surface Maintenance

Storeroom Supervisor Surface Maintenance Manager Stove Plant Operator Surface Maintenance Mechanic

Stripping Dredge Operator
Stripping Operator
Surface Manager
Surface Mechanic A
Sublevel Miner
Surface Mechanic C
Summer Grounds Keeper
Surface Mine Supervisor
Super Sack Operator
Surface Operations Manager

Superintendent Surface Operations Technician IV

Superintendent/SecretarySurface Operator BSuperintendent MaintenanceSurface Operator CSupervisorSurface Outside

Supervisor 2nd Shift Surface Plant Operator Supervisor & Backhoe Operator Surface Production

Supervisor Concentrator Surface Production Operator Supervisor Crush/Convey Surface Production Supervisor

Supervisor/Dozer OperatorSurface Shift ForemanSupervisor Leach PadSurface SupervisorSupervisor MechanicsSurface SupportSupervisor MineSurface UtilitySupervisor—MineSurface Utility Man

Supervisor Mobile Equipment Quarry Surveyor

Supervisor — Moly Processing Sweeper Operator

Supervisor/Operator Swingman
Supervisor Plant 1 SX Helper
Supervisor Plant 2 SX Operator

Supervisor/Plant Operator System Administrator Supervisor Quality Assurance Systems Analyst

Supervisor—Shovel/Drill Maintenance Tailings Dam Operator Supervisor—Tailings Tailings Foreman

Supervisor—Tailings Tailings Foreman
Supervisor Trainee Tailings Pond Operator

Tailings Repairman

Tandem Tractor Tank Car Washer

Tank Car Washout Technician

Tank House Harvestor

Team Leader Teamster Tech II Tech III

Technical Coordinator

Technical Services Manager

Technical Specialist I

Technician

Technician Quality Control

Technician Quality Control II Technician Quality Control IV

Technician Quality Control V Technician Senior

Technologist—Analytical Lab

Temporary Section Foreman

Temporary Worker Terminal Operator Thickener Operator

Third Shift Foreman Tipple Foreman

Tipple Hilift Operator

Tipple Operator

Tipple Helper

Tire Man

Tire Technician

Top Lab Analyst Top Operator

Tower Cleaner Tower Operator Tower Ranger

Track

Track Bolter
Track Driller

Track Foreman

Track Hoe

Track Hoe Operator

Track Man
Track Operator

Tractor Operator

Tractor Operator Loader Tractor Trailer Driver

Tractor Worker
Trades Person I
Trades Person II
Traffic Coordinator
Traffic Representative

Train Engineer Train Operator

Trainee

Trainer/Assessor Trainer Electrician Transportation

Coordinator/Administrative Assistant

Transportation Supervisor

Treasurer

Truck Bin Attendant

Truck Driver I Truck Driver II Truck Driver 50T

Truck Driver/Blaster Helper

Truck Driver Heavy
Truck Driver/Mechanic
Truck Dump Operator
Truck Lead Man
Truck Loader
Truck Maintenance
Truck Operator

TSP General Laborer

TSP Mobile Equipment Operator

TSP Pumper TSP Worker

Undercutter Operator Underground Belt Man Underground Blaster

Underground CM Maintenance

Operations

Underground CM Production Underground CM Set-up Underground Construction Underground Construction I Underground Construction Crew
Underground Electrician
Utility Person Plant
Utility Person Plant

Underground Equipment Operator Utility Person/Warehouse

Underground Foreman Utility Scaler
Underground Laborer Utility Technician

Underground Lead Man

Utility Technician Equipment Cleaner

Underground Loader Operator Ventilation
Underground Manager Vertical Driller
Underground Mechanic Vice President

Underground Miner

Underground Miner 2/1

Underground Miner 2/1

Underground Miner 3/1

Vice President Cement Operations

Vice President & General Manager

Vice President/Manager of Aggregate

Underground Miner 3/2 Division

Underground Miner 3/3 Vice President of Finance/CAO Underground Operator Vice President/Office Manager

Underground Operator I Vice President Sales

Underground Plant Operator Vice President Sales & Marketing

Underground Roof Bolter Operator
Underground Scaler

Vice President/Secretary
Vice President Technology

Underground Shift Foreman Warehouse
Underground Superintendent Warehouse 1

Underground Supervisor Warehouse Coordinator

Underground Truck Driver Warehouse Man Underground Utilityman Warehouse Meo

Unit Helper Warehouse Operator
Universal Operator Warehouse Person

Utility Warehouse Supervisor

Utility/Beltline Warehouse Supervisor/Purchasing Agent
Utility/Belts Warehouse Team Leader

Warehouse Teachgrisis

Utility/BolterWarehouse TechnicianUtility Centrifuge TechnicianWarehouse Worker

Utility Engineer TechnicianWarehouserUtility Equipment OperatorWash OperatorUtility FieldWash Plant

Utility Laborer Wash Plant Operator
Utility Lubricator Wash Plant Super
Utility Man Watchman

Utility Man/Surface Water/Sweeper Truck Operator

Utility OperatorWater TruckUtility Operator CWater Truck DriverUtility PersonWater Truck/Fueler

Utility Person Field Water Truck Operator
Utility Person Laborer Water Wagon Operator

W'Coat Packer Weigh Man

Weigh Scale Operator

Weighmaster

Weighmaster/Dispatch

Weld Shop Maintenance Manager

Welder Welder I

Welder/Fabricator Welder/Laborer Welder/Maintenance Welder/Mechanic

Welder Mill Maintenance

Welder/Pipe Fitter

Welder/Plant Maintenance I Welder/Plant Maintenance III

Welder/Plant Operator Welder Repair A Welder/Repairman Welder—Standard Wet Grind Operator Wet Plant

Wet Plant Attendant Wet Plant Operator Wet Process Operator

Wet Utility Worker

Working Foreman

Working Foreman Loading Working Foreman Quarry Wrens Maintenance II Wrens Maintenance IV Wrens Maintenance V

Yard

Yard Foreman Yard Laborer Yard Loader

Yard Loader Operator

Yard Loaderman (Front End Loaders)

Yard Production Laborer Yard Truck Driver

Appendix I. Glossary

Unless otherwise noted, the source of the definitions in this Glossary is the Dictionary of Mining, Mineral, and Related Terms [American Geological Institute 1997].

Auger. A rotary drilling device used to drill shot holes or geophone holes in which the cuttings are removed by the device itself without the use of fluids.

Backhoe. A versatile rig used for trenching.

Bagger/bagging operations worker. A worker who typically works at a two or four station filling machine, placing empty bags (generally 50 or 100 lb capacity) on each of the machine's fill nozzles. When each bag is filled, either the filling machine mechanically ejects the bag onto a conveyor, or the operator manually removes the bag and places it on a conveyor or on a pallet for shipping [Cecala and Thimons 1992].

Belt vulcanizer. Equipment that consists essentially of two heavy metal plattens that are placed one on each side of the previously prepared joint and clamped firmly together. Each platten is heated, and this combined application of heat and pressure over a period completes the joint.

Beltman/conveyor man. A worker who sets up and tends chain, belt, or shaker (reciprocating) conveyors to transport coal or metal ore about a tipple at the surface from working the working face in a mine.

Bin puller. A worker who transfers material from a storage bin or chute into mobile equipment for transportation.

Blunging. The process of amalgamating, blending, or beating up or mixing in water.

Bob cat. A miniature front-end loader.

Brattice. A wall or petition in underground mines to control proper circulation of air through work places and passageways. Can be made of wood, canvas, or other materials.

Breakers. A machine used for the primary reduction of coal, ore, or rock [Thrush 1968].

Bull dozer. A tractor on the front end of which is mounted a vertically curved steel blade held at a fixed distance by arms secured on a pivot or shaft near the horizontal center of the tractor. The blade can be lowered or tilted vertically by cables or hydraulic rams. It is a highly versatile piece of earth excavating and moving equipment especially useful in land clearing and leveling work, in stripping topsoil, in road and ramp building, and in floor or bench cleanup and gathering operations. Also called dozer.

Calcine. By heating, to expel volatile matter as carbon dioxide, water, or sulfur, with or without oxidation; to roast; to burn.

Cleanup man. A worker who collects all the valuable product of a given period of operation in a stamp mill, or in a hydraulic or placer mine. Collects and loads spillage resulting from normal operations.

Coal sampler. A worker who cuts a representative part of an ore (or coal) deposit, which should truly represent its average value, and who collects and prepares samples of coal for analysis.

Continuous miner. A mining machine designed to remove coal from the face and to load that coal into cars or conveyors without the use of cutting machines, drills, or explosives.

Controller. Any mechanical or electrical device that is part of or added to a machine or device for automatic regulation or control.

Crude pile. A substance in its natural unprocessed, unrefined state. Crude ore or crude oil, for example. In a natural state; not cooked or prepared by fire or heat; not altered or prepared for use by any process.

Crusher operator/ pan feeder operator. In the mineral and nonmineral industry, including coal, quarry products, mineral and nonmineral ores, a worker who operates a machine that crushes rock or other material and regulates the flow of such material into and from the crusher to the next point of processing or use.

Culm. In anthracite terminology, the waste accumulation of coal, bone, and rock from old dry breakers. In bituminous coal preparation, culm corresponds to slurry or slime, depending upon the size distribution of the suspended solids.

Culm bank. The deposit on the surface of culm usually kept separate from deposits of larger pieces of slate and rock.

Curb. A timber frame, circular or square, wedged in a shaft to make a foundation for walling or tubbing, or to support, with or without other timbering, the walls of the shaft; the heavy frame or sill at the top of a shaft.

Cutting machine. A power-driven machine used to undercut or shear.

Dragline. A type of excavating equipment that casts a rope-hung bucket a considerable distance, collects the dug material by pulling the bucket toward itself on the ground with a second rope, then elevates the bucket, and dumps the material on a spoil bank, in a hopper, or on a pile.

Digestion operator. A worker who tends the battery of digester vessels that dissolve bauxite in plant liquor by: turning valves on pumps to transfer liquid and bauxite slurry through heaters into digester vessels, turning valves to inject milk of lime into vessels, adjusting pumps and valves to circulate cleaning solution through process lines, and collecting samples of slurry and alumina solution for laboratory analysis [DOT 2003].

Dredge. A large floating machine used in underwater excavation for developing and maintaining water depths in canals, rivers, and harbors; raising the level of lowland areas and improving drainage; constructing dams and dikes; removing overburden from submerged ore bodies prior to open pit mining; or recovering subaqueous deposits having commercial value.

Dry plant/dry process. A method of treating ores by heat as in smelting; used in opposition to the wet process.

End dump. Process in which earth is pushed over the edge of a deep fill and allowed to roll down the slope [Infomine Inc. 2010].

Face. The exposed surface of a coal or ore deposit in the working place where mining is proceeding.

Fire boss. A person designated to examine the mine for gas and other dangers usually before but also during the shift. Also known as a mine examiner.

Floatation/concentrator. A plant where ore is separated into values (concentrates) and rejects (tails) or an appliance in such a plant, e.g., flotation cell, jig, electromagnet, shaking table.

Front end loader. A tractor loader with a digging bucket mounted and operated at the front end of the tractor that both digs and dumps in front.

Froth cell. The process for cleaning fine coal, copper, lead, zinc, phosphate, kaolin, etc. with the aid of a reagent; the coal or minerals become attached to air bubbles in a liquid medium and float as a froth.

Geologist. One who studies planet Earth, the materials of which it is made, the processes that act on these materials, the products formed, and the history of the planet and its life forms since its origin.

Grader. A self-propelled or towed machine provided with a row of removing or digging teeth and (behind) a blade to spread and level the material.

Ground control/timberman. A worker who installs timbers in a mine to support the roof and walls of haulage ways, passageways, and the shaft.

Hammer mill. A pulverizing unit consisting of a rotor, fitted with movable hammers that is revolved rapidly in a vertical plane within a closely fitting steel casing. The hammers hit falling rock, which is fractured on impact, or by collision with other rocks or with the casing. When sufficiently reduced in size, the pulverized rock escapes through grids in the casing.

Haulage. The drawing or conveying, in cars or otherwise, or movement of workers, supplies, ore, and waste both underground and on the surface. Generally refers to track mining as opposed to conveyor mining, although belt conveyor systems are sometimes referred to as belt haulage; the system of hauling coal or minerals out of a mine.

Head area. The top portion of a seam in the coal face.

Highwall. The unexcavated face of exposed overburden and coal or ore in an opencast mine or the face or bank on the uphill side of a contour strip mine excavation.

Hoist operator. In mining, a person who operates steam or electric hoisting machinery used to lower cages (elevators) and skips (large, metal, boxlike containers) into a mine and to raise them to the surface from different levels. The worker may be designated according to the type of power used, as an electric-hoist person or steam-hoist person.

Hopper. A storage bin or a funnel that is loaded from the top and discharges through a door or chute in the bottom.

Inby. Toward the working face, or interior, of the mine; away from the shaft or entrance; opposite of outby.

Inspector. One who checks the mine to determine the health and safety conditions. This person makes examinations of and reports on mines and surface plants relative to compliance with mining laws, rules and regulations, safety methods, etc. State inspectors have authority to enforce State laws regulating the working of the mines. Federal inspectors have authority to enforce Federal laws in coal mines.

Jack setter. Miner who assists in the operation of an auger-type underground mining machine; duties include seeing that the roof of the mine at or near the machine is in a safe condition.

Jaw operator. One who operates a machine for reducing the size of materials by impact or crushing between a fixed plate and an oscillating plate, or between two oscillating plates, reducing large rocks, or ores to sizes capable of being handled by any of the secondary crushers.

Kiln. A large furnace used for baking, drying, or burning firebrick or refractories, or for calcining ores or other substances.

Lab technician. One who conducts chemical and physical laboratory tests to assist scientists in making qualitative and quantitative analyses of solids, liquids, and gaseous materials for research and development of new products or processes, quality control, maintenance of environmental standards, and other work involving experimental, theoretical, or practical application of chemistry and related sciences [BLS 2010].

Lampman. In mining, one who cleans, tests, and repairs lamps used underground by miners.

Leaching operator. In ore dressing, smelting, and refining, one who dissolves valuable metal out of ore or slime, using chemical solutions.

Longwall. A long face of coal. A method of working coal seams. The workings advance (or retreat) in a continuous line, which may be several hundred yards in length. The space from which the coal has been removed (the gob, goaf, or waste) which is either allowed to collapse (caving) or is completely or partially filled or stowed with stone and debris.

Metallurgist. One who is skilled in, or who practices, the science and art of separating metals and metallic minerals from their ores by mechanical and chemical processes; one involved in the preparation of metalliferous materials from raw ore.

Mill (rod/ball/pebble). A mineral treatment plant in which crushing, wet grinding, and further treatment of ore is conducted. The plant separates components, such as ball mill, hammer mill, and rod mill that grinds material, with or without liquid, using a rotating cylinder or conical mill, and using balls, rods, or pebbles as grinding material.

Millwright. One who installs, dismantles, or moves machinery and heavy equipment according to layout plans, blueprints, or other drawings [BLS 2010].

Mine examiner. A person designated to examine the mine for gas and other dangers usually before but also during the shift. Also known as a fire boss.

Mobile bridge. A continuous haulage system commonly consisting of an alternating series of piggyback mobile bridge carriers (MBCs) and chain bridge conveyors. They are either physically attached to the continuous miner or detached and independently trammed behind the miner [MSHA 2011].

Mucker. In mining and quarrying, a laborer who shovels ore or rock into mine cars or onto a conveyor from which mine cars are loaded and at some point are removed from the working face or surfaces of natural stone deposits; or one who works in a stope shoveling ore into chutes from which it is loaded into cars on haulage level below.

Open pit. A mining operation designed to extract minerals that lie near the surface. Waste, or overburden, is first removed, and the mineral is broken and loaded, as in a stone quarry.

Outby. Nearer to the shaft, and therefore away from the face, toward the pit bottom or surface; toward the mine entrance. The opposite of inby.

Overburden. Material of any nature, consolidated or unconsolidated, that overlies a deposit of useful materials, ores, or coal, and especially those deposits that are mined from the surface by open cuts.

Palletizer. One who secures battens (grooved strips of wood) around bundles of packaged metal extrusions to form protective shipping pallets, using strapping tool [DOT 2003].

Payloader. Equipment used for excavating.

Pelletizing operations worker. An operator of an apparatus in which finely divided material is formed into small spherical pellets by the use of pressure, centrifugal force, or additives.

Pit. A mine, quarry, or excavation worked by the open-cut method.

Preparation plant. Any facility where coal, or other mixed material, is prepared for market; through common usage, it has come to mean a rather elaborate collection of facilities where mixed material is separated from its impurities, washed and sized, and loaded for shipment.

Pug operator/mixer tender. One who mixes ground preheated magnesia and carbon with hot asphalt in a pug mill to form a viscous mixture suitable for processing into pellets.

Pumper. In bituminous coal mining, a person who works a hand pump to force water, accumulated underground in low places, into a drainage ditch flowing to a natural outlet or pumping station.

Quarry. An open or surface mineral working, usually used for the extraction of building stone, such as slate, limestone, etc. It is distinguished from a mine because a quarry usually is open at the top and front, and, in ordinary use of the term, by the character of the material extracted.

Raise borer. A machine used to produce a circular excavation either between two existing levels in an underground mine or between the surface and an existing level in a mine. In raise boring, a pilot hole is drilled down to the lower level; the drill bit is removed and replaced by a reamer head having a diameter with the same dimension as the desired excavation. This head then is rotated and pulled back up towards the machine.

Reclaim. The process of digging from stockpiles; also, the reprocessing of previously rejected material.

Refuse (pile). Waste material in the raw coal that has been removed in a cleaning or preparation plant; also called tailings.

Rock breaker. A kind of hammer which is used to crush (break) rocks; it is a static piece of equipment; to be operated, it must be attached to another implement [Infomine Inc. 2010].

Rock duster. In bituminous coal mining, a laborer who sprinkles rock dust by hand or with a machine throughout mine workings as a precaution against explosions.

Rolling mill. A rolling mill or establishment for rolling metal into forms.

Roof bolter. In bituminous coal mining, one who reinforces roofs of mine haulage ways, side drifts, and working places with metal or timber to prevent rock and slate falls.

Rotary excavator. Earth-moving machine with a vertical wheel that carries digging buckets peripherally. These loosen soil and deliver to a short conveyor loader, the assembly being mounted on crawler track. Capacity up to 5,000 st/h (4,500 t/h). Also called bucket wheel excavator.

Rotary dump car. A standard small car in which the car body is mounted on a turntable in the car frame. The car body may be swung by hand to dump over either side or either end.

Rubber-tired haulage. The underground use of tractors and dump truck haulage, of the battery or diesel type, and battery-driven shuttle cars.

Safety director. One who promotes worksite or product safety by applying knowledge of industrial processes, mechanics, chemistry, psychology, and industrial health and safety laws [BLS 2010].

Sawyer. In stonework industry, a general term applied to workers engaged in cutting stone with power-driven saws.

Scaler (hand or mechanical). A laborer who knocks the roasted lead ore off grates with a bar as it is dumped from conveyors into cars below, prior to melting, to separate and recover the lead. Lead ore is loaded on grates attached to a conveyor and carried through a furnace in which the sulfur is driven off by roasting.

Scoop car. Diesel or battery-powered equipment with a scoop attachment for cleaning up loose material, for loading mine cars or trucks, and hauling supplies.

Scraper. a. A rod for cleaning out a shothole prior to charging with explosives. b. A mechanical contrivance used at collieries to scrape the culm or slack along a trough to the place of deposit. c. A machine used in mines for loading cars and transporting ore or waste for short distances. There are two basic types of scraper: (1) the hoe or open type, which is particularly suitable for moving coarse, lumpy ore; and (2) the box or closed type, which is particularly suited for handling fine material, especially on a loading slide. d. A digging, hauling, and grading machine having a cutting edge, a carrying bowl, a movable front wall (apron), and a dumping or ejecting mechanism. Also called carrying scraper or pan. e. An apparatus used to take up coal from the floor of a mine, after it has been shot and deposit it either in cars or in a conveyor [Infomine Inc. 2010].

Screed. a. A strip of plaster or wood applied to a surface to be plastered to serve as a guide for making a true surface. b. A wooden strip serving as a guide for making a true level surface on a concrete pavement. c. A board or metal strip dragged across a freshly poured concrete slab to give it its proper level [Dictionary.com 2011].

Screening machine. An apparatus having a shaking, oscillatory, or rotary motion, used for screening or sifting coal, stamped ores, and the like.

Shaft. An excavation of limited area compared with its depth; made for finding or mining ore or coal, raising water, ore, rock, or coal, hoisting and lowering workers and material, or ventilating underground workings. The term is often specifically applied to an approximate vertical shaft, as distinguished from an incline or inclined shaft. A shaft is provided with a hoisting engine at the top for handling workers, rock, and supplies; or it may be used only in connection with pumping or ventilating operations.

Shaft mine. A mine in which the coal seam is reached by a vertical shaft which may vary in depth from less than 100 ft (30 m) to several thousand feet.

Shearer operator. In bituminous coal mining, one who operates a type of coal-cutting machine that shears (cuts) out a channel down the sides of the working face of coal (as distinguished from undercutting) prior to blasting the coal down.

Shooter. One who sets off blasts in a mine or quarry.

Shuttle car operator. One who operates a vehicle on rubber tires or continuous treads to transfer raw materials, such as coal and ore, from loading machines in trackless areas of a mine to the main transportation system.

Skip tender/cager/station attendant. One who directs station operations and movement of cages used to raise and lower workers, mine cars, and supplies between various levels and surface; one who works at the top of a shaft or at an intermediate level inside a mine.

Slurry operator. In ore dressing, smelting, and refining, a laborer who sprays the inner surfaces of furnace walls and roofs with a slurry of silica, water, and fireclay to protect brick, using a compressed-air gun.

Splitter. One who separates blocks of rough dimension stone from quarry mass using jackhammer and wedges [BLS 2010].

Stope. An excavation from which ore has been removed in a series of steps. A variation of steps. This term is usually applied to highly inclined or vertical veins.

Strip. In mining, to remove the earth, rock, and other material from the mineral to be mined, usually by power shovels. Generally practiced only where the mineral lies close to the Earth's surface.

Surface shops. Mining operations do much of their repair work in-house. This work is carried out in shops located on the surface [Vaught 2008].

Surveyor/transit man. One who applies special knowledge and techniques gained through experience or training to make surface and underground surveys at a mine, locating himself/herself on the Earth's surface by taking instrument shots of the sun or stars and making necessary calculations, surveying and calculating the volume of material in dumps, carrying survey lines underground by shaft plumbing (cord or wire with attached bob is suspended from the shaft surface) and instrument shots taken on the bob at a shaft station, controlling by underground surveys and calculations, the driving and connection of underground passages on and between various levels, computing the volume of coal in portions of the mine from survey notes, and drafting maps of the mine workings.

Tailings. a. The gangue and other refuse material resulting from the washing, concentration, or treatment of ground ore. b. Those portions of washed ore or coal that are regarded as too poor to be treated further. c. Applied to sectional residue, e.g., table tailings, which is the residue from shaking screens and tables. d. The reject from froth flotation cells.

Tailings machine. A machine for sifting the tailings and collecting the gold from the detritus after it has passed through the washer.

Thickener. The concentration of the solids in a suspension with a view to recovering one fraction with a higher concentration of solids than in the original suspension.

Tipple. Originally the place where the mine cars were tipped and emptied of their coal, and still used in that sense, but more generally applied to the surface structures of a mine, including the preparation plant and loading tracks.

Top operator. A worker who is employed at surface jobs around the mine plant.

Tower crane. A swing-jib (crane with one horizontal boom on which there is a counterweight) or other type of crane mounted on top of a tower, the base of which may sometimes move on rails. These cranes are especially effective in congested sites.

Tram. a. A trip of coal cars or a single tramcar. b. Generally, to move a self-propelled piece of equipment other than a locomotive. c. A boxlike wagon of steel, running on a tramway or railway in a mine, for conveying coal or ore.

Trimmer. An apparatus for trimming a pile of coal into a regular form (such as a cone or prism).

Undercutter. In salt mining, an electrically driven machine somewhat like a gigantic chain saw. It has a long, thin horizontal bar, about which revolves an endless chain with cutting bits. The most common type is an adaptation of the shortwall coal cutter, a drag-type machine with continuous pick-filled chains to cut at the floor or bottom of the seam. It can make a rapid, continuous cut across the entire width of the face.

Underground mine. A mine that accesses a coal seam or other mineral through a shaft instead of removing the overburden to expose the seam [Vaught 2008].

Utility man. A worker expected to serve in any capacity when called on [Dictionary.com 2011].

Ventilation. Mine workings are usually subdivided to form a number of separate ventilating districts. Each district is given a specified supply of fresh air and is free from contamination by the air of other districts. Accordingly, the main intake air is split into the different districts of the mine. Later, the return air from the districts reunites to restore the single main return air current at or near the upcast shaft.

Wash plant. The place at which ore, coal, or crushed stone is freed from impurities or dust by washing.

Washery. A place at which ore, coal, or crushed stone is freed from impurities or dust by washing. Also called wet separation plant, washing plant, dense-medium washer, or efficiency of separation [Infomine Inc. 2010].

Weighman. One who weighs, measures, and checks materials, supplies, and equipment for the purpose of keeping relevant records [BLS 2010].

Wet plant operator. A person who works as a member of a crew performing any one or a combination of duties concerned with extracting cadmium, lead sulfate, and zinc oxide from dust recovered in Cottrell precipitators.

Yard. An area on the surface where mines store many of their supplies, such as bundles of roof bolts. These supplies are then sent underground or to the surface area of mining when needed [Vaught 2008].



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