

Rough Handling (Transportability, Temperature Range, Survivability) Draft Testing Protocol For CBRN Air Purifying Respirators

- Purpose/Goal
- Assumptions
- Types of Tests
- Rationale for the Test



Draft for Discussion

Purpose/Goal

Purpose of Tests: Perform environmental storage, transportation shock and drop tests on the CBRN APR to qualify durability and to detect any initial life cycle failures that may occur from typical use.

Goal: To ensure CBRN APR provides adequate respiratory protection after being subjected to normal transportation, storage and rough handling conditions by the user.



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Assumptions

- Tests represent conditions induced by the user that a CBRN APR may experience from the point of issue.
- CBRN APR will be subjected to the test conditions in the “Ready-to-Use” configuration as recommended by the manufacturer. (e.g., loose, in carrier or storage container) Filter unit will not be mounted on the respirator unless specified by the manufacturer.
- Maintenance and inspection shall be performed IAW applicable Department of Labor, OSHA Title 29 CFR 1910.134(h).
- Non-industrial use scenario – for CBRN emergency use only.



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Assumptions (Continued)

- Test conditions tailored to realistic U.S. meteorological weather conditions, U.S. roadway transportation conditions and typical first responder use rough handling conditions (i.e., not worst case).
- Tests not intended to represent entire life cycle but rather to identify potential initial life cycle failures.
- Mil-Spec 810-F used as principle guidance document.



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Draft Test Protocol

- A. Environmental Storage Conditions: 6 APRs and 78 Filters
1. High Temperature
 - Mil-Std-810F, Method 501.4, Table 501.4-II, Hot-Dry Diurnal Cycle, Hot-Induced Conditions 35 °C (95 °F) to 71 °C (160 °F), 24 Hour Cycle, 3 Weeks
 2. Low Temperature
 - Mil-Std-810F, Method 502.4, Basic Cold, Constant Temperature at -31 °C (-24 °F), 3 Days (72 Hours)
 3. Humidity
 - Mil-Std-810E, Method 507.3, Figure 507.3-1 (cycle 1), Natural Diurnal Humidity Cycle, 5 Days (“quick look”)

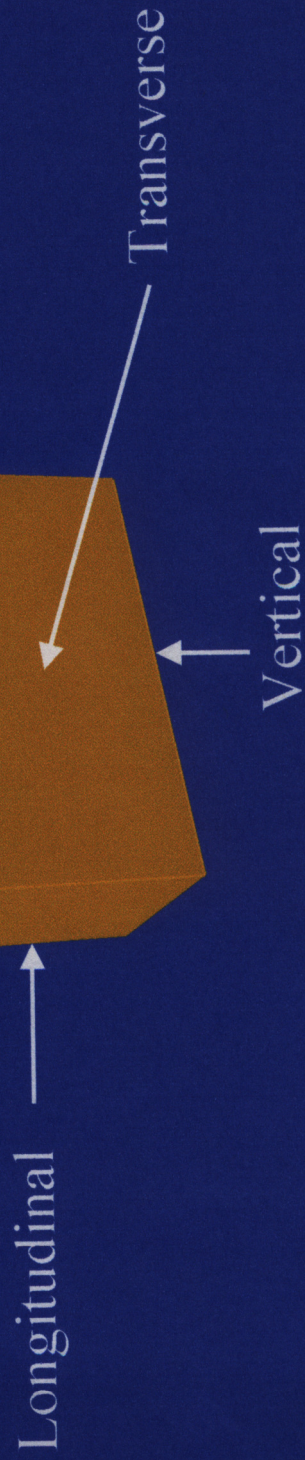


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B. Transportation:

Vibration

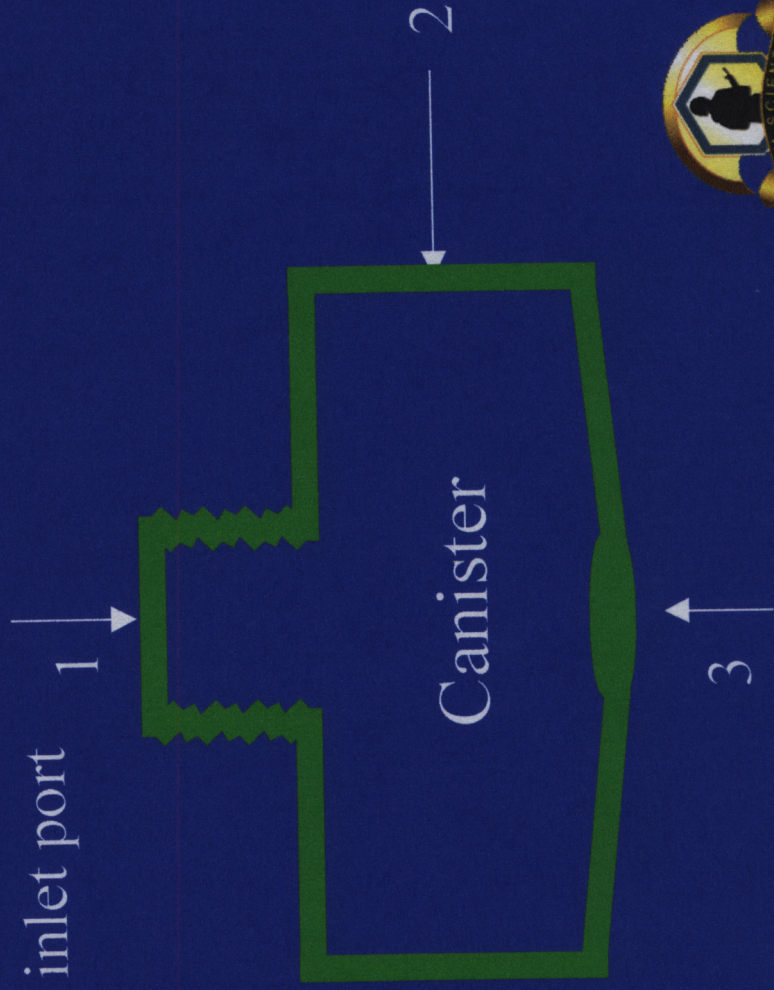
MIL-STD-810F, Method 514.5, Vibration, Annex A, Category 4, Over U.S. Highways, 60 minutes per 1,000 miles of road travel per axis, 3 Axis, 12 Hours per axis (36 hours total = 12,000 miles), Unrestrained



C. Drop Test: 6 Filters

Drop 3 feet onto a concrete surface; Each canister dropped once; 2 canisters dropped on each of the following axis:

- (1) Major axis vertical, air outlet port
- (2) Major axis horizontal.
- (3) Major axis vertical, air inlet port



Rationale for the Test

High Temperature: Simulates storage in trunk of vehicle; Induced conditions: solar loading/diurnal profile representative of southwest U.S. climates; Duration based on prior SBCCOM experience with mask testing.

Low Temperature: Representative of minimum temperature in U.S. intermediate zones per Mil-Std-810F (Basic Cold); Duration is minimum 810F recommended exposure period.

Humidity: Represents natural temperature humidity profile in humid regions of U.S. per Mil-Std-810F; Duration is minimum 810F recommended exposure period.

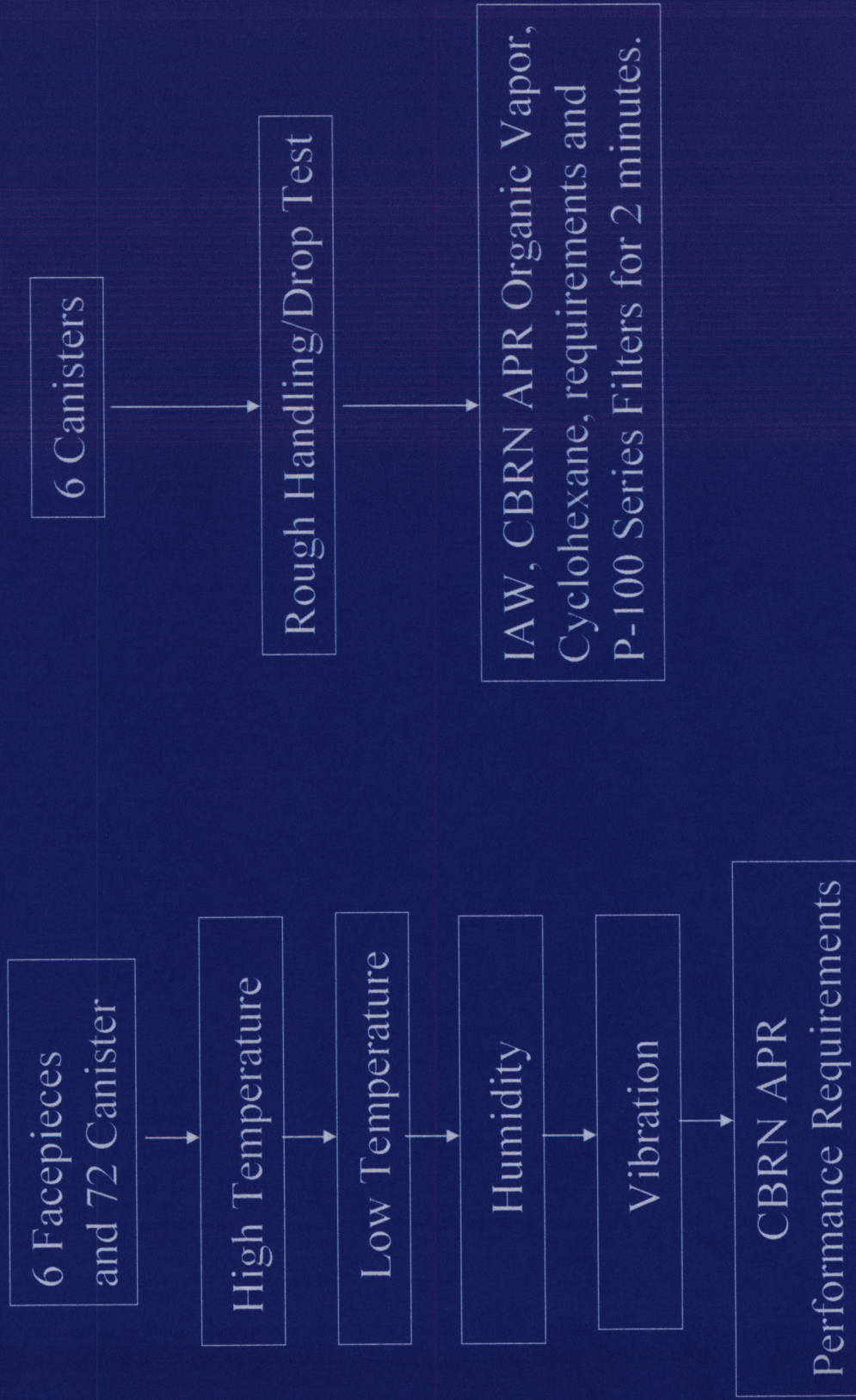
Vibration: Simulates vehicle transport of total of 12,000 miles on U.S. roadways in a unrestrained configuration.

Rough Handling: Simulates drop or fall from vehicle or table-top.



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Flow Diagram of Durability Test



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Environmental, Transportation and Rough Handling Durability Test Matrix

Test	Test Method	Test Conditions	Duration	Sample Size	Pass/Fail Threshold
Hot Diurnal	Mil-Std-810F 501.4	(35 °C/ 95 °F) to (71 °C/ 160 °F), 24 Hour cycle	3 Weeks		
Cold Constant	Mil-Std-810F 502.4	Basic Cold, -32 °C (-24 °F), Constant	3 Days		Filters + Facepiece - visual
Humidity	Mil-Std-810E 507.3	Realistic, Natural Cycle Humidity Profiles in the U.S.	5 Days “quick look” Mil-Std-810E Table 507.3-II	*6 Facepieces and 72 Canisters	NIOSH CBRN APR requirements
Transportation Vibration	Mil-Std-810F 514.5	U. S. Roadway Vibration, Unrestrained	12 hours/axis, 3 Axes Total duration = 36 hours = 12,000 miles		

Drop Test: As Received Condition	Height of 3 feet	Unpackaged filter, 3 axes, 1 drop/filter per axis	After drops	** 6 Canisters	Initial Leak (P100) and OV Gas Life
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NOTE:

*There shall be 6 Facepieces and 72 canisters exposed sequentially to Hot Diurnal, Cold Constant, Humidity and Transportation, respectively.

** There shall be 6 canisters Drop Tested in the as received, unpackaged, condition.



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